## BEFORE THE OFFICE OF TAX APPEALS STATE OF CALIFORNIA

IN THE MATTER OF THE APPEAL OF,	)		
SWAT-FAME INC.,	OTA	NO.	18010702
APPELLANT.	) ) )		
IN THE MATTER OF THE APPEAL OF,	) )		
BRUCE STERN and JUDITH STERN,	) OTA	NO.	18012114
APPELLANT.	) )		
	) )		
IN THE MATTER OF THE APPEAL OF,	) )		
MITCHELL QUARANTA and NINA QUARANTA,	) OTA )	NO.	18012115
APPELLANT.	) ) )		
	)		

TRANSCRIPT OF PROCEEDINGS

Van Nuys, California

Wednesday, December 12, 2018

Reported by: ERNALYN M. ALONZO HEARING REPORTER



1	BEFORE THE OFFICE OF TAY ADDEATS			
2	BEFORE THE OFFICE OF TAX APPEALS			
3	STATE OF CALIFORNIA			
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5	IN THE MATTER OF THE APPEAL OF, )			
6	SWAT-FAME INC., ) OTA NO. 18010702			
7	APPELLANT. )			
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12	IN THE MATTER OF THE APPEAL OF, )			
13	MITCHELL QUARANTA and ) OTA NO. 18012115			
14	NINA QUARANTA,			
15	APPELLANT.			
16	) )			
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19	Transcript of Proceedings, taken at			
20	6150 Van Nuys Blvd., Van Nuys, California, 91401,			
21	commencing at 8:47 a.m. and concluding			
22	at 4:45 p.m. on Wednesday, December 12, 2018,			
23	reported by Ernalyn M. Alonzo, Hearing Reporter,			
24	in and for the State of California.			
25				

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Van Nuys, California; Wednesday, December 12, 2018
8:47 a.m.

ADMINISTRATIVE LAW JUDGE VASSIGH: Let's go or

ADMINISTRATIVE LAW JUDGE VASSIGH: Let's go on the record.

We're opening the record in the consolidated appeal of Swat-Fame et al, before the Office of Tax Appeals in OTA Case No. 18010702. The other cases are appeal of Quaranta, OTA Case No. 18012115, and appeal of Stearn, OTA Case No. 18012114. We're taking in all the evidence in Case No. 18010702, which is the Appeal of Swat-Fame.

Today is December 12th, 2018, and the time is 8:47. This hearing is being conveyed in Van Nuys, California. Today's case is being hard by a panel of three judges. My name is Amanda Vassigh, and I'll be acting as the lead judge for the purpose of conducting this hearing. Judges Grant Thompson and Michael Geary will also be participating in this hearing.

We've read the briefs and examined the exhibits produced. All three judges will be tasked with making a decision in this matter as equal participants.

Although, the lead judge will conduct the hearing, any judge on this panel may ask questions and otherwise participate to ensure that we all have the

1	information needed to make a fair decision.
2	So let's have the parties state their appearances
3	for the record.
4	MR. DIES: I'm John Dies on behalf of Swat-Fame.
5	ADMINISTRATIVE LAW JUDGE VASSIGH: Can you please
6	state and spell your name as well.
7	MR. DIES: Yes, ma'am. John Dies, D-i-e-s.
8	MR. SUGGS: Wilber Suggs, S-u-g-g-s, on behalf of
9	the Appellants.
10	MR. HUNZIKER: Scott Hunziker, H-u-n-z-i-k-e-r
11	for Appellants.
12	ADMINISTRATIVE LAW JUDGE VASSIGH: And I'd like
13	to confirm the representatives for Appellants represent
14	all three of the taxpayers?
15	MR. DIES: Yes, Your Honors.
16	ADMINISTRATIVE LAW JUDGE VASSIGH: And for the
17	agency?
18	MS. KUDUK: Carolyn Kuduk representing FTB. My
19	last name is K-u-d-u-k.
20	MR. ROUSE: Ray Rouse representing FTB. Last is
21	name is R-o-u-s-e.
22	MR. RILEY: Jason Riley representing FTB,
23	R-i-l-e-y.
24	MS. WIGNALL: And Terry Wignall representing FTB,
25	W-i-g-n-a, double 1.

ADMINISTRATIVE LAW JUDGE VASSIGH: Since we all know the record is voluminous in this case, the parties have agreed to resolve the appeal based on our determination with respect to the four sample projects.

The parties have agreed to the following samples: I have UB636, which is Bermuda shorts; Z1743, which is a skirt and leggings; D11072, which is a slip dress; M93771, which is a sun address; is that correct?

MR. DIES: It is correct, Your Honor.

MR. ROUSE: Yes.

ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. Thank you. As I'll remind the parties throughout the appeal, we need you to please focus on these four sample projects. The parties have not agreed on how any credit would be calculated, if the panel finds for some but not all of the samples are qualified research.

You've submitted your proposals to the panel for consideration on this. You may wish to address it again in your closings and we will consider accepting some post-hearing briefing on the matter if the parties would like that.

My understanding of the issues on appeal, are with respect to four simple projects, one, whether Appellants' have demonstrated that activities of Swat-Fame constituted qualified research pursuant to Revenue and

1	Taxation Code Section 23609. And two, whether Appellants		
2	have substantiated Swat-Fame's qualified research		
3	expenses. The parties are free to address such issues as		
4	they see fit in their presentation.		
5	We'll go into the exhibits now. It's my		
6	understanding, based on our prehearing conferences, that		
7	there are no objections to exhibits submitted; is that		
8	correct.		
9	MR. DIES: That was our understanding, Your		
10	Honor.		
11	MS. KUDUK: Yes. No objection.		
12	ADMINISTRATIVE LAW JUDGE VASSIGH: And other		
13	testimony you have no new evidence to present?		
14	MR. DIES: That is correct; Your Honor.		
15	ADMINISTRATIVE LAW JUDGE VASSIGH: FTB, you have		
16	no new evidence?		
17	MR. ROUSE: No.		
18	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay.		
19	MR. DIES: And just for clarification, are those		
20	admitted so that we can refer to them, or do we need to		
21	individually try to offer each one?		
22	ADMINISTRATIVE LAW JUDGE VASSIGH: They will be		
23	admitted.		
24	MR. DIES: Okay.		
25	ADMINISTRATIVE LAW JUDGE VASSIGH: We'll do that		

1	right now.
2	MR. DIES: Okay. Perfect.
3	ADMINISTRATIVE LAW JUDGE VASSIGH: So I have here
4	and you have each before you this little packet,
5	Swat-Fame's list of trial exhibits, Appellant's Exhibits 1
6	through 17 listed in the exhibit log. I'm sorry. Some of
7	these copies might only copied on one side. So you might
8	look at Appellant's actual exhibit log that they sent you.
9	Appellants, is that what you expect to see in the
10	record?
11	MR. DIES: Yes, Your Honor.
12	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay.
13	Respondents, can you confirm for the record that there are
14	no objections to these exhibits?
15	MS. KUDUK: We have no objections.
16	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay.
17	Exhibits 1 through 17 are now admitted in evidence.
18	(Appellant's Exhibits 1-17 were received
19	in evidence by the Administrative Law Judge.)
20	We have also respondent's Exhibits A through E
21	listed in the exhibit log before you.
22	Respondents, does this reflect what you expect to
23	see in the record?
24	MS. KUDUK: Yes.
25	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. And

1 Appellants, can you confirm for the record that there are 2 no objections to these exhibits? 3 MR. DIES: That is correct. ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. 4 5 Exhibits A through E are now admitted into the record. 6 (Respondent's Exhibit A-E were received 7 in evidence by the Administrative Law Judge.) 8 The parties have provided stipulations in this 9 appeal. I have a printout of appeals from Appellants 10 dated December 7th and agreed to by Respondents on the 11 same date, listing the facts parties agreed to. You each 12 have a copy before you. 13 Does this document accurately represent the 14 stipulations of the parties? 15 MR. DIES: Your Honor, is that in the blue 16 binder? I just want to confirm that. 17 ADMINISTRATIVE LAW JUDGE VASSIGH: It should be 18 in that little package I gave you this morning, the last 19 There's an e-mail from Mr. Hunziker and Ms. Kuduk's page. 20 agreement. Is that accurate? 21 MR. DIES: Yes, that is correct. 22 MS. KUDUK: Yes. 23 ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. 24 will begin with opening statements. As discussed 25 previously, each party will have 15 minutes for opening.

Please keep your opening statements to an explanation of what you intend to provide during the evidentiary portion of this hearing.

Appellants, when you are ready, please begin.

## OPENING STATEMENT

MR. DIES: Your Honors, opposing counsel, may it please the panel. My name is John Dies, and on behalf of my team, Scott Hunziker, Wilbur Suggs, we are very grateful to have the opportunity to represent Bruce Stern, Mitchell Quaranta, and Jonathan Greenberg, as well as the folks at Swat-Fame, a local business that started many years ago in the 70's and has continued to create incredible products for its customers for a very long time.

If I were to speak to you about a product that I had to make that had to be built with incredibly exacting specific detail, in some cases within and eighth of an inch. And then if I were to say, "That product may have to be duplicated 10,000 times in total correctness with folks that I have communication challenges with, very little opportunity to expose myself to, and very little opportunity to better understand the thought behind the process," you would expect an incredible level of engineering.

If I were to tell you that Boeing was ordered by the United States Government to change the kind of metal that they used in a machine, like an engine block, you would expect that one would have to learn the characteristics of that metal. You would expect that Boeing would have to experiment.

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I would submit to you that my manufacturer changes its metal on virtually every product they create. They have different properties. They have different structures. They have different characteristics. I submit to you that this is something that we all take for granted when we get dressed in the morning.

There is this perspective that for the longest time since Adam found a fig leaf, we've used clothing to cover our bodies, and, therefore, it must be simple to make such clothing. This chart behind you belies that fact, ladies and gentlemen. As it turns out, there is an incredibly systematic process that must be followed with multiple iterations to make a blouse, to make a shirt, to make a pair of pants.

And today we're going to talk to you about that process and the context of the research and development and credit. In the 1980s when the United States created the research and development credit, they really did it for two purposes. The first was to inspire innovation.

That is, to get companies to make new and different products and to take risks.

The second was to create technical jobs. That is we wanted the skilled laborer to be able to make an honest living and earn a wage. States quickly realized that this was not only good economic business for them, it was very good economic business for the states.

That is, if we created incentive for our businesses in our state and places like California to encourage innovation, to do new and different things, and to hire technical professionals, we create a stable citizenry. We create a stable tax base, and we advance the interest of our state economically. And that's precisely why California adopted the research and developing credit, as first espoused under Section 41 of the Internal Revenue Code.

There were some minor differences with California's adoption. So for example, the research has to occur in California. So we can't claim research in Louisiana, or some other part of the country, like on the federal side. But for purposes of our discussion today, there are a ton of very, very similar approaches that have been taken by the State of California who has actually adopted the United States Section 41 approach.

I want to focus on the key arguments that you

guys are going to see today with respect to the R&D credit, and there aren't a ton of them, right. The first thing you're gonna hear us talk about is the products we are creating and the process for creating them.

Now, the hope is that we can go through this process in detail quickly, so that when we apply to each of the products, we're mindful of everyone's time. We could work through what the challenges were, and it's a much better, quicker understanding.

But for prospective, there are numerous arguments that have been made by California that we think the evidence will show don't apply. So let's start with a couple of them. The first one is that Swat-Fame and the folks who make these products don't have uncertainty at the outset when they make their products. There are really three kinds of uncertainty that we're looking at.

Capability, can I do it. You'd be surprised to note that there's a garment on here that was an utter failure. We thought we could do it, and we couldn't, right. At the onset we didn't know.

The second uncertainty is uncertainty as to methodology. You guys will hear in testimony today that there are times when there are multiple potential methodologies that might be used to solve a problem. And we have a theory about what will work, but we don't know

until we follow a process that we're about to discuss. The third kind of uncertainty is uncertainty as to ultimate design.

Ladies and gentlemen, I submit to you that each and every product we make for the first time has that uncertainty. And you'll see why here in just a moment. The second key argument that we're going to be dealing with is the process of experimentation. As the State of California has said, Swat-Fame has no process of experimentation. There are a couple of key phrases that I want you to focus for purposes of this.

And I will tell you when I first began to study the R&D credit, if you had told me that clothing manufactures engage in experimentation, I would have said that sounds silly to me. I understand now, and that's why we're going to talk about it. This is not about <u>Bunsen</u> burners or white lab coats.

The process of experimentation, as defined in the Internal Revenue Code, has a totally different meaning than human beings walking around in the street use, right? I'm not surprised by that. Our tax code loves to change words of what they mean. But what you need to understand is this. The two key things we're focusing on, on are modeling.

Modeling is an activity which is specifically

called out as an example of the process of experimentation within the Internal Revenue Code Regulations that have been adopted by California.

The second kind of process of experimentation that I want to focus on is systematic trial and error. That is, we have a hypothesis just like when we were in grade school learning life science, and we have a theory about what will work. We try that. It either works, in which case we've confirmed it, or it doesn't, in which case we refine our approach and we try it again.

Ladies and gentlemen, you will see in every single garment Swat-Fame make, they have to follow this process, right. The best evidence that we have is not going to be the testimony of John Greenberg who is going to talk to you in great detail in a moment about this process. The best you have is our action.

You see, if we had no uncertainty at the outset, we make the garment we want to make the first time every time. If we had no uncertainty at the outset, we would not need to have a 12-step process to prove we have a viable product. We're not undergoing all this effort, all of the labor, all of the hassle and problems that are associated with the approach we're about to discuss because we have some academic curiosity of how all that works.

In fact, to the contrary. We are doing so because we must, to have a viable product. If we make a single dress that works well in our presence and aren't careful about our process and order 12,000 of that for one of our key clients, like Nordstrom's or Sears or JC Penney's or Walmart, and that product fails, we can have a catastrophic loss on our hands.

So these are clothes that you have seen that some of you may have bought at stores that you may frequent all the time. Places like Macy's and so on. But let's talk for a moment about the process itself. So if you will excuse me and bear with me, I need to come here for a moment.

We're going to start with the creative concept.

We have a thing called a creative designer, and you guys are going to see a video of this process that we've put together if you haven't already. The creative designer is literally putting together a vision of a garment they want to create. This is something that is in two dimensions that is very stylized. That it is hopefully something a consumer might buy.

You're going to hear that one of the arguments about our work and why it doesn't qualify is that it's because it is aesthetic, or it involves style factors.

And there's no denying that apparel involves elements of

style. So what I will tell you guys, ladies and gentlemen, is after this initial concept, after the creative design, no one else in the process gets a vote.

If I'm the pattern maker and I think this design is grotesque, I don't get a vote. My job is to make tools which can be used to create a three dimensional product that reflects the two-dimensional design that I have stated. Does that make sense?

So we're going to start with almost a cartoon-character type drawing, and you guys will have seen these. We're going to have a small two-by-two swatch of fabric. That's what we get to start this process. And then our technical professionals have to create a real product that is viable that can be scaled to mass produce.

Now, you'll hear in evidence that when we get this swatch we have to test it because we don't know what the fabric does. We don't know if a young lady wearing gray pants made out of this fabric walks in the rain and sits on a white couch, if she's going to change the color of that couch. We've got to test it.

We don't know if this fabric is subjected to a certain wear that it's going to leave color from an abrasion standpoint. We don't know if this fabric looks great the first time you wear it, and you wash it, and it's two sizes smaller. That's a problem for us. We've

got to test shrinkage, right. We have to learn the properties of this fabric.

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At this point we're dealing with a two-inch square. And now somebody has to say okay, if I want to make this jacket, this pocket, there are sleeves, there might be a collar, maybe lapels. I've got to draw out what I think the dimensions are for a slightly heavyset guy who is six-foot two with whatever my frame is, right. And I'm going to guess. I mean, I know a little bit about what I'm doing.

These folks are professionals. They've been doing this for a long time. But I have to guess about what the proportions of that fabric will be. Now, keep in mind I haven't seen this fabric in max, right. So I'm going through the process. Someone is going to make a pattern based on those dimensions.

So if I say make a sleeve that's two inches long and four inches wide and has the following characteristics, they are going to try to make pieces of paper, tooling if you will, that will help us create a product. I will tell you guys that tooling and the creation of tooling has been routinely blessed as research and development.

In fact, there are a number of cases where the creating of tooling dyes have been allowed. Now, our

tooling isn't made of metal. Our tooling doesn't bend steel. But I submit to you that you can't accurately make a garment without tooling, and that's what our pattern makers do.

Then we have a person who is going to try to make the first prototype. They're going to cut the fabric according to the pattern and sew it together. Now, we hope this will work. And this is a place where modeling comes in as we're making the pattern. First off we're going to have digital modeling. So you guys are going to see this, and we have it on video.

We have cad operators who are literally moving things around in digital space to try create this pattern, right. The same kind of cad that you would use for a building or other applications that are routinely accepted as research activities. So that's the first place where we're modeling, and it's very clear from the record that you can move things around in digital space and that be treated as a process of experimentation.

Then we make this thing, and you guys may have seen a dress formed. It looks like the mannequin who has be decapitated and had the arms and legs removed, just a body, right, of a certain size. We're going to put this garment on there. This is what I would call static modeling.

At this point we don't know how this fabric is going to lay. We'll see some examples of unpredictable outcomes today. We don't know how this garment is going to interact with the body that we've used to simulate a real size 8 or 10 or 12 or whatever we're making. If that fails, you guys are going to hear we have to go back to pattern making. We have to make a new sleeve. We have to have a new collar. We have to make a new hemline, whatever it is, right.

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If it works, now we're going to get to a dynamic modeling. This is a human being. As it turns out people in skirts have to get out of cars. They have to climb steps, right. They have to sit down in a chair. We have to lift kids and be able to move our arms up. We have to be able to drive a car. We have to be able to move around in our clothing.

So we do dynamic modeling where we put this garment that we have made, which has so far passed all of our tests, on a model and we get feedback. Does it pinch? Does it pull? Does it sit weird? Does one shoulder rise higher than the other? Does it look off? Is it different than what we set out to create?

If the answer is yes, we go all the way back to the drawing board using systematic trial and error to try to figure out why. Okay. Then and only then, when we've

created a product, make a new pattern, make another cut and sew another example. Then we have to drape it again over the model, and we have to put it on a fit model and go through this exact same process again. Then and only then, we begin to do some other tests.

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Now we're trying to look at other things like you see this here. We've completed a sample, looked at finished goods. How about make a product that someone who doesn't spend a lot of time that can manufacture on a mass scale, right. What finishes am I putting on a product?

Am I going to subject that product to a stone wash?

People don't realize this. When you get stone washed jeans, there's actually stones. They're actually tearing up the fabric. Well, what if I stone wash these jeans because I've been told by a customer that's what they want, and it comes apart because I didn't understand stitching. I didn't understand construction. I didn't understand how this fabric would behave.

Now I have a challenge on my hands. Now I've got a problem. Now I have to go all the way back here, right, to cutting and sewing. I've got to change the strength of the thread. I've got to change the stitch count. I've got to change the stitch structure. I've got to try and figure out why this thing failed here, and then I have to go through this process again. All over again until I get

all of this done.

And you will see some examples here where we were not successful, ladies and gentlemen. What I will tell you is the clothing that we wear we take for granted in terms of the challenge that's associated with manufacturing here.

The last thing I would point out to you is this. We heard from an argument from the FTB that there is adaptation involved. Adaptation has a very specific meaning with respect to Internal Revenue Code and with respect to California's adopted version of the R&D credit. It goes like this.

You have taken a business component where you overcame uncertainty with process of experimentation, and then you have done something to that business component, which did not involve the process of experimentation to change it. The notion is like this.

You made a shirt before. This is just another shirt. The first thing I would tell you, ladies and gentlemen, is you will see what we go through in the creation of every garment. If we were just saying that we made a shirt before, we wouldn't go through all of this. We would do it the same way we did it before and move on down the line.

The second thing I'll tell you is having been

involved in this case for almost five years, the FTB has never not one time pointed to a single product that was adapted. That is they have never one time said Swat-Fame made this, and this is an adaptation of that. They've never once played evidence of it. They didn't argue in the underlying exempt. If they show up in this hearing today and say there are examples of where we have adapted the four projects you're here to hear about, it'll be the first time we've seen or learned about it, right.

There is no evidence of adaptation. The other thing is there's a little bit of a disconnect. There is a kind of talking out of both sides of your neck when you accuse a manufacturer about adaptation with respect to R&D. Because on the one hand they've told you we don't have uncertainty. They've told you we don't have a process of experimentation.

But then they've told you the garments we make are an adaptation of other things we've made that add uncertainty in the process of experimentation. The argument belies the evidence. These are inconsistent positions that have been taken by the State.

We believe the evidence will show that we have a process which uses modeling, systematic trial and error to create a product. The methodology that was employed here has been blessed by several courts who have heard the

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matter and any other methodology out there. We'll talk about that as well.

The approach taken here is not different or new There was nothing radical about this. or strange. courts have heard and seen the use of estimates for wages. They've seen how we get a supply cost. They've seen how we calculate the credit.

You're going to hear from Mrs. Speice who is a very experienced project manager with an expertise in apparel who put together this study. You're going to learn about the methodology she employed and why she employed it.

Ladies and gentlemen, I submit to you that the clothing we don't assume has R&D has more R&D than most things that we deal with on a very technical basis every day of our life. Thank you very much.

> ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you. Respondents please begin when you're ready.

## OPENING STATEMENT

MS. KUDUK: Okay. My name is Carolyn Kuduk. To my left are my co-counsels, Ray Rouse, Jason Riley, and Terry Wignall. For the last 40 years Swat-Fame has made clothes. For only five of those 40 years, 2008, 2009, 2010, 2011, and 2012 and not in recent years has Swat-Fame claimed California research credit.

They claimed it based on a credit study compiled in 2013 by alliantgroup, Appellant's representatives. In this study Swat-Fame claimed 36,189 projects, 7,237 projects per year, 603 projects per month, or 20 projects per day as qualified research. Swat-Fame attempts to claim credit for its production cost and not for qualifying research.

There are multiple steps to claim the California research credit. First, the taxpayer must prove there's qualified research with research documentation. Second, the taxpayer must prove its qualified research expenses with accounting records showing nexus to the proven qualified research.

If a taxpayer can prove step one, the analysis then moves to step two. So this appeal has two issues, whether Appellants have substantiated Swat-Fame performed qualified research, and whether Appellants have substantiated Swat-Fame's claimed qualified research expenses.

Specifically, did Appellants prove that

Swat-Fame's activity is for a permitted purpose, such as a purpose relating to a new or improved function, performance, reliability, or quality, and that the activity is not for disqualified purpose. Activity

related to style, taste, consumer preference, cosmetic, or seasonal design factors are not for permitted purpose.

Did Appellants prove that Swat-Fame's activity met each of the four part test of Section 41(d)(1)?

Third, if the activity was qualified research, did

Appellants prove that Swat-Fame's activity was -- was not adaptation or duplication of an existing business component.

Fourth, did Swat-Fame meet their burden to show a nexus between the qualified research expenses and qualified research? And I would just like to state that it's clearly briefed the question of whether Swat-Fame's activity was adaptation or duplication in our opening brief.

Five, if any of Appellants' projects are qualified research, are the estimates of the qualified research expenses reasonable under the Cohan Rule? To determine if Appellants are eligible for the credit, your office will evaluate four sample projects, which I believe Judge Vassigh has already enumerated. But to review their project: UB636 are Bermuda shorts; Project Z1743D01 leggings with a ruffle skirt; project D1107 a dress with an adjustable spaghetti straps; and project M93771 a cotton sundress in shrug.

The evidence will show that respondent properly

disallowed Appellants claimed research credit. The evidence will show that the Swat-Fame's activities were related to style, taste, consumer preference, cosmetic, and seasonal design, which was disqualified for the credit.

Today respondent will discuss how Swat-Fame failed each of the four tests found in Section 41(d)(1). In each of the four projects, Swat-Fame identified its business component as a garment and not part of a garment. Swat-Fame did not apply the shrinking back rule. By law substantially all of Swat-Fame's activities with respect to each sample project must be qualified research to get the credit.

Appellants have not demonstrated this. The evidence will show that Swat-Fame's activities failed the Section 174 test because at the beginning of each project, Swat-Fame had a method to develop the garment based on its 40 years of experience creating similar garments. The evidence will show that Swat-Fame failed the process of experimentation test because its general design procedures were not experimentation.

The evidence will show that Appellants did not prove 80 percent of Swat-Fame's activity was a process of experimentation because Appellants did not show which activities were done to meet fashion trends, and which, if

any, activities were experimentation. The evidence will show the documentation did not show experimentation.

The evidence will show that Swat-Fame failed the process of experimentation test because its activities was not for a permitted purpose. The evidence will show that Swat-Fame failed the technological and nature test because Swat-Fame's activity was not for the purpose of discovering information which fundamentally relied on the principals of physical or biological sciences, engineering or computer sciences.

And the key phrase here is fundamentally rely.

Moreover, even if your office finds qualified research,

evidence will show that Swat-Fame's activity is excluded

from the credit because Swat-Fame's garments were already

made or were a common industry style so that they were

adapted or duplicated.

In regards to Swat-Fame's qualified research expenses, executive wages are presumed ineligible for the credit. The evidence will show that Appellants have not overcome that presumption. Therefore, the executive wages are disqualified.

Further evidence will show Appellants did not provide a nexus between the qualified research expenses and the alleged qualified research. Swat-Fame did not tie its expenses to a project. Therefore, Swat-Fame failed to

substantiate the right to the credit. As evidence will 1 show, Appellants failed to prove Swat-Fame engaged in 2 3 qualified research. Therefore, Appellants cannot use the Cohan rule to estimate the qualified research expenses. 4 The evidence will show Appellants failed to prove 5 entitlement to the California research credit. Therefore, 6 7 respondent's determination must be upheld. Thank you. ADMINISTRATIVE LAW JUDGE VASSIGH: 8 9 We'll now move on to the evidentiary portion of today's 10 hearing. Appellants, please call your first witness. 11 MR. DIES: Thank you, Judge. We would call 12 13 John --14 ADMINISTRATIVE LAW JUDGE GEARY: Ms. Kuduk, 15 please state for me again -- I was jotting down -- I think 16 you mentioned five perspectives that were at issue. 17 MS. KUDUK: Right. ADMINISTRATIVE LAW JUDGE THOMPSON: 18 Can you briefly hit those for me? 19 MS. KUDUK: First the --20 ADMINISTRATIVE LAW JUDGE THOMPSON: Yeah. 21 first is did Swat-Fame -- did Appellants prove that 22 Swat-Fame's activities were for a permitted purpose and 23 24 was not for a disqualified purpose, such just style. 25 Second, did Appellants activities meet the

four-part tests of Section 41(d)(1). And then was the activity qualified research? If the activity was qualified research, was it adaptation or duplication? And then fourth, did the Appellants meet the burden to show nexus between qualified research expenses and qualified research.

And then the fifth one, if there is qualified research, are the estimates of the qualified research expenses reasonable under Cohan?

ADMINISTRATIVE LAW JUDGE THOMPSON: Just so I understand, I understand that to be as contesting overall amount of expenses claimed, certainly so that it's not reasonable method; right?

MS. KUDUK: Right.

ADMINISTRATIVE LAW JUDGE THOMPSON: I heard you mention executive wages. So you're contesting that. So in your view the panel might say we find the overall method is unreasonable, or we find that it needs to be carved back somehow, but that's the overall pie.

Is FTB also arguing that Appellants haven't adequately substantiated the expenses with respect to each project on a project level basis?

MS. KUDUK: Yes. Yes. And we have found no nexus between the expenses and the projects.

ADMINISTRATIVE LAW JUDGE THOMPSON: Thank you.

ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. 1 2 move on to Appellants' first witness. 3 MR. HUNZIKER: We would call Jonathan Greenberg. ADMINISTRATIVE LAW JUDGE VASSIGH: 4 5 MR. HUNZIKER: And, Judge Vassigh, just as a sort 6 of forecast of where we're going with this. There will 7 be, with this witness in particular, interplay between not 8 only what's on the screen but also with the blowups and 9 what we have on the rack. ADMINISTRATIVE LAW JUDGE VASSIGH: 10 11 MR. HUNZIKER: I would like to ask, for the 12 purpose of preserving time, sort of a running request, if 13 I may, to approach just the board, the witness, and these other elements? 14 15 ADMINISTRATIVE LAW JUDGE VASSIGH: That will be fine. 16 17 Thank you very much. MR. HUNZIKER: 18 ADMINISTRATIVE LAW JUDGE THOMPSON: If I may ask 19 one more question? I apologize. So I think it sounds to 20 me, like Judge Vassigh say, there's not an agreement on 21 the calculation that there's a decision -- it's in favor 22 on some projects and against others. That may be just

So -- and also I don't want parties reading into

understood FTB's position.

something we have to live with. I want to make sure I

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this. I just don't want to walk out of this hearing two weeks later without something, you know, I need to understand. But in terms of the proven methodology, let's just take an example. Let's say the panel found, okay, you don't get the whole 100 bucks you claim. We think overall you've got to carve back some aspect -- 80 bucks.

And, again, don't read anything into this. I'm just thinking it through. And then let's say the panel finds in favor of the Appellants on three of the projects. Would FTB say then or would 60, you know, would 60 bucks of credit or three quarters with regard to the overall pie? Or in other words, is FTB -- I feel like I've heard different things about where FTB is on the Appellants' provided methodology.

MR. RILEY: If I could just kind of handle that. So I think you said it best, Mr. Thompson, when you said there's an additional carve out. So if -- if we say, well, you know. If -- yeah. If all the projects qualify, right, then on the step two, with respect to the expenses, we're asking you to determine whether there should be an additional carve out based on -- and we're not, you know, we're not necessarily targeting the individual employees that worked on, you know, each of these projects.

Because, you know, we're talking about then and, you know, about ten people.

What we're talking about the, you know, the 1 2 taxpayers used a cost center methodology, you know. 3 they're looking at each cost center. They're looking at the pattern makers as a block. They're looking at sewers 4 5 as a block. They're looking at the, you know, the -- the designers and the directors as a certain block. 6 7 So if you were to decide that those cost centers 8 should be carved at some percentage, then that's what 9 we're asking you to do based on Cohan. ADMINISTRATIVE LAW JUDGE THOMPSON: But if we 10 11 come back and we said -- my example -- we're gonna allow, 12 let's say, 60 percent. So we allow three quarters 13 undisputed. Think about our question. Let's just think 14 about it for a second. Are we going to get a petition 15 from today's hearing from FTB saying that, you know, that 16 was unreasonable? 17 MR. RILEY: So -- so you're saying -- so three 18 projects qualify? 19 ADMINISTRATIVE LAW JUDGE THOMPSON: 20 MR. RILEY: So we -- our starting universe is 21 then 75 percent of what they claimed? 22 ADMINISTRATIVE LAW JUDGE THOMPSON: Yeah, yeah. 23 MR. RILEY: And then you're taking the 60 percent 24 carve out of that? 25 ADMINISTRATIVE LAW JUDGE THOMPSON: I'm just

imagining 8. You're saying 8. You start -- they ask for a 100. We say, you know, there's a piece of that that we don't think you should own. So the overall pot there's 80. And then, you know, we think you've shown three quarters. That was the example I was thinking about.

MR. RILEY: Right. So I think, you know. I think the -- the -- the way it should apply is first we take -- we, you know, we determine what is the universe of projects that qualify. And then based on what that universe of projects that qualify, then you apply whatever carve out for wages. So step one, qualified research. Step two, qualified research expenses.

MR. ROUSE: So the difficulty is that we don't have the information -- and it sounds like maybe the taxpayer doesn't either -- to come up with a more specific method. We don't have the numbers by project to where we can kind of hash this out. So that's the difficulty.

So this is the method we've come up with and to a certain extent, kind of put it in your hands with the understanding that we're challenging their methodology.

And then as far as what the -- what the result is, we could come up with a better way. We just didn't have the numbers to be able to come up with a more specific method.

ADMINISTRATIVE LAW JUDGE THOMPSON: And the Appellants, do you have any comments?

MR. DIES: Well, my concern, Your Honor, would be let's just -- I don't want to add to the hypothetical. If you -- let's -- we've talked about executive wages. I'm sure that's going to come up.

Let's say you bless three of the four projects that we talk about today, and you don't bless the fourth one. If you start at 75 percent and an executive never touched that project, you're adding a double haircut. There's a reason why Suiter, McFerren, right, these other cases that have handled these issues all looked at these in buckets of wages.

Are the wages reasonable? Are these appliances reasonable? Are the contract cost reasonable? And I think we should fairly have to show you which wages we took and didn't take and so on. But to say on a given product, starting with the <a href="mailto:sample">sample</a> of four when you have thousands of products, you should extrapolate this to the universe of things, we think creates all sorts of craziness.

So the reason why all of these -- and frankly, I think the reason why the last panel said we're going to break this into equal parts. It's because we know it could work affirmatively in someone's favor, but it's just as likely to work against them. That is, if I have a small project that qualifies, maybe I don't have a ton of

qualified research expenses associated with it, and maybe I get a boon.

What if have a huge project that qualifies? I'm only going to get 15 percent but that may be 30 percent of my work. It works both ways. It's equally fair to both sides, and you don't have a double haircut. You don't have a situation in where in theory you've acknowledged which projects qualify, and then you're still carving out for other activities for a second pass, right.

Mechanically -- and we'll get into some detail on this. What we did was we took a statistical sample, which is a just a random sample of this large body, and we qualified all of those projects or disqualified them, depending on the outcome, right.

And then we applied wages, supply cost, and contracting cost to our findings there. We think that is a viable methodology. No court has said it's not, and we will talk about that. But that is what we would propose you do because we can't look at a larger group. Because we can't extrapolate for 2000s if there is qualified activity pro or con, you make the call, right.

And briefing, the notion of post-hearing briefing may make a lot of sense here to be honest with you guys, where we can lay out the law, where we're coming from, where we get the calculation on it being, and you got

something physically in front of you that you're not trying to read a record.

ADMINISTRATIVE LAW JUDGE THOMPSON: I appreciate that. And I appreciate, Judge Vassigh, you indulgence on my questions.

We know where to find you if we have questions after the hearing today.

ADMINISTRATIVE LAW JUDGE VASSIGH: And can I just clarify FTB's position about the Suiter wage allocation method does not apply here because there's not enough information?

MR. RILEY: Well, I think in, you know, when we're talking about some of these other cases, the -- the parties may have stipulated things. I don't necessarily think that Mr. Dies and I are talking past each other. I think we are -- we are -- our position is that these things can be qualified or disqualified based on activities.

And even if they're qualified or disqualified on activities, they must also qualify or be disqualified based on expenses. And so even if everything qualified, there is a potential that the -- the expenses are not reasonable, and therefore, none of -- there would be no credit in the end. Okay.

So -- and so we're -- what we're saying is we're

1	not we are not foreclosing our our ability to argue
2	both step one, activities, and step two, expenses. And
3	we're gonna try and keep it, you know, on a forest level
4	rather than a tree level to make it as easy as possible
5	for everyone. But we're still going to it's still our
6	position that even if it doesn't qualify under activities,
7	I, you know, even if it does qualify under activities, it
8	doesn't qualify under expenses.
9	ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you.
10	Mr. Greenberg has been sitting here patiently. Before I
11	swear you in, I just want to check in with our
12	stenographer.
13	(A discussion was held off the record.)
14	ADMINISTRATIVE LAW JUDGE VASSIGH: Mr. Greenberg,
15	I'm going to swear you in, and you will remain under oath
16	until this hearing is over.
17	
18	JONATHAN GREENBERG,
19	produced as a witness by and on behalf of the Appellant,
20	and having been first duly sworn by the Hearing Officer,
21	was examined and testified as follows:
22	
23	THE WITNESS: I do.
24	ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you.

MR. HUNZIKER: If I may proceed?

1	ADMINISTRATIVE LAW JUDGE VASSIGH: Please.
2	
3	DIRECT EXAMINATION
4	BY MR. HUNZIKER:
5	Q Yes, thank you for your patience and good
6	morning, sir.
7	A Good morning.
8	Q Would you please introduce yourself fully to the
9	members of our panel today?
10	A I'm Jonathan Greenberg, and I am the president of
11	Swat-Fame.
12	Q And as the president of Swat-Fame testifying here
13	today on behalf of that company, can you give the panelist
14	an indication of your day-to-day responsibilities at that
15	business?
16	A Yes. I'm responsible for all the operations of
17	the company, design, production, warehousing, all the
18	management part of the company, marketing, sales. And I'm
19	heavily involved with each of those areas and how they all
20	coordinate together.
21	Q I'm going to return to what you do at the present
22	time, and I want to go back and talk about your
23	experiences at Swat-Fame.
24	A Yes.
25	Q Did you actually as a youngster begin working at

1 this company? 2 I did. I worked -- I worked at Swat-Fame during 3 summers and holiday breaks. Growing up I started probably around 12 years old and here 45 -- 40 years later. 4 5 And during that time when you were, you know, in 6 those early years, what type of things did you do to give 7 you an early exposure to the company? 8 I did everything pretty much from working in the 9 warehouses to working a lot of different entry-level 10 positions. I just basically learned the business from the 11 ground up. 12 Now today we're going to be talking about the 13 development of the business; correct? 14 Α Yes. 15 Even back in those early years --16 Yes. 17 -- did you still have exposure to the warehouse 18 floor, the design elements, the things we're going to be 19 talking about here today? 20 Yes, I do. Yeah. 21 Now, when you got through the teens, was it 22 originally your intent when you continued your education 23 to come back to Swat-Fame? 24 No. No. I planned to go to medical school and 25 decided after college to take a year off and decided to

1 give business a try and came to work for Swat-Fame, which 2 I thought would be temporary and ended up being 30 years 3 later. Okay. In talking about that time period, did you 4 5 grow up -- have you been a member of this community for -for those years? 6 7 А Yes. 8 So did you grow up in this Los Angeles area? 9 T did. When you first came back, after you were going to 10 Q 11 college, what level did you enter the company at that 12 point. 13 I started at an entry-level position. I started 14 in the data-processing department, which was basically the 15 sort of the bottom level of information being put into the 16 main system of the company. 17 And roughly how old were you when you took on that position? 18 22. 19 Α 20 How long were you at that position? 21 That position I was probably at four or five 22 months. 23 Okay. And besides what you've already described 0 24 for the panel, were there any other activities that you 25 were involved with within any other divisions during that

first five month time period?

A Well, I interacted with all the departments in the company because you were basically putting in all the information related to a product. So you were working with -- I was working with the design department. I was working with the production department. You were basically taking a sku, a product, and putting in all the information for that product and then follow along the preproduction to production process.

Q You understand today that we're going to be talking about a lot of different stations in the life of a product?

A Yes.

Q And as you -- before you went to college and had exposure to those areas, did you have continued exposure when you had gone back?

A Yes. I started in the data-processing department, and then I moved into the warehousing and worked in two different departments in the warehouse. And then I came back into production. I worked in production, preproduction, and then stayed there for a while.

- Q Did you ultimately become the head of production?
- A Yes.
- Q And just to put this in context, roughly how old were you when you were promoted to the head of production

for this company?

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A I was 23 or 24.

It seems like a very quick time period in which to advance?

Α Yeah.

Congratulations on that.

Α Thank you.

When we talk about Swat-Fame, where is it currently located?

City of Industry, which is 20 miles east of downtown.

And that actual physical location, before we go inside and talk about the people where they work, what they do, what their divisions are and responsibilities, could you describe the general building itself, the structure that houses this and size and what not?

Yeah. It's about 250,000 square feet. We have Α all of our corporate offices there. We have all our design department there, which is housed in a building within our building. We have a sample sewing room there that produces all of our samples. And then we have all of our production there. And then we have our very large distribution facility there that distributes all the finished product.

You heard Mr. Dies at the beginning when we were

talking about California's credit, and those things taking 1 2 place in California? 3 Yes. 4 When we're talking about these items here, unless 5 we talk about specific elements otherwise, are these things that take place at the manufacturing plant? 6 7 Α Yes. 8 Okay. And when you say yes, is this all within 9 the plant that's in California? 10 Yes. 11 Okay. Now do you recall when Swat-Fame actually 12 opened its doors and began its business? I -- I -- yes. It started in 1977 -- end of '76 13 14 into '77 then we were incorporated in '78. 15 And I believe mathematically you would have begun 16 there around the mid to late 80s; is that right? I started full time in '88. 17 18 Okay. Now, during that time have you seen a lot 19 of changes within this apparel world in the universe of Swat-Fame? 20 21 Yes. Tremendous change. 22 Could you just -- to provide that background for 23 the panel -- could you explain how it's changed within the 24 three decades that you've been working there? 25 Yeah. It's changed in its size when I came to

the company. It was a much smaller company. And the company has gone through a lot of evolutions. So when I started it was predominantly a junior company. It then evolved to a mostly kids product company. In the 90's we started making denim. So we became primarily a denim company.

And the industry has changed, you know, the way product is sold at retails, trade, as you know, tremendously in the last, you know, five years with e-commerce, subscription services, and all the different ways product gets sold to customers.

And it's -- the demands have changed. We used to manufacturer everything locally in Los Angeles. And then NAFTA passed and we manufacture almost everything in Mexico and then now primarily in Asia.

Q I want to draw a distinction here. When we're talking about the R&D, the actual designing elements, those things are all happening in California; is that correct?

A Correct.

Q Okay. So when we talk about -- let's really set this out for the panel. What we're talking about in this case here today for this company, what you're claiming is what occurred, the activities and the accompanying cost and expenses for California only; correct?

A Correct.

Q Okay. Now, within the 30 years you've been there, have you kept your thumb on the pulse, so to speak, of the apparel world?

A Yes.

Q And just as there have been changes within Swat-Fame, have you seen other businesses that have not evolved and have gone out of business?

A Yes. I think that's one of the -- one of the unique things about Swat-Fame and one of the things that got me hooked on the business is it's constantly changing. And so I think one of the things we always feel is our strength is that we are constantly changing to market needs, to just whatever is happening in the business.

Like I said, one minute we're making all kids clothing. The next minute we're making all denim. I think we're really good at adapting to change and -- and following the market.

Q When you talk about we, do you consider Swat-Fame to be a bigger business but still a close-knit family?

A Yes. Yes. We're unique in that we're run like a family business, very hands on, but we're a large company.

Q In the spirit of that large company, roughly how many employees -- feel free to estimate -- work at Swat-Fame present day?

- A We have about 285 employees.
- Q And this is at the location, I believe, that you already described in --
  - A Yes.

- Q -- City of Industry?
- A Yes. Yeah. Yeah. About 280.
- Q So now with that amount of people, are there different divisions that are located -- and we're going to see a video. We're going to talk about what's up on the easel. But are there divisions within the company existing within that building?

A Yes. Yes. We have a kids division, which is broken down into two division of sportswear and dresses. We have a junior division, which is broken down into dresses and social dresses. We have a branded division, which are denim brands that have a denim component and a sportswear component, and we have a few of those. So we have about five divisions.

Q And I'm going to be talking specifically about the different divisions here a bit just to understand it. Now that you're the president, do you still, over the years that you've been at that position, have direct communication and direct involvement in the different stations?

A Absolutely.

Let's talk about those people. Do you actually 1 2 interact with them and be with them regularly? 3 Regularly. Α What is regularly as president of Swat-Fame? 4 0 5 Every day. Α Every single day? 6 0 7 Every day. Α 8 And what's the reason that you have every day 9 meetings with all these people in these divisions? 10 It's -- it's the basis of the company. It's the way the company operates. It's my involvement is critical 11 12 from all those aspects to bring it all together. 13 I'm standing in front of a customer, I need to be able to 14 translate that to a design department or a preproduction 15 department and make sure that all the pieces are working 16 together. 17 All organs within one body of operations? Yes. 18 А 19 Now, are you the only executive at Swat-Fame? Q 20 Α No. 21 When we talk about the other executives, these 22 other positions, do they have also have interaction? 23 Yes. A 24 So would it be fair for anyone, including anyone 25 on this side of the room over there, just say that just

because someone had a different title or executive 1 2 position, they're not dialed into the different elements within the business? 3 That is correct. Α 4 5 Would that be an incorrect statement? 0 That they wouldn't be dialed in? Α 6 7 0 That's right. Yes. I mean, you have to be -- you have to be 8 involved with all the aspects, otherwise it would be a 9 10 disaster. 11 Why would it be a disaster? Because all the parts are interconnected. And if 12 there's not somebody that's bringing it all together, it 13 14 would be very difficult for one hand to know what the 15 other hand is doing. In just a bit we're going to be seeing a video 16 that's going to talk about or actually it's going to 17 18 demonstrate eye-to-eye these different divisions on the 19 floor. Have you actually visited those? 20 Every day. Α So it wouldn't be -- it wouldn't be unusual to 21 22 see you working right by a sewer or cutter and may be 23 involved in their work? Is that what you're saying? 24 Α Absolutely.

So I want to turn to the products that you

manufacture and who your customers are. Α Yes. Okay. Now, first of all, are there seasons of different designs and different products at Swat-Fame? There are. There's four seasons. There's fall, Α spring, which are larger seasons. And then we have spring and hole -- I'm sorry -- holiday and summer, which are smaller seasons. Some of our divisions work on a seasonal basis in terms of release of product. But most of the divisions 10 work on a monthly basis. We have a market week every month that we see customers, and we're showing new lines 13 every month. Okay. And is that unusual that you actually have to have new lines, new ideas, every single month? Not for the type of company we are. Α And what do you mean by that? Well, you have some large brands like a Hanes or, you know, sort of big brands that, you know, are known for certain items, make the same things over and over, you 20 know. They're -- they have a very different model than we do. We're in the fashion business. We sort of cater to

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And so we're a little bit unique in that that we -- our customers don't come in. We don't put product

customers and what their needs are.

on the wall and the customer says I want this and this and this. It's more of, "I like that dress but can you put that sleeve on it, and can you put that skirt on it?"

So we're a little -- we're very -- we act like a smaller company, but we're a large company so it presents a lot of challenges for us because we're very customized. And we're very flexible in terms of what we'll do for our customers. So it makes it challenging.

- Q Do you have to be able to come up with new ideas and concepts regularly?
  - A Every month.
- Q Okay. And within your -- and just to put a fine point on it, if there's allegations that hey, they've been in business 40 years, and it's not a compliment. It's an insertion that they've got to be just doing the same thing over and over again. Would that be fair at all?
  - A No.

- Q And why wouldn't it be fair?
- A Because we're not in the widget business. We're not in the Hanes Underwear business. We are in the fashion business, and we're constantly responding to fashion and changing and doing what the new trends are, new silhouettes and the new fabrications. We're in the fashion business. We're not in the basics business.
  - Q Who are some of the clients or customers that

wears Swat-Fame?

A We sell to Nordstrom's, Macy's, Kohl's, Penney's, Walmart. We have a thousand-plus small mom and pop boutiques.

- Q When you have boutiques versus large operations, both of these are your clients?
  - A Yeah.
- Q Do they present different types of constraints with what they expect from you?
  - A Yes.
  - Q Let's start with the mom and pops, the boutiques.
- 12 A Yes.
  - Q What are the differences between the constraints you face, those obstacles, speed bumps within that group versus a larger group like a Walmart?

A Well, with a boutique they are basically looking for product that they can <u>sell</u>. And they are assuming you're gonna do all the right things to give them a quality product that retails. When you're dealing with people like Walmart and some of the mass big retailers, there's a lot of emphasis on standards.

So it could be, you know, standards that they impose in terms of what factories you can use, what testing standards they require, conforming standards to color and, you know, governmental standards. So you're --

1 you're doing a lot more technical, I'd say, stuff for the 2 bigger retailers. 3 4 those? 5 Α Yes. 6 7 8 9 function and the performance? Yes. 10 Α 11 0 12 system? 13 Α Yes. 14 15 16 17 Α Yeah. 18 19 20 21 22 23

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We're going to be talking to the panel about

these processes you see behind you. You're familiar with

And does that ever pose to the way things look or cosmetic appeal, does this relate to -- to the actual

And frankly is that the basis for that entire

I want to talk about the expectations by these clients in regard to deadlines. Are there many of these that require a relatively quick turnaround time?

Deadlines are really the basis for our business because it's a fashion business. And if they don't have merchandise on the floor, in retail they'll miss those sales. So everything is driven by deadlines. We are in a -- one of our competitive advantages, has always been since I've been at the company, has been being able to respond fast and have very reduced lead times compared to the market.

If you're going through these processes that

1 involve everything from labor, hardware, you're involved in fabric, sewing, all those hours, and then ultimately it 2 3 didn't get done by a deadline, do you eat that cost? 4 Yes, we do. Either we receive a cancellation from the customer or a price concession. Yes, deadlines 5 are critical. 6 And let's round it out. In that -- in that 7 hypothetical that you're explaining to this panel, would 8 9 you lose that customer at that moment when you fail to make that deadline? 10 11 А We could. And let's talk about the big picture. 12 When you do this by season --13 14 Α Yes. 15 And I think you said it was spring, summer, fall, and holidays; is that right? 16 17 Α Yes. 18 If you can't meet a deadline, can you lose an 19 entire season? 20 Yes. Is that, frankly, pretty stiff financial 21 ramification to a company? 22 23 It could put a company out of business. I want to talk -- when you're given an 24 25 expectation from the beginning, many times these come from

living people, companies that are wanting to buy from you, can they truncate -- can they shorten those deadlines they give you?

A They often do.

Q What are some of the reasons -- just so we have a full understanding -- that they can actually narrow in or reel in those deadlines?

A Our customers?

Q Yes.

A You know, they -- it's not -- we're competing with other companies. So it's not like we say to them, okay, to hit this delivery we need your order by here. We can say that, and they can say, okay, we'll do our best, but a lot of times that doesn't happen. And they're doing the best they can on their end.

They have a lot of constraints on their end with meeting with their management trying to decide what product they're going to have on the floor. And so while we shoot for those dates, it's often we're sort of crunched to get things done.

Q You hear businesses sometimes describe as a business of sharp elbows and competition. Is that what we're looking at here in the apparel world?

A Very competitive.

Q I want to come over here real quick, and I draw

your attention to the screen. I know it seems distant. 1 Yeah. 2 A 3 I want to talk about the different lines. And I'm going to -- for the benefit of the panel and 4 5 yourself -- I'd like to see if this can -- can you see that? 6 7 Α Yes. 8 Okay. I want to talk about Kut from the 9 Kloth/Kut Collection, SeeThruSoul, Underground Soul, and 10 Speechless. Are you familiar with those lines? 11 А I am. 12 First of all, are those in fact lines versus a 13 single product? Those are -- those are lines. 14 What as opposed to a product -- and you've heard 15 16 this. Panel mentioned and us confirm, we're going to be 17 talking about some actual products today. When we talk about a line, what constitutes a line of apparel? 18 19 A line is a collection of product. And in our 20 case we refer to it by the brand label. So all those are 21 our brands so -- and they happen to correspond to 22 divisions within our company. 23 Now were these developed by Swat-Fame? 24 Α Yes. 25 And I want to -- and just for the benefit of the

1 panel and for opposing counsel. What I'm reviewing is a previously provided and today pre-admitted document, which 2 is page 1 of Exhibit 3. Which I believe everybody has 3 been supplied with a notebook if you care to reference it. 4 5 It says in here that they maintain several specialized brands and also had been developing these for 6 7 women and girls. How long, if you recall, has the Clothe Cut Collection been in existence with that clientele? 8 9 We started Kut from the Kloth in 2006, I believe. Is it still around today? 10 11 Yes. Α Are all your lines necessarily still around 12 13 today? Some of them on there we're no longer using, 14 15 Underground Soul, and Common Genes, and Corey P. have been 16 sort of put on the shelf. We haven't been making those 17 anymore. And just so we have an understanding when we're 18 19 talking about lines, what are some of the reasons that you 20 may have a line that's discontinued? Customer doesn't want to buy it. We've moved on 21 to another brand that sort of takes over that category. 22 23 Do these go through the process that we're going to be talking about today? 24 25 Α Yes.

Q And just to put a fine point on it, here we have four different lines you talked about. And I just want to make sure with SeeThruSoul, how is that different from the Kut/Kloth?

A Kut from the Kloth is a denim-based brand that also has sportswear, and that's for women sizes and SeeThruSoul, which is really -- we have two versions of it. There's SeeThruSoul and STS Blue. That's more for -- more for young contemporary junior-type customer.

Q And then moving down to Underground Soul, Common Genes and Corey P.?

A Underground Soul was a junior denim brand that was at a lower price point. Common Genes was a missy denim brand. And then Corey P. was a missy dress brand we had. And then Speechless we do -- and Speechless, Accidentally Love, Lots of Love, and Xtraordinary all sort of support the junior girls and kids-girls market.

Q We talked about different types of products. I want to talk about the delineation of the individuals making them consumer based. Can you distinguish between women's, juniors, kids, missies? Kind of explain what comprises those categories as to age or client?

A In most of our kids brands we ship anywhere from 4 size -- size 4 to 16. So it's really servicing the 5 -- 4 or 5 years old all the way up to 14, 16. And then

juniors would take off from that point. So it would be the teenager, you know, and then there's some of the junior sizes go into the early 20s.

Young contemporary kind of picks up from there, which is like early 20, maybe into the late 20s. And women's kind of picks up mid 20s and can go all the way up to 50.

Q We talked about and you confirmed these lines.

The products within them you said they all go through this process of experimentation, this system; correct?

A Hm-hm.

Q My question is this. Are there different considerations, limitations, obstacles, whether you're dealing with little girls versus the juniors, missies, or women's clothes?

A Very different.

Q Can you explain based on the age group, that population, that type of folks, what those differences are?

A With kids there's much more regulation around kids clothing. So there's flammability issues. There's drawstring issues. There's pull-test issues, you know. All the products have to conform to governmental standards. And then in women's you know, there's different fit consideration for a woman than a kid. So

each one is sort of unique.

- Q I want to talk about, just very briefly, the obstacles that can exist across the lines and components. And I draw your attention to -- which coming from the bottom of page 3 of Exhibit 3, okay.
  - A The bottom of that slide?
- Q Actually I've blown up the part we're going to talk about.
  - A Okay.
- Q So my understanding is each of the new and improved apparel products designed have specific requirements, including certain factors; is that correct?
  - A Yes.
- Q What I want to do is for the panel just get an understanding of what the different factors are when it comes to the new and improved products. Okay. How is a fact or obstacles associated with fabric and material or composition?
- A Well, material fabric and material makes up the garment, makes up the product. So it's really defining what the structure of the garment is. It could be a soft fabric. It's a little bit more drapey. It could be more stiff, which means it has a little bit more structure. It really defines the nature of the garment.
  - Q And then on the dimensional requirements?

1	A That would be the measurements of the product.
2	You know, it's got to fit a fit a body. So it has to
3	have detailed specifications in terms of different points
4	of measure throughout the product.
5	Q And just to be clear, regardless of which bullet
6	point we're discussing, do they all present their own
7	individual complication and uncertainty?
8	A Yes.
9	Q We move to material consumption requires, first
10	of all, what are we talking about? Material consumption?
11	A That's how much material is required to make that
12	product.
13	Q And then product, clasps, linings, and other
14	components?
15	A There's other materials on a garment besides
16	fabric. So there could be zippers, buttons, clasps.
17	Q Different elements?
18	A Different. Yeah, those types of things.
19	Q Now, when we're talking about the kids products
20	having regulatory requirements, specifically what's are
21	those requirements?
22	A I mean flammability requirements. We have
23	California prop 65 requirement, which is related to
24	chemical components and lead. We have, depending on the
25	size of the kid's garment, we have drawstring

requirements, pull test requirements so that a kid can't pull off a button and eat it, choke on it.

Q What is meant by fit parameters?

A The parameters of the process we go through to make and take a garment and make it fit not only one body but multiple size bodies.

Q And we'll talk about these later when we get to silhouette, get to the wash and dries, and we go through the different projects. But when we talk about the difference between making one product, and as Mr. Dies talked about in the opening, having to make 20,000 of them.

A Yes.

Q What is the level of precision -- the difference of level in the level of precision required to complete that type of task?

A It has to be very precise because you're basically taking one model, one piece, and saying now we need to make 10,000 of them. So we -- a big part of this process is coming up with the sort of the guidelines on how to make it. This is this measurement. This, you know, if we have an elastic waist on something, the elastic has to be cut to a certain measurement, otherwise it may be falling off the body. So we're very detailed in our specifications and guidelines.

1 0 If I may attend the board? ADMINISTRATIVE LAW JUDGE VASSIGH: Mr. Hunziker, 2 3 I just want to let you know we're approaching 10:00 o'clock. So when you find a natural stopping point, it 4 would be a good time to take our morning break. 5 MR. HUNZIKER: This would be it. 6 7 ADMINISTRATIVE LAW JUDGE VASSIGH: Then let's have a five-minute break, and we'll come back. 8 9 (There was a pause in the proceeding.) 10 ADMINISTRATIVE LAW JUDGE VASSIGH: Let's go back on the record. 11 12 We are back to Mr. Hunziker. 13 BY MR. HUNZIKER: Sir, we're back on the record. Are you ready to 14 15 continue? Yes, I am. 16 17 If I could approach the board if that's okay? 18 First of all, I'm assuming you all can hear me properly 19 okay. When we're back here, we're talking about the cycle. Is this the cycle that all products go through? 20 21 Α Yes. When we called development cycle, why is it 22 entitled "development cycle?" 23 24 Because you're developing the product from a 25 concept.

Q Okay. And when that concept comes in, what are the different ways that that can arrive as a vision to your door to analyze functions of this process?

A It could be a trend that we know, you know, we do some research on trends. So it could be a trend. It could be something that is -- a celebrity wears that we're going to, you know, do our own version of that. It could be anything that's happening in fashion.

Q Now, just to be very candid. Whenever someone presents a vision, are they more concerned how it looks?

A It's all about the look at that point.

Q But for you, once we get past the concept, once we get to this, is it about the appearance? Or is it about functions and performance?

A It's about function. It's about how is this product going to perform on the body. Is it going to function? Can we make it? It's all those things.

Q So when can we start here at conceptualization, and we're gonna have a video that actually shows this in real-time at work. What comprises material selection and testing?

A So what happens is a design team comes up with a concept. So they may say I want this silhouette, you know, this basic shape, say, this jacket, and I want to use this fabric in that jacket. So they're basically

putting elements together that they want to use to create that product.

- Q Now, in that very moment, could it be that it's completely unknown if that will even work for that type of project?
  - A It usually is.

- Q So can you have -- I want to make sure when we talk about this theory of uncertainty -- is that prevalent within the world of apparel?
  - A Very much so.
- Q So tell me what are the things -- and this is so I understand it. When we're talking about material selection, can you have someone who wants to have a product from a certain material but because of things later on, frankly, it ultimately can't even work?
  - A That's right.
  - Q What are some of the reasons for --
- A Well, you're -- you're combine -- you're assuming that the fabric that I selected is going to be able to be transformed into a product. So that assumption is not always the case, you know. If you take, let's say, best example is I have a thicker fabric and I want to make it into a dress that's kind of flowy and soft and has a skirt that kind of moves around. Well, if that fabric is too thick, it's not going to do that. So, you know, the

fabric is such an integral part of it, that that fabric combined with the pattern or the silhouette is really one of the key considerations.

The other thing you have to do is you have to figure out how to then sew that. So there may be issues with sewing along the line. For example, fabric is thick. It may not -- maybe if you're creating a seam that has three or four plies of the fabric put together, it may not fit under a sewing machine.

- Q When we're talking about material selection, you've just described situations where the fabric itself on a product -- let's just say that fabric may not work; is that right?
  - A Yes.

- Q And at that stage or --
- A Or combination of fabrics.
- Q That's what I was going to ask you. Are there times, though, where even if the fabric works, you have to make consideration for its combination with something else?
- A Yes. So we may have a fabric that the design team wants to use, and we get it into a product and it turns out that you can see through the product.
  - Q Okay.
  - A And the fabric is see through; so we may have to

add a lining to alleviate that. So now we're sewing two
fabrics together. The design, you know, may require
certain things that we have to alter how it's constructed
to achieve it.

Q Now, when we move from material side down to pattern making, at Swat-Fame what computers or computer science do they use in their pattern-making exercises?

A We use a software that allows us to create a pattern through a computer. You know, in olden days they used to do them -- done by hand. Pattern makers would actually cut out the different pattern pieces. Now it's done by computers because it makes it easier down the road when you have to alter that pattern and change it. It makes it easy to go into the system or pull up those pieces and change it.

Q You talked about what can take us from here back to concept. But when you have pattern making, is that a station that can see a lot of iterations come through and changes?

A Yes. Because that's really where sort of you're starting to see how can I translate this material into a -- you know, it's really -- it's really still a 2-D process, but you're starting to see at that point how this thing is going to get constructed and put together.

Q And we're going to talk in specifics about the

uncertainties using these -A Yes.

Q So just I understand. If you look behind you -- and I just want to -- so the panel can understand this. We're talking pattern making here. The video is going to bear it out. But when you actually see the different pieces of these items that are actually laid out on AutoCAD to be cut out --

A Yes.

Q And whenever you need to make alterations, is that something that's done on AutoCAD?

A Yes.

Q Then how does it go from there, to get from pattern making down to cutting and sewing?

A So those pattern pieces are then printed out on a large printer. They are then used as templates to cut the fabric into the different parts.

Q All right. And if something has to go back through concept or through these different stages, can it just jump forward to the end, or does it still have to go through the systematic process?

A Well, it has to continue through the rest of the process, which is making sure it fits, making sure it functions, and so the rest of the process. At any one of those places, it could stop and go back through the cycle

if a change needs to be made. 2 And if a change is made -- let's just say we're 3 talking about finding a different material. Do you just 4 take it for granted then, after you make that change, it will work for every other station involved? 5 It still has to go through the same process. 6 Α No. 7 In fact, do you have situations where something will be changed and then have issues at different areas 8 9 down the line and continue to go through the process? Often. 10 Α Is it unusual? 11 12 Α No. 13 Is that part of the process of experimentation in 0 14 going from concept to product? 15 Yes. 16 Now, when we go to finish washing and specs and Q 17 it says denim, is this something that can be specific to 18 this type of garment? 19 Yes. When you're talking about dresses, most 20 dresses, you're going through a -- you're making a pattern then sewing it. Then you can look at that product on a 21 mannequin or a fit model to determine the fit and 22

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processed for the final product.

function. With denim, you have that added step of, you

need to process that denim to the way it's going to be

Remember earlier we talked about considerations 1 0 2 for juniors, misses, juniors, girls, women. Do you recall 3 that? 4 Yes. Are there specific considerations based on 5 whether it's denim, polyester, cotton, rayon, silk? 6 7 Α Yes. And does that have to go the full interim process 8 9 itself? 10 Α Yes. 11 Q What is the stage of development sample washing? That's when you actually get the finished sample 12 Α 13 after you've cut and sewn it. After you've made the 14 pattern and you've cut and sewn it, you've washed it if it 15 takes a wash. And now you have a sample. 16 Okay. And then functional testing? 17 That's the stage -- so we take that sample and 18 the first thing we'll do is we'll put it on a mannequin 19 just to make sure that -- because everything has been 20 either in somebody's mind as a concept or on a 2-D 21 computer. So now we actually have a sample that we can 22 then take, put on mannequin, adjust it, tweak it, make it 23 bigger, make it smaller. That's what happens from there. 24 Now, I want to be clear. Because when we talked

about the functional testing, is there a part down the

line where you actually have real people that can
communicate a problem to you and tell you if something
isn't working?

A Well, what happens is after we do that mannequin -- which there's almost always a change -- we start the process again, and we make those changes based on the mannequin. Once that comes down back to that stage, now we put it on a live model so that she can give feedback, raising her arms.

You know, they bend down to make sure it functions in the waist and seat. So we get all that live feedback. And then we make those changes and then it goes back through the cycle again.

Q So just to be clear, can you have some changes that are specific to the inanimate object, the mannequin, where you already know just by it being on there, it's got to go back through the process?

A Yes.

Q And then how are those a little different than the ones that actually have communication from a live model?

A Well, those are general <u>data</u>. You know, the mannequin doesn't move. The mannequin can't give feedback. So you're just getting the basic shape, and you're just -- you're kind of honing the product into a

more accurate product as you go along and tweaking it.

So with a mannequin, you know, you're constrained to just this object, right? And when you're doing it on a live model, they're telling you it's a little tight, you know. In the armhole I can't really move my arms very far. And so you're getting all that feedback to make your changes.

Q I want to put real-world terms on this just using that example. When you talk about, "I can't move my arms," could that ultimately involve repatterning the item using AutoCAD to have bigger allowances for movement?

A Yeah. They would -- they would pin the garment while it's on the fit model. They will release, you know, as you'll see in the video, they could release a seam to give it more room. And the model may say, "Oh, yeah. That feels much better." And then they translate those changes into the pattern making system.

They go in and adjust the pattern. And when you reprint the pattern, it goes through and cuts several and cycles. Sometimes things happen at this stage that even require it to go further up. Maybe the fabric isn't reacting the way we thought it was going to react, the way the design intended to react.

Like I said earlier, it may not be draping because the fabric is too stiff, or we had to add a

1 lining. And by adding that lining, it didn't give the 2 same effect of what they wanted. So then it'll go back to 3 design, and they'll have to reinterpret and start over. And not to focus on the frustrations of your 4 5 business, but have you had an occasion where you thought 6 you made an improvement and it gave rise to more gosh darn 7 problems than it had before? 8 Well, that's the thing about pattern making and 9 fit, is you change one thing and it effects another. 10 if the fit model says it's a little tight in the 11 shoulders, and they open up the shoulder, it may drop the 12 front. And, you know, her chest may be hanging out. 13 it's a balancing act with all the measurements on that 14 product. 15 We've been talking about a specific stage in the 16 functional testing. Okay. Can you actually have 17 modifications made at that stage where it actually stays 18 at that stage, slight alterations? 19 No. We still always go back and produce a new 20 You can't take the chance that those changes we 21 made result in the right product that we're going to go 22 then and mass produce. 23 And are there things that can actually take it 24 all the way back and basically be a deal killer?

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Α

Yes.

Q And what are some of the things that even in your -- rather than just talking about the first or second stage, what are things that down the line can cause it to have to go back where the product is a complete failure and you can't go to production?

A We can't get it to fit right. We can't manufacture it based on the way the designers want that product to end up. We may not be able to manufacture it that way.

Q So when we go from functional testing to fit sample complete, we just talked about this.

A Yes.

Q What is involved with the fit sample complete station?

A So that would be we've gone through this process two or three times with the static model on a mannequin and then a live model. We've gone through that, and we've gotten a product that we say, this is exactly what we want. This is the final garment that matches what the product is going to be.

Q Okay. Where does it go from there?

A It then gets -- goes to the technical team that puts together all the documents that goes out to the factories. So we create construction documents. We actually duplicate that sample that then gets forwarded to

the factory. We keep ours, so that we know this is what we want. A duplicate gets made. It goes with all the construction guidelines, documents, and all the measurement specifications.

Q So in the world of apparel when something comes back, even if they've made a single item made by Swat-Fame, and have all the specifics and particulars that gave rise to it, do you just assume, "I must have gotten it right?" Or do you have to do more testing?

A Now, we do a whole new process, which we call preproduction, which is basically a similar process. So what we're doing is we're saying to the factories that's going to make it, here's the sew by sample, we call it. This is what you're supposed to go by. Here's all the documents of construction details, measurements, you make a sample in your factory with your machinery and your environment and your sewers and send that back to us.

We then take that, and we go through a fitting process. And that will be fit on a live model, and we will do the same thing where the model gives feedback. And we then go in and adjust our pattern to make those changes, and we forward that pattern back to the factory and they do a new round of samples that --

- Q That's -- I'm sorry. Go ahead, Jon.
- A That they send to us, and we did do a new

fitting. And we do that process until we do a fitting and 1 2 we say, this fits the fit model perfectly. Cut, sew, wash. 3 Α Yes. 4 5 That can happen after you get it back from the Q factory? 6 7 Α That's at the factory. Okay. This is at the factory. And then when it 8 9 comes back, you look at it again. And does it undergo more performance testing? 10 11 Α Yes. 12 Talk to me about that in relation to the previous 13 performance functional testing that we went through 14 previously. Well, it's a -- it's a similar process in that 15 16 you're fitting it on the live model, but you're comparing 17 it to what we had given the factory. You're putting it on 18 that live model and you're saying, okay. If the live 19 model is saying it doesn't fit here, it doesn't fit there; 20 then you're comparing it to what we gave to the factory, 21 and you're kind of tweaking so that the factory -- the 22 sample they produce matches what we want.

John Dies looks like you're doing an opening,

talked about an apparel situation where you might end

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of thousands of items produced that don't actually have 1 the input of fit models. 2 3 Yes. Could that be a disaster to a company? 4 Yes. It's the success or failure of a product. 5 6 I want to go ahead. Let me -- if I could direct 0 7 the panel and thank you for your consideration to the --8 to the screen. This is going to be in the actual video. 9 MR. HUNZIKER: Judge Vassigh, this is what we had referred to and supplied earlier as a visual aid. 10 (A discussion was held off the record.) 11 BY MR. HUNZIKER: 12 First of all, just to supply a little context, 13 the opening screen, as I actually said, before it went to 14 15 prototype, Swat-Fame Inc., was this taken at Swat-Fame Inc.? 16 17 Α Yes. And can you just in general tell us, before we 18 get into it, kind of what we're going to be seeing as far 19 as what's inside that building? 20 We're basically going to see this cycle happening 21 22 from the time that the creative team has a concept, all the way to the live model fitting, and then some testing 23 24 that we do once the product has been approved. 25 Okay.

1	A And it doesn't involve the stage past this
2	this panel right here. It doesn't well, actually it
3	does. Actually, there's one part which is the samples
4	coming back from the factory and we can fit them on the
5	live model.
6	Q Okay.
7	MR. ROUSE: So just for clarification, this video
8	is starting where on the flow chart?
9	THE WITNESS: It starts at the concept stage.
10	MR. ROUSE: Okay.
11	(A digital file was played.)
12	BY MR. HUNZIKER:
13	Q And just as we go through here, I'm going to be
14	stopping at different parts just to ask you as we break
15	into a new frame, what we're going to be seeing. Can you
16	describe what stage this is at?
17	A This is the design team taking a concept, and
18	she's sketching out the silhouette.
19	Q And is this done by folks actually at the
20	Swat-Fame facility?
21	A Yes. These are our designers.
22	Q When we talk about style creation, beginning with
23	concept images, what are those?
24	A I'm sorry. Can you repeat the question?
25	Q The conceptual images at the very beginning of

the product.

A This is really first stage of what the product is. So this is the designer basically taking an image out of her head and saying I want to create a dress. I want to have a dress that has a ruffle around the neck. And so she's just sketching that idea onto paper.

Q Okay.

A And then she's adding details to the sketch of what she would like on it.

Q It says it's added for first pattern maker to create a pattern. Is that for their benefit down the line?

A Yes.

Q Okay. One thing I want to do as we talk about these patterns. If we're looking at a blowup of that, without getting into every single marking on there, what are the different pieces of information supplied by that concept artist?

A Basically, she's giving them a rough sketch of the silhouette. She's telling them what details she would like on the garment. And then she's pairing it with a fabric that she'd like to use for that.

Q Is this at the pattern maker stage?

A Yes. This is a pattern maker that's then now taking that sketch and creating the pattern pieces.

1	Q Now, when we look up on the board, and I want to
2	be very clear on this. For the benefit of the panel, it
3	starts with conceptualization, goes before pattern making
4	to material selection and testing. At this stage how they
5	know what material has been selected? Did that come from
6	the first artist?
7	A Yes.
8	Q And was that one of the items that was on the
9	document itself?
10	A Yes. They usually put a small little
11	Q Swatch?
12	A square swatch of what the material is.
13	Q Now, before we get into the actual end product
14	but when we talk about that I'm going to call it a swatch,
15	okay? Can that actually undergo testing from the very
16	beginning to determine if it will adequately need to
17	proceed to next stage?
18	A No.
19	Q So there's no stage there's no none at that
20	point?
21	A No. It's this big, and you won't feel the drape
22	of fabric and how the fabric reacts to a pattern. It's
23	just a reference.
24	Q Down the line
25	ADMINISTRATIVE LAW JUDGE VASSIGH: I'm sorry. I

1	didn't hear what you said. Can you say the size again?
2	THE WITNESS: The size of a four by four swatch.
3	BY MR. HUNZIKER:
4	Q Going back.
5	(A digital file was played.)
6	A Those are all the different pattern pieces.
7	They're measurements, and that's sort of the building of
8	the construction details and specifications.
9	Q Where do the pieces of information and I'm
10	going to see if I can possibly if I can blow that up.
11	This information that's being put in here, who supplies
12	that and what is it?
13	A The pattern maker creates this. So each one of
14	those lines is pattern piece. So if I'm looking at my
15	shirt
16	Q Yes.
17	A this front panel would be one pattern piece.
18	This other panel, this right side panel would be a second
19	pattern piece. And it's just all pieces that are used to
20	assemble the garment.
21	Q And does this actually all fall under the third
22	stage on the first blowup?
23	A Yes.
24	Q Okay. Can you describe what this individual is
25	doing at this stage?

1	A So he's taking those pattern pieces that were
2	printed out from the computer, and he's laying them on top
3	of fabric that he will use as a template to cut the fabric
4	into the pattern pieces.
5	Q And in this example, is he cutting those from the
6	same piece?
7	A From the same
8	Q Piece of fabric?
9	A Yes. And then those pieces are then given to the
10	sewer to assemble together.
11	Q Yes. I wanted to confirm if we have now
12	proceeded from pattern making down to the cut and sew
13	stage?
14	A Yes.
15	Q Now, when you're actually we were talking in
16	the beginning about your interaction with the folks at
17	Swat-Fame.
18	A Yes.
19	Q Have you been to these individual stations?
20	A Yes.
21	Q Are they all on the floor?
22	A They are.
23	Q And how often do you interact with the folks and
24	have input and interaction with those divisions and those
25	personnel people?

1 Α Frequently. I mean it's -- you know, problems come up. They need approvals, questions, help. So it's 2 frequently. Because my background was in production, I'm 3 4 able to do that for them. (A digital file was played.) 5 BY MR. HUNZIKER: 6 7 I want to stop right here because we've talked about static and dynamic modeling. Do you recall that? 8 9 Yes. Α When we're talking about this stage, prototype 10 11 draping and fitting with a first pattern making, would that be under the static modeling section? 12 13 Yes. Α Where do we find that within our process of 14 15 experimentation for it on the board? That's here. 16 Α 17 And right here --18 ADMINISTRATIVE LAW JUDGE VASSIGH: For the 19 record, Mr. Greenberg pointed at the board. 20 THE WITNESS: It's around functional testing 21 section. 22 MR. DIES: It would be helpful if you would 23 narrate because we're saying the second board, the third board; if you will say it's the arrow below or whatever. 24 25 THE WITNESS: Okay. It's out -- it's basically

1 that we got a development sample, which you can see. And then we take that and we put it on a mannequin first as a 2 functional test. So it's the functional testing. 3 just two different functional testing. 4 5 BY MR. HUNZIKER: Okay. Now, we don't have a person wearing their 6 garment here giving back input to you? 7 А No. 8 But can you still see, through visual 9 10 observation, problems at this stage? Yes, because they -- the mannequin gives you the 11 Α general proportions of the body. So in this case it's a 12 13 dress. They know where the general place of the waistband should lay in general. So she's pinning it at -- it looks 14 1.5 like the waist fell a little lower. So she's pinning it 16 up and making those changes. Can this cause -- well, and frankly, would it 17 18 necessarily cause you to revisit a previous station to 19 address this? It could. 20 Α Using your example, where would it have to return 21 22 to in our process? It could either return back to the pattern 23 Α 24 making, or it could return back to design.

Which is at the very beginning?

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A Right. For example, this dress is -- it's very blousy, very slinky, very drapey. If during this process they were seeing that it wasn't laying on the mannequin properly because the fabric really didn't fit to the pattern, it would go back to design. If they -- if it was just a function of making slight adjustments to the pattern, it would go back to the pattern.

Q And I want to make sure just so the panel can understand the interaction between the video and the chart. If it didn't have to go to, let's just say, back to pattern making, okay; does that mean that it can just skip back to where it was, or does it go through the whole process again?

- A It goes through the whole process again.
- Q And can you see additional issues at stations that didn't pop up at the beginning?
  - A Um --

Q Meaning, can you have continuing problems even after it goes back to the beginning?

A Well, you would -- you would see those problems. Yeah, because you could make a change on a pattern. And when you get that sample sewn, that change, like I was saying earlier, may have caused another issue. So, again, it's a balancing act. In the pattern world they call it balancing a pattern.

1 Q Okay. And that's what it is. You're kind of balancing 2 it to create a whole. 3 (A digital file was played.) 4 5 What's being done here with this cutting? So she's opening up the armhole. So the armhole 6 7 because of the way the fabric was reacting, a little 8 small, so she's opening it up. 9 And while we can see this item with our eyes, does that change have anything to do with how it looks 10 11 versus the function? It's function. The armhole is a function. No. 12 Α Why are we returning to pattern making? 13 She's going to make those changes now that she 14 just did on the mannequin on the pattern itself. 15 And here, what are we seeing here? 16 0 They're now printing out a new pattern. 17 Α To be cut again? 18 0 19 To be cut again and sewn again. Α We're not going to -- just before we show the 20 model -- we're not gonna go back through the video again. 21 But with what the panel just saw, going back to the 22 23 drawing, would that go back to the gentleman putting it 24 down again and re-cutting it?

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Α

Yes.

1 0 And round and round we go? 2 Yes. What are we seeing here? 3 4 This is the prototype that's being fit on the live model. So that's the pattern maker working with her. 5 Why are they cutting this? 6 So she's saying it's too tight in the back. 7 So he's releasing that, opening it up. 8 Now, we can see that distinction, but is this 9 10 being done for purposes of cosmetics or appearance or now, for function and performance? 11 12 Fully about fit and function. So you could see 13 she's stretching her arms to see if it fits. And by doing 14 that, you could see here that it caused an issue in the 15 front where the -- now, the piece is hanging down and not 16 covering her chest. 17 I just want to ask you something very quickly. 18 Was that something -- there was an issue before they made the change on the back? 19 20 You know to be honest, I'm not sure. Can you have something that's changed -- and this 21 is just for the benefit of the panels that are standing. 22 23 Can you change something functionally, just like this entire process, and then something new come up that didn't 24 25 exist before?

1	A Likely. Yeah. If you're opening up the back,
2	you're changing the whole front of the garment as well.
3	So likely.
4	Q All right. If you can guide us into what's
5	happening?
6	A So they're trying to come up with changes that
7	they can make, reinjuring the front of that garment. See
8	how it's flapping open. It's not covering her chest. So
9	they're talking about adding elastic, adding different
10	details to make it more functional in front.
11	Q At this stage do you know what obstacles they'd
12	be encountering?
13	A It's the same thing. It's they're trying to
14	figure out to make it lay like a normal garment and not
15	expose her breast.
16	MR. ROUSE: Judge, just for the record, I want to
17	make sure that I clarify that this dress that we're
18	looking at on this video is not one of our four sample
19	projects; correct?
20	MR. HUNZIKER: That is correct. This is a
21	demonstrative.
22	ADMINISTRATIVE LAW JUDGE VASSIGH: On that note,
23	everything we're hearing and seeing so far is not on the
24	four sample projects, but you will get to that?
25	MR. HUNZIKER: Yes.

1	ADMINISTRATIVE LAW JUDGE VASSIGH: I want to make
2	sure you have time.
3	MR. HUNZIKER: Certainly. Certainly.
4	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay.
5	MR. HUNZIKER: Sure.
6	BY MR. HUNZIKER:
7	Q And one of the things that opposing counsel
8	brought up is whether that's the actual item that's one of
9	the four. I want to be clear. Is that representative,
10	though, and that representative of the process that all of
11	these items, including our four, go through?
12	A Yes.
13	ADMINISTRATIVE LAW JUDGE VASSIGH: And by this
14	and that, Mr. Hunziker, is?
15	MR. HUNZIKER: You know what, let me put shoe
16	leather on it.
17	BY MR. HUNZIKER:
18	Q What we're seeing in the video, that process, and
19	what we're seeing on our flow chart that has a dozen
20	stages, are those even if it's not the exact item in
21	the video representative of the exact process of
22	experimentation that all these four projects go through?
23	A Yes.
24	(A digital file was played.)
25	A So there she's talking about a fit in the inseam

and the rise that she's saying it's too tight. It's cutting into her. So they're trying to come up with changes to that. She's talking about the elastic waist.

MR. HUNZIKER: And just for the panel, opposing counsel, certainly the witness, in the interest of time, I'm going to move forward. I want to talk about, if I can -- actually, I want to talk about real world issues with these uncertainties that are going to relate to the products we have.

## BY MR. HUNZIKER:

Q If I may again, for the record for demonstrative purposes, are these two dresses right here -- I want to show the uncertainties in regard to material. Okay.

First of all, could you tell the panel what this demonstrative is? And by the way, what we're talking about here is the dress that has vertical stripes with white --

- A Horizontal.
- Q Oh, I'm sorry. Not vertical stripes but horizontal stripes, and it's white and black?
  - A White and navy.
- Q White and navy. My eyes are not as good as they used to be. And what is this item?
- A This is an item we sold in our junior dress division.

1	Q Okay. And to compare it to something nearby,
2	what is this item that has the black, what looks like
3	mustard and aqua horizontal stripes as well. What is this
4	item?
5	A This is the same item in a different stripe.
6	Q Okay. Are they different materials?
7	A They're the same classification of materials, but
8	actually a different material.
9	Q Okay. And does that come into play later with
10	how this reacted to the same
11	A Yes.
12	Q First of all, what were you asked to do in regard
13	to this dress and with this pattern?
14	A So we had shipped this dress and our customer
15	said that they wanted this same dress but in this stripe.
16	Q How did you go about just so we understand the
17	system. When we see a dress like this, at what point I
18	want to make sure we're clear. At what point in the
19	process would this dress be?
20	A All the way through.
21	Q So this thing is clear down to the final level;
22	correct?
23	A Yeah. Yes.
24	Q Okay. I just want to put an asterisk. Now
25	MR. DIES: A blue asterisk.

1 MR. HUNZIKER: I'm sorry? MR. DIES: A blue asterisk. 2 MR. HUNZIKER: A navy blue asterisk. 3 apologize. 4 5 BY MR. HUNZIKER: With this dress, what was done in attempt to 6 7 duplicate the dress with the navy and the white horizontal stripes? 8 9 So what we do is the process would start with the 10 material selection, which is really saying that this stripe now is going to be joined with that style. And it 11 12 would continue onto the pattern making, really which 13 wouldn't happen because we have a pattern already. 14 sort of skip that. 15 Okay. Would you go to cut sew? We'd go straight to cut sew. 16 17 And what I'm doing, just for the record, when he had the first item, I had an asterisk with a "1". And 18 19 then what we're showing is the process encounter by asterisk 2, which is the mustard, aqua, black and white 20 21 horizontal striped dress. So what happens at cut sew? 22 We'll cut and sew that style. We already have a pattern. So we'll cut and sew from that new fabric. 23 24 0 Okay. 25 And we'll end up with a development sample.

1 0 Okay. Now, when you get to development sample, 2 at what point do we run into problems? So when the fit sample was finished, it was 3 determined that it was two or three inches too long. 4 5 Okay. And so an adjustment was made to the pattern to 6 7 make it shorter. So we go back to the pattern making. So when you got to here, this represented for 2, 8 9 this is where a trouble was identified? 10 A Yes. And then where did it go from there? 11 It went back to pattern making. 12 13 Okay. So it's going to come over here, back 14 through here, and come back to pattern making? 15 Correct. Okay. And why was it -- and I want to talk in 16 17 terms of theory hypothesis and testing. Okay. When it got back to pattern making, were you attempting to address 18 19 the problem with the extra length? 20 Yes. And I want to be real clear. How does this extra 21 22 length relate to a material issue? 23 Well, each fabric reacts differently when you're 24 working. You're sewing it, and you're cutting it. 25 you're accommodating those differences in fabrication.

You're accommodating that to the final fit by changing the 1 2 pattern. So if something is very stretchy and it hangs or 3 it's -- or, you know, you're adjusting for all that; same 4 with shrinkage. Something shrinks more than something 5 else, you're increasing allowances on a pattern to allow 6 7 for more shrinkage. Now, when we talk about uncertainties, do 8 9 material issues, such as this material, represent many of those uncertainties? 10 Α Yes. 11 12 In this situation, did you realize that when you got to the development sample stage, we would 13 have to go back to the pattern making stage? 14 You know, it's just a matter of how much -- the 15 degree to going back. You know, you kind of assume you're 16 gonna go back at some point. Because one, fabric doesn't 17 react the same as another. 18 Now do you know exactly what reactions are going 19 20 to be different? 21 No. Is there any way to tell if they're going to be 22 different? 23 24 No.

And I want to put a fine point on this as we get

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through these. If you knew -- and this was pointed out in 1 the very beginning. If you knew exactly how this was 2 3 going to happen, would you even need this entire process? We would just make one pattern and use it 4 5 for everything that is made in that silhouette. 6 wouldn't need anything else. 7 In doing that approach, if you didn't have any of this uncertainty, would you save a heck of a lot of time 8 9 in time, labor, and money and materials? And people. 10 Α And people. 11 0 12 Α Yes. 13 So what happens when we get back to pattern 0 14 making? Did you have a hypothesis --15 Α No. 16 -- on how this could be changed? 0 17 So what a pattern maker would do is, obviously, Α 18 two or three inches long, they would adjust the pattern up 19 two or three inches. 20 Okay. 21 And then we'd go cut and sew a new sample. 22 Q Was that change made based on the theory that, 23 hey, shortening it may solve our problem? 24 Α Yes. 25 But even though that change was made back here,

did it, nevertheless, continue the process? 1 2 Α Yes. When you got back to development, what did you 3 find? 4 5 It was still long. Why was that? 6 7 We realized that the nature of the fabric, it was Α 8 growing. So by hanging on the hanger, the fabric was so 9 unstable that it just kept growing and growing. Similar 10 to like when you wear -- when you hang a sweater and it's 11 got that construction that kind of adds weight. This was 12 so unstable that it just kept growing. So we couldn't do 13 anything about it. 14 At that stage --15 We abandon the style. So in other words, we had a vision and there was 16 Q 17 nothing after that that could have been done to bring it to reality? 18 19 Α No. 20 Now, let's talk about some other issues that relate to material. What are some of the things that you 21 deal with in regard to shrinkage? 22 23 So fabric shrinks -- fabric shrinks even when Α 24 you're working with it. Fabric shrinks when you wash it. 25 So you're constantly trying to accommodate that.

shrinks when you're doing productions. You're 1 accommodating all that shrinkage in the pattern. 2 3 I want to talk about colorfasts as it relates to material. 4 5 Α Yes. 6 What is the uncertainty in your world in relation 7 to colorfasts? So an example would be on that same dress. 8 this case we would buy this fabric expecting it to be 9 colorfast bleeding that wouldn't bleed onto that fabric. 10 11 We purchase it that way. It doesn't always happen, and 12 sometimes you go and we make this and we see transfer of color on the dress. 13 14 So any time we're working with, you know, white 15 or browns or light-colored browns and we're pairing it with a dark color, there's chance of color transfer. 16 17 Q Okay. So we have to test for that. 18 19 Now, just so we can keep with that example. 20 we were up here on the board, where might the issue of 21 colorfasts present itself? 22 Well, we do some testing of the samples. You may 23 see it in the sewing. Sometimes it's just the sewer

sewing it. We see some color transfer. Sometimes, you

know, we see it in the testing when we do product testing.

24

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We put it through a laundering for a home-wash simulation. We may see it that way.

Q I'm going to go ahead and move this to the back, because I think you said the same exact attempt was ultimately abandoned; is that correct?

A Yes.

Q So what I'm doing is this actually went back and technically it couldn't get past conceptual stage. Would that be fair?

A No. That fabric just couldn't be used.

Q Okay. Using -- and I want to talk a little bit about the materials themselves and issues with the horizontal and the vertical stripes. Okay. When we have an item like this, can you -- can someone tell you within your business, "Listen I want to keep this type of garment, but I want to have vertical stripes instead of horizontal stripes." Have you heard those requests before?

A Yes.

Q Okay. Can you explain to the panel -- can you explain to them why, based on the characteristics of the material, that doesn't automatically translate.

A So fabrics have a stretch, usually in one direction. Most knits stretch in one direction. So if the stripe is going horizontally on the stretch, as in

1	this direction, which is what we need to fit on a person;
2	and now they ask for it to be vertical, and it doesn't
3	stretch in that direction, the person wouldn't be able to
4	get it over their body. They wouldn't be able to get it
5	over their head, chest. It wouldn't function.
6	Q I want to talk, if I could
7	MR. HUNZIKER: If I may just have one moment.
8	ADMINISTRATIVE LAW JUDGE THOMPSON: Go ahead.
9	BY MR. HUNZIKER:
10	Q What is meant by silhouette within this industry?
11	A Silhouette is the basic shape of the garment.
12	Q Now, I want direct your attention and I'm
13	going to move this to the back to this item.
14	A Yes.
15	MR. ROUSE: Judge, again, just for the record, I
16	just want to make the record clear that my
17	understanding is that these clothes are not any of the
18	four sample projects that are at issue.
19	ADMINISTRATIVE LAW JUDGE VASSIGH: Appellants,
20	will you confirm that these are not any of the sample
21	projects.
22	MR. HUNZIKER: Confirmed.
23	MR. ROUSE: Okay.
24	BY MR. HUNZIKER:
25	Q I want to make sure, and before we move on to

this. You and I talked about the four projects that are 1 at issue in this case. 2 3 Yes. When we talk about the situation that deals with 4 5 the issues we saw before, which related to materials, did we have a similar --6 7 MR. HUNZIKER: If I can get the witness binder real guick if that would be okay? 8 9 ADMINISTRATIVE LAW JUDGE THOMPSON: Yes. 10 BY MR. HUNZIKER: 11 Do you recall the different items that were at 12 issue in this case? 13 Α Yes. Did any of them have material issues? 14 15 Α Yes. 16 Okay. First of all, I want to make sure for 17 opposing counsel and to the panel that we identify them. 18 What's an example of one of these four items that had material issues? 19 20 Α D11072. 21 0 Okay. 22 MR. DIES: I'm on Exhibit 8 page 2, which is marked for the record SFI0437. We've blown out that upper 23 24 right-hand corner. 25 ///

1	BY MR. HUNZIKER:
2	Q Okay. Real quickly, and I'm going to operate
3	from here because I'm going to have to change a few things
4	around. You can feel free to have a seat while we discuss
5	this part, Jonathan.
6	First of all
7	A Can I take a 30 second break to use the restroom?
8	MR. HUNZIKER: Is that okay with the panel?
9	THE WITNESS: It'll be 30 seconds.
10	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. Why
11	don't we make it a five-minute break.
12	(A break was taken.)
13	ADMINISTRATIVE LAW JUDGE VASSIGH: We're back on
14	the record.
15	BY MR. HUNZIKER:
16	Q Mr. Greenberg, are you ready to continue?
17	A Yes.
18	Q Let's talk about Exhibit 8. And just real
19	quickly to remind us, we're going to move real quickly
20	through these. What are we seeing? What product is that
21	in Exhibit 8?
22	A This is a party slip dress.
23	Q Okay.
24	A It's from our junior division.
25	Q And just to bring us full circle, is this one of

the items that we discussed as part of the four projects 1 2 at issue? 3 Α Yes, it is. Now, if we want to talk about a product, and 4 we're talking about one of the sheets that we're seeing 5 here, what are these sheets called? 6 These are face cards. 7 Α And what is a face card? 8 9 It's a generic document related to the garment. So it basically gives you more generic information about 10 the garment. And it gets more refined as it goes through. 11 12 Okay. You had said, I believe, this was one that related to material issues; is that right? 13 14 Α Yes. Now, first of all, I want to talk real quickly. 15 When we go down here to the bottom left-hand side -- I'll 16 17 blow this up for us. When we talk about pattern 18 sections --19 Α Yes. 20 -- on the bottom left-hand side of the face 21 card --22 Α Yes. 23 -- does that let us know what is actually involved in the creation of the document as far as 24 25 material?

Yes. Those are all the pattern pieces. 1 Α 2 So can those specifications change over 3 time in different versions as you go back through and change parts of it? 4 5 А Oh, yeah. Yeah. Would this particular item, what were -- and this 6 7 is one of the four, just for the record, that we're talking about. We have been using illustrations through 8 the -- in the form of demonstratives. Okay. And what 9 10 would happen if you actually kept decades of garments --11 one of each and samples, I'm sorry -- over the years 12 without letting them go? 13 It would not be possible. 14 Why is that? 0 We would need ten football fields of warehouses 15 16 to store all them. We're making 600 styles a month. 17 Impossible. Going back to this item, could you tell us what 18 19 were the uncertainties that you faced in creating 20 Exhibit 8? 21 So one of the big ones in this one was the 22 fabrication used. This was a dress that would normally be 23 made in a Poplin fabric, which is more of a lightweight --24 I have samples here if you want to see them. 25 0 Okay.

A It's more of a lightweight fabrication, kind of thin and sort of more drapey. And our customer wanted it in what's called a jacquard fabric which is this. It's almost like an upholstery-type fabric. And that just presented a lot of problems switching this style into that.

If you look at the style, in the middle of the style, you have that darker part. It's a cummerbund detail. They wanted that to be a charmeuse fabric, which is a more satiny fabric.

- Q Is this what we're talking about?
- A Yes.
- Q Okay.

A And that just took -- to be able to do that product in the charmeuse they wanted would not give the appearance of the way it looks in the concept. It would look almost bubbly. It doesn't lay flat because the charmeuse fabric is so soft and shiny.

Q When we're up here, we're talking about our chart. Where would we find the point on the chart where you actually realize that obstacle, that issue?

A It could happen in the sewing. You know, sometimes we get feedback from the sewers -- down over here -- where they say I can't sew this, or I'm having problems sewing this. It can happen when the sample is

done, and we take a look at the sample and we can't get it to lay flat.

And sometimes we'll make some changes to the construction, and it goes back to the sewers and she tries to do it again to see if she can get it to lay flat with those changes. So it's kind of like it keeps going round and round, to try to solve the issue.

Q In this situation, was the issue ultimately solved?

A No. No. They tried to also solve it by adding -- because the fabric is so stiff, so when you -- if you hold up this fabric it kind of lays flat. When you hold up this kind of fabric, you know, kind of like it's more stiff. So to get something lying flat and flowing nice, it's a little more difficult. So they added an under netting part to this dress, and it just didn't -- didn't help.

- Q Ultimately was the project abandoned?
- A Yes.

- Q Putting a fine point on this as far as percentages, what percentage of all the garments that go through this process actually have to be abandoned because of issues just like you described?
  - A If I had to estimate, 10 percent, 20 percent.
  - Q How many ultimately get through to production?

Well, we sell about 25 percent of what we show. 1 Α 2 Q Is everything else cost you have to eat? 3 Α Yes. If I can turn your attention back here for a 4 We've talked about silhouette -- and actually, 5 moment. first of all before I do that -- in regard to that item, 6 7 which was D11072. You talked -- I think you prefaced it with the big issues you had with the material? 8 9 А Yes. But were there other uncertainties you had to 10 11 deal with that caused complications? 12 There's always construction, uncertainties. Α is this fabric going to sew? Can we -- do we need to 13 14 construct it a different way based on the way the end 15 sample comes out and how the fabric laid. So there's 16 construction details. There's stitch details that will 17 determine. In regard to all of those issues, would you have 18 19 to go through this process of experimentation we're seeing 20 on the board, for that project in its entirety? 21 Yes. And for all your project that are --22 0 23 We go through this process for everything. 24 Okay. I want to talk for a second about 25 silhouette. And I believe --

1 MR. DIES: You have to speak because you're away 2 from the mic. 3 MR. HUNZIKER: No problem. BY MR. HUNZIKER: 4 5 Could you describe for us what actually -- what is silhouette? 6 7 Silhouette is the general shape of the style. So it defines -- if you took a black and white sketch of 8 9 that, that would be the silhouette. 10 And now in regard to this document -- I'm sorry. 11 In regard to this sample, what was the change that was 12 sought with this sample? 13 So this style existed. And when it existed 14 originally it had -- the top part of the dress was built 15 up all the way to the neckline and went around the 16 shoulders and continued from the back of the neck all the 17 way down. Our buyer wanted it constructed in a way that it stopped right above the chest. And so we had to 18 19 reengineer this whole piece of the dress. 20 Did that basically make it something brand new? 21 Yes. Was it anything like based on these elements even 22 23 like the previous product? 24 Α No. 25 So explain, if you would, in regard to

silhouette. What were the considerations that had to be 1 2 made for these different changes that were made from one form to the other? 3 So she wanted the similar look in terms of the 4 5 body part and the fabric being used up here. So we just 6 had to reengineer this piece to just fall here, which 7 meant we didn't really have the support of the top part of the dress holding up the dress on the shoulders. 8 9 So we had to add these bra cups. We had to add these adjustable straps. Because when you do a bra cup 10 11 and something is fitted on the chest, we have to allow for different body shapes. So this all had to be redone. We 12 had to add a lining to the chest part to accommodate the 13 14 bra cup. So this was all reengineered. 15 In regard to the projects that we're here talking about today, in regarded to silhouette, is M93771 an 16 17 example one of these issues? Yeah. That would be a similar issue. 18 19 then --Just if you would allow me to identify very 20 quickly in regard to Exhibit 9. What is -- what is this 21 sample that we're looking at? 22 23 This is a Poplin sun dress. 24 Okay.

And then it's got an accompanied shrug cardigan

Q

1 that goes over it. So it's sold as a two-piece set. 2 Okay. Now, from the very outset, we're talking 3 here this is one of our four projects; correct? 4 Yes. 5 This is a two-piece set with two independent 6 items; is that right? 7 That's correct. Α 8 To be clear for the panel, whenever we are going 9 through and you're doing the process with each of these 10 items, do you have to go through them for both parts of 11 that set? 12 Yes, separately. 13 Okay. And by process, are we talking about 14 behind you, the dozen-part process that shows the stations 15 of your development cycle? 16 Д Yes. 17 I want to ask you real quickly, if we go over to 18 what's called the related styles, do you see that? 19 Α Yes. 20 Is that relating -- is that talking about other documents similar -- or I'm sorry -- other items that are 21 similar? Or are those the actual two items that comprise 22 23 this set? 24 On this style, those are the two items that 25 comprise the set. So set -- M93771 is the SKU number for

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both parts. And then these two numbers are the individual piece -- product pieces.

Okay. Now, we had begun this conversation when we were talking about silhouette issues. So can you explain to the panel, with this item, what the issues were within that realm of silhouette problem?

So similar to the dress I just showed you, the Α top part of this -- if you're looking at the top part just below the straps, that's like a panel piece. done in a solid fabric, whereas the rest -- and the back tie was done in a solid fabric, whereas the rest of the dress was done in a printed fabric.

So when you're combining solid fabric with printed fabric, the characteristics of those are different. Solids are usually softer because they go through a dye process. Prints are a little bit stiffer. So you're combining those together. So when we were constructing this solid piece around the neck, it was very flimsy because it was a solid piece.

We had done a lot of these dresses where it was all print. So then when we went to do the dress with the solid piece, that piece wasn't lying flat. It kept kind of falling forward because it was so flimsy and soft. So we had to add a fusible Pellon in there, which is a lining that gets heat sealed to the back of the fabric and gets

2 Now, well that's something we can see. Can you 3 explain how that also relates completely to function of 4 the garment? 5 Α Well, you can't have a dress that's pulling down. 6 0 Is it wearable? Does it work without making that 7 change? 8 Nobody would wear it. Α 9 Okay. 10 We also had to -- there's a back zipper. 11 because the zipper is extending into that solid piece at 12 the top, and that solid piece is soft and flimsy, we had 13 to add a hook and eye, which is a little metal, like, 14 clasp that goes into another clasp that holds the -- at 15 the top of the zipper, it holds that part together. 16 you can see it at the top of that picture. 17 And what is that showing us, just for the 18 panelist? It shows that we added that functional piece to 19 20 keep that. So if you just sewed the two parts together 21 and you didn't have anything to close it at the top, it 22 would be separating and the zipper can release down. 23 what this does is it keeps the top part of that closed. And just to be clear, does that have anything to 24 25 do with the appearance of it versus how it actually

sandwiched in between the fabric to give it structure.

performs or functions?

A No. Actually that cost us more money. It's very expensive to put a hook and eye in. So we do it when it's absolutely necessary for function. And it's hidden. It's inside the garments. You don't see it.

Q In regard to this particular product, which is M93771, this sample. What were other uncertainties you faced, and what was the manner in which those were resolved?

A Well, the cardigan -- shrug cardigan has a smocking that goes around the neck and around the waist, which is a process where they take fabric and sew multiple rows of elastic thread in it to give it a real stretch.

So there's always challenges of getting the fit right when you're working with smocking. And when we go through this process, and we're cutting and sewing samples, we're also having to make that smocking. So you make that smocking. You fit it.

Now, you have changes you have to then go back and not only cut this other sample, you need to reprocess that smocking to get the fit right. So this is a difficult garment.

- Q I've pulled up one portion of that face card.
- A Yes.
  - Q And could you kind of explain for the panel and

everyone's iteration, what is contained within those 1 columns and rows? What information is needed there? 2 3 So those are the pattern pieces. The number on the left says how many of that pattern piece there are. 4 5 And the number on the right is just an identifying number 6 for the pattern piece in the computer system. 7 So the first -- the first section is what we call 8 self. Self refers to the predominant fabric of the dress. 9 So in this case it was a predominantly print dress solid 10 and then there was solid, which we call contrast fabric, which is the detailing around the top of the chest. 11 12 0 Just before you finish that, would the self-piece 13 on this item be the bottom piece? 14 15 16 would be contrast two. 17 material needed? 18 19 Α Consumption. 20 Go ahead. 21 22 23

Yes. The self would be this, and this would be -- the contrast one would be the lace. The lining And is that purely a function of the amount of And so each of these pieces -- and so the first item is center front. So that's the pattern piece used for the center front of the dress. The next one down is side front. And you have two of those because you have a right and you have a left, and they are identical.

24

1	Then you have two back pieces. And then you have
2	a front skirt. You have a back skirt. And these are just
3	listing of all the pattern pieces. Then we move on to the
4	shrug. We have a front. We have a back. We have a
5	sleeve, and we have neck binding that is sent out for
6	smocking.
7	Q In the interest of time, I want to go all the way
8	to right.
9	A Yes.
10	Q When it says maintain and you see initials and
11	then you see a date?
12	A Yes.
13	Q First of all, those initials, what do those
14	signify?
15	A That's the pattern maker.
16	Q Okay. And do you know who that is?
17	A Yes. That's one of our pattern makers, Elizabeth
18	Gallardo.
19	Q Let's talk about the date as well, 8/16 of 2010.
20	A That would be the last time this style got
21	maintained.
22	Q Do you maintain all the documentation, or even
23	can you, that relate to every single one of these samples
24	over 40 years?

A No. We just go with our most current revision.

Could you have a situation where it could be 1 2 disastrous if you kept a previous iteration of a face 3 card? 4 A It would just open us up to producing the wrong 5 Somebody grabbed the wrong version or -- so we always go -- we always have the most current information 6 7 in our system. ADMINISTRATIVE LAW JUDGE GEARY: Just a quick 8 9 question because I see it on the overhead, the words. Is 10 this 9? MR. HUNZIKER: Yes, this is Exhibit 9. 11 This is 12 the lower left-hand page. It's an excerpt from Exhibit 9. 13 BY MR. HUNZIKER: 14 Turning your attention back over here. What is 15 meant by the term draping within the industry? 16 So draping is a function that we do to get an 17 overall shape of a style we want to produce, and that's done on a mannequin. So for example on this dress, 18 19 they'll take some fabric that's --20 When you say this dress I want to make sure we're 21 specific. What are we talking about? 22 We're talking this is all one style. This is one 23 item between these three. So if the design team wants to make a dress of this particular product, what they'll do 24 25 is they will make a pattern, cut and sew a generic shape

of what they want, and they will fit it on a mannequin.

And a lot of times what they do is they use a similar fabric to what they're going to want to use because the other fabric may not be available, or it may be too expensive to use on all these different re-fittings. So what they do is they take a similar fabric, which is what they did here.

- Q The similar fabric mean --
- A This.

Q All right.

A And they just put it on a mannequin like you see that's on the video. And they'll just get the general shape of the pattern.

Q All right.

A Once they do that, then they go back when they have the fabric and they -- because if you're doing this process two or three times, you don't want to be wasting this premium fabric. So they'll do this as a precursor to doing the actual fabric.

Once they get the general shape, they'll then take the actual fabric, cut sew using that same pattern, and then they'll put it on the form to see if the shape is right. So in this case you can see that by following the same pattern, it came out just very boxy, very wide. It didn't react the same.

1	So then what they'll do is they'll go through and
2	they will start pinning, like you saw on the video.
3	They'll start pinning the style. They'll take out the
4	sleeve, make it smaller. They take out a side seam. So
5	it's making it more look like this.
6	Q And that's the green dress?
7	A Yes. And so that's draping. Draping is really
8	getting the overall shape down before we try it on a fit
9	model.
10	Q And just so we know and I'm not going to mark
11	it up but where would be the point in the process where
12	you would encounter the problem with the draping where you
13	would notice it?
14	A It happens here.
15	Q Is this a functional testing?
16	A Yes.
17	Q Okay. And where do we go back to make the change
18	to get to where you want it to?
19	A Pattern making.
20	Q And then it goes through the process again?
21	A Correct.
22	Q Is this, again, based on the function of the
23	item?
24	A Yes.
25	Q Were any of those, just to be clear, I think we
	1

had -- I think we were actually down to the final one before we go to nine. I want to talk real quickly about the stitching issue. Could you describe this sweater?

A So this was a jacket that we were producing, and when we went through the cut sew wash process for this garment, we noticed that there were holes being generated. This goes through a stone wash.

So these pockets in the corner were tearing from the stone wash. The stones were ripping the corners of these pockets. And so this frequently happens where we see result of problems in the washing. So what we had to do was reinforce all these pockets with extra bar tack stitching. We'll do that. We'll go back.

'cause they make an adjustment in the construction guidelines, but really it's a cut sew and rewash thing. We redo it, and we make sure that the change we made resulted with no ripped holes in the corner of the pockets.

Q I'm going to draw your attention to -- yes -- to Exhibit 7 within your binder.

MR. HUNZIKER: And for the panel and for the benefit of opposing counsel, this is one of four items, which is Z1743D01.

25 ///

## BY MR. HUNZIKER:

- Q Do you see that?
- A Yes.
- Q Okay. Now, just to be clear, is this an adult or kids garment?
  - A This is a kid's garment.
- Q So before we actually get into the issues that you face with this particular sample, could you explain some of the issues in general that we face when we're dealing with garments for children and not adults?

A Well, you have to take into the consideration that the kids are more active. They -- you have to take into consideration the vanity part of it, that you can't have items that are going to expose parts of the body, you know, maybe an older woman would want. You have regulations that you have in kids that you don't have in women's. So we can take all that into consideration.

Q Okay. And then in regard to this --

A Oh, I'm sorry. One more thing. You have to take into consideration that a kid may not be able to put on a garment like a woman can. They may not be able to button it. They may not be able to pull up a zipper, button a waist. So we have to take all of that into consideration.

Q Now, stepping away from the general and moving onto the specific with this actual sample. Once again,

are we dealing with two individual garments here? 1 2 Yes, we are. 3 Do those both have to go through the same process of iteration that's behind you that every other item has 4 5 gone through that? 6 They do, but they go through separately. 7 Okay. And when you say "go through separately," 0 8 what do vou mean? 9 Each product, the skirt and the pant, goes 10 through that whole cycle on its own. 11 With this particular garment, drilling 0 Okav. 12 down to issues with this particular project, what were 13 some of the uncertainties you faced in difficulties within 14 our flow chart? 15 You know, the biggest problem we had with this 16 was this product had -- if you look at the sketch, each one of those are rows, they're rows of stitched fabric. 17 18 don't know if you could see it on the sketch. But there's 19 They're basically ruffles of fabric that are 20 strung together, and they create layers to the garment. 21 So the challenge here was when we do construction 22 on certain garments, we have to allow for stretch. 23 certain stitching is used to allow for stretch. We also

have to allow for stability and especially to kids'

garments. We don't want seems opening up when the kid is

24

being active.

So the challenge we had on this one was being able to allow for stretch in that garment for activity. But because those ruffles -- if you can imagine fabric that's all bunched together. You have this much fabric and now you bunch it together. It's much more condense and thick.

So it's heavier. So it causes seams to easily open up. So we had to figure out a way to reinforce that seam so that the seams wouldn't open up, yet also provide for the stretch. And trying to do that on 13 different rows and keep the proportions right and keep the ruffles consistent was very, very difficult.

Q Do we within these two particular -- even though they're a part of the same set, do we see different issues presented with stitching when you have that type of a skirt in relation to the legging?

A Yes.

Q How?

A So on the skirt, we would use a stitch called five thread overlock. So an overlock is a stitch that's used to join two pieces together. And you're probably familiar with it if you look inside your clothing. You'll see it's that general stitch that goes where two seams comes together -- or a seam comes together.

And so what a five thread overlock is it's -overlock is three threads. This is one extra -- two extra
stitches that go above the overlock, and it just provides
reinforcement. We can't do that on the legging. Because
imagine if you guys ever had a top where you put it over
your neck and you hear something pop. Those are the -that's that extra safety stitch popping.

So we had to figure out a way to be able to provide that safety stitch, but allow for the stretch to where it wasn't going to pop that extra safety stitch. So on the legging we wouldn't use that safety stitch. We would use just a regular four thread overlock.

MR. HUNZIKER: Could we have one second to confer?

ADMINISTRATIVE LAW JUDGE VASSIGH: Sure.
BY MR. HUNZIKER:

Q Just a couple of final things, Mr. Greenberg.

The ever present boards that we've used a lot over the last couple of hours. All the things we've talked about on those board, those were preproduction; correct?

A Yes.

Q Okay. Then also, lastly, you have, for yourself in this case, a 20 percent allocation of the time that you put in doing your job. Do you think that's fair based upon the amount of time in the day, week, month, year that

you spend in the trenches directly involved in the 1 projects or in direct supervision of those folks? 2 It's probably low. 3 Where do you -- you think the 20 percent is 4 actually conservative? 5 6 Α Yes. What do you say to the notion that if you've seen 7 8 one product, you've seen it all? That can't be that different in what it takes to make them? 9 I think you don't know what goes into 10 manufacturing a garment. 11 And then if they said that from the other side --12 if you heard the other side stand up and say, after 13 everything you've showed us, that this is all style over 14 15 function; how would you respond? I would say that past that conceptual stage, it's 16 all about function and fit and the ability to manufacture 17 18 a garment. With everything we've talked about, especially in 19 regard to our four projects, how many of these did you 20 take from somebody else versus having them as an original 21 22 thought and concept that Swat-Fame created? It's a mixture. I mean, you're taking elements 23 from fashion and trend and -- but it's the way you 24 25 interpret it is original.

1	Q But each one of them is unique, and you're
2	creating from scratch?
3	A Correct.
4	MR. HUNZIKER: At this time we would pass the
5	witness, Judge.
6	ADMINISTRATIVE LAW JUDGE VASSIGH: Question for
7	Appellants. Did you want to refer at all to the Bermuda
8	shorts?
9	MR. DIES: We have another witness that's going
10	to talk about that one.
11	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. Thank
12	you.
13	MR. HUNZIKER: And by the way before we do, we
14	would like you to know Mr. Suggs may very well use those
15	panels, those board, I move those be preserved in the
16	manner that we have them, unless Mr. Suggs modifies them.
17	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. That's
18	fine.
19	Let's take care of a little timekeeping. Judge
20	Thompson, how much time do you have?
21	ADMINISTRATIVE LAW JUDGE VASSIGH: My math is
22	100 approximately 100 we're almost 8 minutes over.
23	Mr. Remmington, what number do you have?
24	MR. REMMINGTON: I did it individually kind of
25	based on our time line. I'll add it up, and we are

1	well, let me put it this way. We have we went over by
2	a minute 30 on our opening. California went under by 5.
3	We planned an hour 45 for Mr. Greenberg, and we hit it on
4	the dot. I've taken out time for administrative matters
5	and bathroom break.
6	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay.
7	MS. WIGNALL: That's consistent with what we have
8	too.
9	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. I'd
10	like to ask respondents. We can take lunch break here.
11	It's 11:30, or you can begin your cross now.
12	MR. ROUSE: I think we would like to take the
13	lunch break to avoid the crowds.
14	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. We'll
15	take a little break, and we'll take one hour for lunch.
16	Then we'll be back and be ready to start at 12:30.
17	(A lunch recess was taken.)
18	ADMINISTRATIVE LAW JUDGE VASSIGH: We'll back on
19	the record.
20	We're ready for respondents' questions for this
21	witness whenever you're ready.
22	MR. ROUSE: Thank you.
23	///
24	///
25	///

## 1 CROSS-EXAMINATION 2 BY MR. ROUSE: 3 Good afternoon, Mr. Greenberg. Good afternoon. 4 I'm going to stand back here so I can spread some 5 stuff out. If at any point you can't hear me, let me 6 7 know. 8 Α Okay. 9 I'm going to reference the development cycle flow 10 chart that's currently behind you and ask you some 11 guestions about that. 12 Α Yes. Is that a flow chart that actually existed in 13 14 that form at Swat-Fame, or is that something that was 15 created for this hearing? This exact flow chart was created for this 16 Α 17 hearing. 18 Okay. Did you have anything similar within 19 Swat-Fame that use the same words that are on that flow 20 chart? 21 Well, it's our everyday business. So --22 Okay. Do you have anything within Swat-Fame that 23 talks about functional testing; in those words? 24 We would probably have some manuals that have 25 that language.

1	Q Okay. Is that anything you provided during the
2	audit, or do you know?
3	A I don't know.
4	Q Okay. I think you talked about this during
5	direct examination, but I'm going to ask it again because
6	I don't think I quite got it. Is there any part of that
7	development cycle process that is performed outside of
8	California?
9	A No.
10	Q Okay. So the finishing is done in California?
11	A Yes.
12	Q And the washing is done in California?
13	A You're talking about from the top first card to
14	the bottom of the second?
15	Q No. I'm talking about the whole process. So my
16	understanding of the development cycle is it goes from
17	conceptualization all the way through production; is that
18	accurate?
19	A Yes. So the cut sew and wash on the third panel
20	is done at the factory.
21	Q Okay. And that's the only one that's done
22	outside of California?
23	A Yes.
24	Q Okay. And where is that factory at?
25	A That can be in Los Angeles. It can be overseas.

1	Q Okay. Do you guys and let me back up. So I
2	might refer to you or the company or Swat-Fame, but when I
3	say "you," I'm referring to Swat-Fame.
4	A Yes, got it.
5	Q I'll use those interchangeably. Okay. Does
6	Swat-Fame have an organization chart?
7	A Yes.
8	Q And where do you fall on that organization chart?
9	A I would be you mean relative to everybody?
10	Q Well, yeah. Let me ask it this way. So who is
11	above you in the chain of command?
12	A Mitchell Quaranta, CEO, Chairman Bruce Stern.
13	Q Okay. So you have two people above you?
14	A Yes.
15	Q And who is directly below you?
16	A All the managers and then everybody that reports
17	to them; salespeople, design.
18	Q Right, but directly below you are the managers;
19	right?
20	A Yes.
21	Q Okay. And how many of those are there?
22	A Probably about 10.
23	Q Okay. And you mentioned on direct examination
24	that you had interaction with some part of this process,
25	essentially, every day. So the pattern making, the

cutters and sewers; is that correct? 1 2 In some form, yeah. 3 And what does that interaction on a daily basis look like? 4 It could be a decision to make. It could be 5 information to communicate to a customer. It could be 6 7 just information that I need to know so that when I'm with 8 the customer I have the background. It could be for an opinion, or it could be just my knowledge. 9 10 Okay. Are you communicating with the cutters and 11 sewers --12 Α Yes. 13 -- with respect to that? 14 Yes. 15 So you might have an issue come up with the 16 client or the customer, and then you'll actually call or 17 go and see a cutter or sewer to find out what you need to 18 find out? 19 Well, it would be more I would hear an issue, and 20 get involved with either the pattern making, the cutting, 21 the sewing, the design team. And then communicate that to 22 a customer if we couldn't achieve something. 23 Right. And I guess what I'm more asking -- so 24 what I understand you to have said in direct examination 25 is that you would bypass your managers and go straight to

1	their employees?
2	A Well, I would I would be involved with them.
3	Q Who is them?
4	A The managers.
5	Q Okay. So at any point you would bypass your
6	managers and go directly to a cutter or sewer?
7	A Yeah, occasionally. I guess a pattern maker
8	could ask me for an opinion on something.
9	Q Okay. So they can go directly to you
10	A Yes.
11	Q without going to the manager first?
12	A Yes.
13	Q Okay.
14	A We don't we're not a corporate-type set up.
15	Q Would you say mostly you would go directly to
16	your managers?
17	A I would say mostly we collaborate all together.
18	Q All right. So on direct examination we heard a
19	lot of about you used the word "function." There were
20	times you used the word "trends." There were time you
21	used the word "look." What is your definition of a
22	function as it relates to the fashion industry?
23	A Function would be can the garment stay up on a
24	body? Does it fit? Does it perform when a person moves
25	their arms? When they sit down? When they go to reach

1 for something? I would call all that function. Does the 2 zipper work? Does it achieve what the function of a 3 zipper is supposed to be, or is it falling down? So when you -- everything you described seemed to 4 5 be based on the wearer's movement. So would you say the 6 level of comfort ability that a wearer has is a function? 7 Α Yes. 8 Okay. And in one of the examples you used on 9 direct examination you said, "For example, if the wearer 10 couldn't move their arms, then obviously the item would not be functional." 11 12 Α Right. 13 But that's a common issue; right? There's usually a situation where they could move their arms, but 14 15 it might not be comfortable for them; right? 16 Well, there's degrees. I mean, if you put on a Α 17 blouse that's too tight, and you can't extend your arms, that's a problem. 18 19 Okay. And you would consider that function? 20 Α Yes. 21 0 All right. And at the same time while you're 22 dealing with these functional issues, you have to make 23 sure the look is what your customer or what the 24 conceptualization team wants; right?

25

Α

Yes.

And you mentioned the fit also with respect to 1 2 function. What do you mean by the fit? 3 How that product sits on the human body and reacts to a movement of a human body. 4 5 All right. Let me give you an example, just 6 something I face when I buy dress shirts. Now, there's dress shirts that are slim fit? 7 8 Α Yes. 9 And there's -- I can't remember what they call 10 it -- but regular size dress shirts. 11 Α Yes. 12 If I bought a dress shirt that was supposed to be slim fit but maybe a little baggy on me, would you 13 consider that a functional issue or --14 15 Α No. 16 Okay. Even though it didn't meet the goal of being a slim fit? 17 18 Well, I guess it's in the context of the way 19 you're describing it where you have more than one fit. 20 You have a slim fit. You have a regular fit. If you 21 chose the regular fit and it wasn't slim, then I would say 22 that's not a functional issue. If the intended use was 23 supposed to be slim fit, and you put it on and it was 24 oversize, then that's a fit issue.

Are you equating fit with function?

I'm saying the second case --Α 1 Yeah. 2 -- that would be fit and function would be --3 that would be a problem. 4 5 Okay. Whereas in the first case it's just what you've 6 selected. 7 Even though regardless of the shirt, I can still 8 9 reach up and grab things. I can still write. I can still 10 flip pages? Yeah. 11 А 12 Okay. If I can't button the waist, that's a problem. 13 Α Right. And then I probably have to get into the 14 15 gym. Going back to the flow chart behind you, it's 16 labeled the development cycle. Is that entire -- well, 17 let me say it. The first 12 steps excluding production 18 19 begins, so all the way to conceptualization to product 20 performance testing; is that what your describing as the, 21 quote, end quote, "preproduction process." 22 Α Yes. Okay. And if you look on the third board over 23 there, three lines up it says "Preproduction/Technical 24 25 Design Review."

1	A Yes.
2	Q Why is that labeled "preproduction?"
3	A That's just what we call it when a factory sends
4	in samples for a preproduction review.
5	Q Okay. But that whole process before production
6	begins is preproduction?
7	A Yeah. I mean, people call it development,
8	preproduction, prototype, development. It's sort of inter
9	changeable.
10	Q Okay. So the way I understood your direct
11	examination testimony is that everything after
12	conceptualization is performed to essentially bring that
13	concept to life, to a product; right?
14	A That's correct.
15	Q Also in your direct examination, I think as
16	Mr. Hunziker was taking you through the video. And at one
17	point you mentioned that the garment that's on the video
18	was not laying on the mannequin properly. What does that
19	mean "properly?"
20	A I think I was referring to that dress. The
21	proportions needed to be adjusted, and so she was pinning
22	it to match the correct proportions on the mannequin.
23	Q Okay.
24	A And it had detail of, like, ruffling right here,
25	and she was adjusting that to fit the proportions.

1	Q And would you consider that a functional issue?
2	A Yes.
3	Q And you would agree also, affects how the dress
4	looks on the wearer; right?
5	A Yeah. But if I have a waist that is right here,
6	that wouldn't be very functional for a pair of pants
7	because the waist is up here. The same with a dress.
8	There's a waist line on a dress. It has to be in the
9	right proportions.
10	Q Okay.
11	A The woman might not be able to sit properly if
12	the proportions are off.
13	Q May not be able to what?
14	A Sit properly.
15	Q Okay. One thinks it would be uncomfortable?
16	MR. DIES: If you nod your head, it's not on the
17	record.
18	THE WITNESS: I think it's more than
19	uncomfortable.
20	BY MR. ROUSE:
21	Q I want to ask you about the second part of the
22	flow chart, "Material Selection and Testing." Can you
23	explain what that is?
24	A That's when the design team decides what fabric
25	and what materials will be used to match up to the

1 silhouette. 2 Where does Swat-Fame get the fabric? 3 We source it. We -- sometimes it's just an 4 inspirational fabric we find, and we want to take a 5 version of that. Or it just comes out of a concept of a 6 designer. 7 0 Well --8 We -- we have, for example, in this yellow dress 9 we create prints of our own, and then we have those prints 10 produced into fabric. 11 So I guess physically where do you get the fabric 12 from? Do you --13 From suppliers. Okay. So you don't actually manufacture the 14 15 fabric? 16 No, we don't. Well, we use other companies to 17 manufacture the fabric. 18 Okay. And then the testing process, what does 19 that entail? 20 If it's a new fabric that we don't have any experience working with, we'll put it through some 21 testing -- initial testing. But most of that happens 22 23 after we do the fittings. But we sometimes will do, you

24

25

know, initial testing; stretch, you know, shrinkage just

to make sure as we get down, that we're trying to avoid

1 any issues down the line. 2 Can you describe in a little bit more detail of 3 what the testing is? 4 Yes. And this could happen either in that stage 5 or after the sample is complete or later on in the development cycle. Once we get the samples from the 6 7 factory, it could happen at any of those stages. 8 That's basically we're testing for wear-ability. 9 So we're testing did the garment shrink? Did the fabric shrink? Did it -- did the color rub off? Did it crock? 10 11 Did it -- did it have any color transfer? Did it torque, 12 which means when you sew it or wash it the fabric kind of 13 twists. There's lots of different things that we're 14 trying to avoid. 15 How do you test it? So you've told me what 16 you're testing it for, but how do you test it? 17 Α Some tests we can do in-house. Some tests we 18 have to send out to a third-party lab. So --19 Is there one lab you use, or do you --0 20 Α There's multiple. Okay. Some in California? 21 0 I believe -- yes. I believe one of them has a 22 branch in California that we use. 23 And some are outside of California? 24 Okay. 25 Α Yes.

1	Q Now, you said some of the testing is done
2	in-house?
3	A Yes.
4	Q So what let me ask you. Which employees do
5	that testing? Is it the pattern makers? The cutters?
6	. The sewers?
7	A It depends on what the test is. So sometimes the
8	pattern maker will request from the warehouse to do a
9	steam test. Sometimes we take fabric and we put steam on
10	it to see if grows or if it shrinks. Sometimes we put it
11	in a washing machine. We have personnel in the warehouse
12	that do that.
13	Sometimes we us a crocking test, which is a
14	machine that kind of rubs the fabric a certain amount of
15	times to tell if there's a color transfer. So things we
16	can do in-house we do. But some of the technical things
17	we don't have the machinery for, we send out; like
18	chemical analysis, things like that.
19	Q You said you do that with respect to materials
20	that you don't have experience with; right?
21	A Or just at the end of the development cycle.
22	Q For all of your products?
23	A For many of them.
24	Q Okay. Do you know, specifically for the four
25	we're talking about today, were those fabrics tested?

1 Α I don't know. Likely, but I don't know for sure. 2 Okay. Q 3 Especially one of them had a -- with the solid piece with the white print, that almost I'm certain, went 4 5 through testing because we're testing to make sure there's 6 no bleeding. 7 So that probably would have gone through the 8 washing machine? 9 Α Yes. 10 Okay. 0 11 Α Like for example, where it's up here, we may take just a swatch of that black fabric against white fabric 12 and sew one piece together and throw it in the machine to 13 see if it's okay, and then move forward. In other cases 14 15 we'll just test the whole dress and make sure that's okay. 16 It just depends on the situation. 17 And in-house you said at times the pattern makers do that? 18 19 It would either be before pattern making. 20 If from the design end, if they're worried about something, they may request a test. So if they foresee 21 something they want to make sure is okay, they may put a 22 test in there. And then we can do it again on a full 23 garment because some things you can't see in swatches, 24

materials without sewing a full garment.

1	Q Do you have a specific department that performs
2	those test?
3	A In-house part of our warehouse team does some of
4	the testing.
5	Q And what are the titles of the employees that
6	would do that test?
7	A It would be it's just our fabric warehouse. I
8	don't think he has a specific title.
9	Q Okay. So the second board of the flow chart
10	behind you at the top "Finishing" -
11	A Yes.
12	Q Can you explain again what that is?
13	A That's when we do denim. We sometimes do
14	finishing to the garment so we could wash it stone wash
15	it. In some cases we garment dye styles. So we cut and
16	sew it and then send it out to be garment dyed the
17	color.
18	Q So finishing is referencing garment dye?
19	A It could be garment dye. It could be stone
20	washed. Any finishing process that gets done to the
21	garment after it's sewn.
22	Q So an example of finishing is dyeing the garment
23	and what else would be an example of finishing?
24	A Stone washing, sanding down the fabric to get,
25	you know, a sandblast effect. It could be a silk screen

1	cardigan, that shrug on the dress, that ruffle around the
2	edge got sent out to a third party service that did the
3	finishing detail around the edge.
4	Q Is that third party service inside California or
5	outside of California?
6	A Inside California in Los Angeles.
7	Q So ruffling would also be a part of the finishing
8	process?
9	A It can or may not be. Some ruffling we can do
10	in-house, some we can't.
11	Q Okay. The mannequin if I remember your direct
12	examination testimony the mannequin comes into play in
13	the functional testing section; right?
14	A Yes.
15	Q Why do you start with a mannequin?
16	A Because it gives us the general shape without
17	having a fit model. It's sort of like the precursor to
18	the fit model. It's your sort of first of honing the fit.
19	Q Why not just go straight to the fit model?
20	A It's expensive.
21	Q All right. That's what I thought, but I wasn't
22	sure.
23	A Also time constraints, and you're reliant on a
24	fit model's time. They're an outside service that comes
25	to our place. You sort of have these set times, and if

you can get a jump on things using mannequins to cut out 1 2 some of that time. 3 And then the technical design review, can you 4 explain that process? 5 We're on the third? Α 6 0 Yes. 7 So when the factory sends us their version Α Yeah. of our sample, we put it through technical design, which 8 9 means they analyze the sample. They compare it against our standard. They measure every point of measurements. 10 They check every seam. They basically make sure that 11 garment is exactly what we want before goes it goes on a 12 fit model to be fitted. 13 They also measure every single point of 14 15 measurement. So when we go make a change, we know what we changed, and we can communicate that back to the factory. 16 17 0 And also do you guys keep a copy, for example, so you can compare? 18 19 Well --Or you said a duplicate copy of the --20 Yeah, we have our original -- the sample that's 21 Α 22 complete. There's two copies of it. One we keep and one we give to the factory. 23 I put a blue binder over in front of you, and I'd 24 25 like you to refer to Respondent's Exhibit C, please.

should be a letter from alliantgroup dated, 1 2 November 17, 2015. 3 Yes. With Marcy Hunt? And then if you could turn to page 3, 4 5 please. Did you see this letter during the audit? No. 6 Α 7 Okay. So the changes that you see there, for Q 8 example, on page 3 the third paragraph down. It starts 9 with, "All aspects," and it looks like the word all is crossed out and somebody put in aspects in changes form. 10 11 Do you see that? Α Yes. 12 That would have been you that did that? 13 14 Α No. Okay. Do you know why somebody would change the 15 sentence, "All of the preproduction processes is 16 considered qualified research activity, " to say, "Aspects 17 of the preproduction process would be considered or be 18 19 considered qualified research activity?" 20 I don't know. I don't know. Maybe the design, the conceptualized part is not. I don't know. 21 22 Okay. Would you agree that only specific aspects of the flow chart are research activity? 23 24 Well, I would say once the concept is -- once we have the concept, pretty much everything down forward 25

1 it's just more for inspiration. 2 So you don't bring in the actual garment? So you 3 won't go to some store -- I don't know who your 4 competitors might be, but you won't go to another clothing 5 manufacturer's store and get that and bring it to 6 conceptualization? 7 We may, but we try to be original. We try to be 8 not -- I mean, they don't need it from us if they're 9 already buying it from our competitors. 10 Who are your competitors? 11 Who are our competitors? Topson Downs that's a А 12 competitor of ours. There's a company called City Triangle that makes dresses. They are a competitor of 13 14 ours. 15 What were they called? City Triangle. 16 Α 17 0 City Triangle. You know, there's denim brands that are 18 Α 19 competitors of ours. Lucky Brand is probably a competitor 20 of ours. Not Your Daughters Jeans is a competitor. they are competitors in different ways. 21 So --22 Q I'm going to drop into the four projects 23 that we're talking about here today. 24 Α Okay. And I know -- I can't remember who said it. 25 Q

1 before lunch somebody said that the other witness will be 2 talking about the Bermuda shorts. I have guestions for you on that, but if you tell me you don't know anything 3 4 about the Bermuda shorts then we'll save those questions, 5 or I can give it a shot? I -- I guess. 6 Α 7 I'll give it a shot. If you don't know, just say 8 I don't know. 9 Α We can try. That's fine. 10 Yeah. 11 Α All right. Swat-Fame's Appellant binder -- the 12 13 other one. This one or the blue one? 14 Α The other one. 15 Q 16 Α Okay. If you can turn to Exhibit 10, please. And I'm 17 referring to Appellants' exhibit binder, Exhibit 10. 18 you see what I'm referring to? 19 20 Α Yes. Okay. And I think you explained this on direct, 21 but I want to make sure I understood it. So throughout 22 this document -- I'm looking at the one that's page 1. 23 And throughout this document the date of May 27, 2008, 24

appears numerous times on that document. Can you tell me

1	again wh	at that date represents?
2	A	That should be the last time that item or the
3	whole st	yle was maintained.
4	Q	And when you say "maintained," what does that
5	mean?	,
6	A	Any change. If we made a change, let's say
7	today, t	hat date would be updated to today's date.
8	Q	So this document does not reflect any changes
9	that wer	e made to that product; correct?
10	A	No. You're talking about during the development
11	process?	
12	Q	Yes.
13	A	No:
14	Q	Okay. But those documents did exist; correct?
15	A	This document?
16	Q	No. Documents that represented changes?
17	A	Well, it's this document that gets updated.
18	Q	And so okay. So let me ask it this way. So
19	let's sa	y you have a document that represents your first
20	run thro	ugh the process.
21	A	Yes.
22	Q	So if it needs to go back through that process
23	for what	ever changes, tell me what happens to that
24	' document	?
25	Α,	So this document is actually from our system. So

the system is getting updated. Depending on when I 1 2 printout whatever is coming out of that system at that 3 moment is the most recent information for that style. 4 So you do not keep a copy of that original form? 5 Α It just updates in the system as we go 6 along. 7 Q Okay. Now, if you can keep your finger in 8 Exhibit 10 and then go to -- excuse me -- Appellants' 9 Exhibit 3, please? 3? . 10 Α 11 Q 3. And then on that exhibit if you can go to -give me one second here -- page 11, please. On the last 12 box there, you see the project No. UV636N? 13 14 I do. 15 Okay. About midway down in that paragraph that's 16 next to it, I'm going to read this into the record. 17 says, "A specific issue faced with the Bermuda shorts related to the fit for the garment, specifically the fit 18 19 of the shorts was challenging because the wash process 20 caused the material to be susceptible to a higher rate of shrinkage." Do you see that section? 21 22 Α Yes. 23 Can you go onto more detail about that problem? 24 So when you're dealing with fabric matching

to a silhouette to create a style, you know, a lot of

challenge with how that fabric is going to react; how it's going to -- as I mentioned before. It shrinks when you're sewing it. It may grow when you're sewing it. So there's plenty of challenges with that.

When you now add washing that fabric into the mix, it becomes exponentially more difficult because you're dealing with a new -- another factor that effects the stability of that fabric, which then lends to, you know, the overall fit of the garment and function of the garment. You may do something to it in a wash that may break down the fabric and not make the fabric stable anymore.

- Q Now, if you could keep your finger there --
- A Yup.

- Q -- and go back to Exhibit 10?
- 16 A I'm running out of fingers. Yup.
  - Q We're back on the face card for the Bermuda shorts.
  - A Yes.
    - Q And at the top of the page there's a section called "Fabric Type." Do you see that on the top right?
  - A Yes.
    - Q And the fabric type is TY6166-2B.
- 24 A Yes.
- 25 \ Q Do you see that?

1	A Yes:
2	Q What is that?
3	A That's the code for that specific fabric that
4	would be the intended use for that style.
5	Q Is there a name for that fabric?
6	A If there is I don't know what it is.
7.	Q Do you know if you've ever dealt with that fabric
8	before this project?
9	A I don't.
10	Q Okay. Do you know when you first realized that
11	there was a problem with the fit of these shorts?
12	A It would have been after we received it back
13	after wash. So it would have been in this stage right
14	here between development and testing. We would get the
15	sample after wash.
16	We would spec it out. We would put it on a
17	mannequin or a live model and see. Or just through the
18	inspection if the fabric is broken down or if there's
19	something wrong with it.
20	Q Okay. Now, there's also a wash process maybe
21	I'm getting confused. But there's a wash process before
22	that; right? So the second part of that flow chart up
23	there where it says "Finishing and Washing"
24	A No. That's what I'm talking about.

Oh, that is what you're talking about.

1	A Yeah.
2	Q Okay.
3	A Wash is just another part for certain items. You
4	have cut sew in some items. You have cut, sew, wash on
5	some items. You have cut, sew, silkscreen on some items.
6	You have cut, sew, embroidery on some items. Some items
7	you have cut, sew, embroidery and wash. So it's just
8	another part of the process.
9	Q Okay. I want to talk to you a little bit about
10	the fit test. We talked a little bit about that in direct
11	examination. And so the way I understand it and correct
12	me if I am wrong. Fit test involves either well,
13	sometimes both but it would involve a mannequin; right?
14	A Yes.
15	Q And that's when you put a product on the
16	mannequin and somebody from Swat-Fame steps back, takes a
17	look at it to see how it's fitting; right?
18	A We're basically building the shape.
19	Q Okay. So you may take things, and widen things
20	or bring things
21	A Exactly.
22	Q Okay. And then
23	A And that's based on how that fabric reacted when
24	you sewed it 'cause we don't know that ahead of time.
25	Q And then with a live fit model you hire someone

1	to come in, and essentially do the same thing as
2	mannequin; right? You put the product on the live fit
3	model. Someone from Swat-Fame takes a step back, looks at
4	it, and then gives their opinion but also receives input
5	from the live model; right?
6	A Yes. It's both together.
7	Q All right. When you perform the fit test, is
8	there any documentation of the result of the fit test?
9	A At this stage there are.
10	Q And who does the documentation?
11	A The technical design team.
12	Q All right. Do you keep those documents?
13	A Yes.
14	Q All right. And do you know if you provided those
15	documents at all?
16	A I have no idea.
17	Q Okay.
18	A I thought I saw something in here, but I'm not
19	sure.
20	MR. DIES: For the record, "in here" is what?
21	What were you referring to?
22	THE WITNESS: The blue the blue I'm not
23	sure. I just happen to glance through it.
24	BY MR. ROUSE:
25	Q Oh, feel free to look through. If you see

something in there, let us know please. 1 2 Α I do see. I do see something that has a document 3 that refers to reviewing a factory sample. Okay. What exhibit is it? 4 5 It's Exhibit D, page 219. 6 0 Okay. Can you explain what this document is? 7 Α So it's showing the sample that came in from the 8 factory, and it's saying -- if you look under notes, it's 9 saying it was fit on 5 /10. And it's saying what some of 10 the issues were. Binding is inconsistent. Hanger tape should be -- it's basically noting all the 11 12 inconsistencies. Okay. It's from a fit test? 13 14 Yes. 15 Okay. Do you know what the garment was on this? Was it one of our four or was it something separate? 16 Α 17 Oh, no. This is separate. 18 0 Okay. 19 We would only do this if we went into production 20 with styling. 21 You only do this when you do production with it? Q 22 Correct. 23 Okay. Out of our four sample projects, do you Q 24 know how many of those went to production, if any? 25 I believe one. Α

1	Q Which one?
2	A I don't remember.
3	Q Okay. Mr. Greenberg, when the Franchise Tax
4	Board auditors came out to conduct a field audit and site
5	tour, were you involved in that at all? This was back in
6	October of 2015.
7	A Was that when the woman did the met with the
8	woman from Franchise Tax Board that did the report? Is
9	that what you're talking about?
10	Q Well, let me ask you about that. Can you tell me
11	what happened at that meeting? Maybe it is.
12	A I don't remember. We just walked through the
13	it was similar to this. Walking through the process of
14	what we do and how we do it.
15	Q Okay. Did you do you know if the auditor took
16	a site tour?
17	A I believe she did.
18	Q Okay. And were you on that site tour?
19	A I believe so.
20	Q Okay. So those documents obviously exist. The
21	document we just looked at, which is on
22	A Well, they existed for this style. You know, I'm
23	noticing too. We went up on a new system, which is
24	product life cycle management system, which basically
25	tracks electronically all this. Previous to that it was

all a manual process. So I don't know if, of the four

1	is that?
2	MR. ROUSE: Appellants' Exhibit 10.
3	BY MR. ROUSE:
4	Q It should be style
5	A It could refer to a design print. A print of a
6	pattern. It could refer to that. It's just a reference
7	for if we ever had to look back.
8	Q Okay. And it's something you've done before and
9	that if it's something similar, you've done it before?
10	A Well, it could be it could be used use that
11	color thread for this item and refer back to that thread.
12	MR. ROUSE: And then Judge Thompson, did you find
13	it?
14	ADMINISTRATIVE LAW JUDGE THOMPSON: Yeah. I'm
15	not it's the way it's listed; correct?
16	MR. ROUSE: Correct.
17	BY MR. ROUSE:
18.	Q And then on the section that says I assume
19	it's referral or refral (sic).
20	A Where are you looking?
21	Q So the pattern section on Respondent's oh,
22	excuse me Appellants' Exhibit 10. And then five
23	columns over it says I think it's referral.
24	A Yeah. Sometimes a single pattern piece could
25	refer back to something, but we rarely use that.

1	Q Okay. Is the wash process documented at all?
2	A In what way?
3	Q If you test wash a product, and it comes out and
4	you say hey, it shrunk quite a bit more than what we're
5	expecting; does anyone document that?
6	A No. If we were documenting all that, we'd be
7	documenting the whole time and not making garments.
8	Q I understand. Can you refer to Appellants'
9	Exhibit 8?
10	A Yes.
11	Q And that's related to one of our sample projects
12	style D11072.
13	A Yes.
14	Q And then on this face card you do have a related
15	style that's numbered D10521?
16	A Yes.
17	Q And is that because is that referencing a
18	separate product like you meant or is that referencing
19	something similar that you've done before?
20	A A separate product.
21	Q Okay. What's the separate product?
22	A D10521.
23	Q Right. But what is that?
24	A I don't know.
25	Q Okay. And how could you tell that that's a

separate product as opposed to just something similar 1 2 you've done before? 3 Well, because I can tell by the style number that it's a different product. It's not a version of this one. 4 5 It's a totally separate product? 6 0 What tells you that? The style number. 7 Α How does it tell you that? 8 9 It's a completely different style number. wouldn't be -- it's D10521. It wouldn't be D110721234, 10 you know, just -- we don't do a lot of, you know -- most 11 of our styles are pretty unique. So --12 So let me back up and make sure I understand. So 13 if it's a related style in the sense that --14 15 Relate style just -- can I interrupt you? 16 Yes. Related style is just a very loose field. 17 Α just use it that if the design team needs to know what was 18 that color of that trim I used on that? They can go back 19 20 and look. It's -- it can be used for many different things. It's not really -- it's not a great field for us 21 because it can mean so many different things. 22 As I told you, it meant the individual styles of 23 a set, it can also mean in this case what color was used 24

25

on the, you know, trim of another style that refers to

1 this. So it's not a great --2 That's just an example? 3 -- tool for us. Yeah. It could be anything. 4 Okay. Now, staying on this page under the Q 5 referral column, you have D11071. What is that? 6 Α That is a -- it could be another style or it could be another pattern piece in that style. Oh, it 7 8 looks like it could be another pattern piece in that 9 style. 10 Okay. So another pattern piece that you've done 11 on a previous garment? 12 Could be, yeah. Α 13 Okay. In your direct examination testimony you mentioned the challenge you had with this particular 14 product was with the material. I think the charmeuse was 15 16 a problem; right? 17 Yes. One of them, yeah. 18 Okay. 0 19 I also talked about the main fabric too. 20 All right. Can you refer to Appellants' Exhibit 3 again and then page 16, please. 21 22 Α Yes. So I'm going to read our reference project 23 No. D11072, the one we're just talking about. 24 25 going to read into the record what the project summary

says about the challenges that you faced.

"Swat-Fame undertook this project to design and a dress with adjustable straps. The company faced

uncertainty as to the optimal design for the dress. In addition, the company faced challenges in implementing certain elements of the design. For example, straps, commonly known as spaghetti straps were thin. Therefore, the company evaluated the straps' location and ability to

9 support the dress during several fit tests.

That particular description doesn't mention the fabric. Do you know why?

A No.

Q No. Did you have a challenge with the spaghetti straps?

A We always have an issue with spaghetti straps because it's holding up in this -- in many cases, it's holding up the dress. So if it's -- there's a lot of construction detail in terms of how they get set so they don't pull out of the dress.

Q And you've done spaghetti straps on garments before this dress; right?

A We have. A lot of it depends on what the upper piece is.

Q Right.

A So in this case it had the bra foam. That

1	presents an extra problem.
2	Q Okay.
3	A This fabric is also very heavy.
4	Q Have you dealt with spaghetti straps relating to
5	heavy clothing in the past?
6	A Yes. Varying degrees. It's dependent on how
7	that fabric is used.
8	Q Okay. If you can go to Appellants' Exhibit 7,
9	please?
10	A Yes.
11	Q And that is style Z1743D01?
12	A Yes.
13	ADMINISTRATIVE LAW JUDGE GEARY: I'm sorry. I
14	missed the first part of that question. Where are we for
15	the record?
16	MR. ROUSE: Oh, Appellants' Exhibit 7.
17	ADMINISTRATIVE LAW JUDGE GEARY: Okay.
18	BY MR. ROUSE:
19	Q Appellants' Exhibit 7, style Z1743D01 by the
20	way, do the project numbers have any significance? I
21	notice some of them start with different letters; Z, D, M.
22	A They do.
23	Q What's the significance?
24	A The first digit, and it's not the same throughout
25	the company. It's different by division. But the first

1	digit usually refers to a combination of the division and
2	the product type. So the Z in this case refers to sets in
3	the kids division.
4	Q You said sets?
5	A Set.
6	Q Okay.
7	A Yeah. And then the 1743 is just a random number
8	associated with that to create the SKU. And then the D
9	represents the size range. So 7 to 16 we use the
10	letter D.
11	Q Okay. Now, in this face card they have two
12	related styles.
13	A Yes.
14	Q The first one is Z1679D01, and the second one is
15	z1693D01.
16	A Yes.
17	Q I think you addressed this on direct examination.
18	You said that each one of those represents a piece of this
19	garment; right?
20	A Correct.
21	Q And then the style number that we see that I
22	mentioned earlier, the Z1743D01 is the two garments
23	together?
24	A Correct.
25	Q Okay. Do you have any documents that

1	specifically relate to one of those related styles?
2	A Do I have them with me now?
3	Q Well, does Swat-Fame have documents that relate
4	to one of those related styles?
5	A It depends. Because in some cases we'll produce
6	a set together, even though they're two items. In some
7	cases, based on being two separate products that can't be
8 .	manufactured together, they're produced separately and
9	then they would have two documents. I don't remember if
LO	these were produced together or not.
11	Q Why do you give them a separate, I guess, project
12	number when they all come together as one?
13	A Because the manufacture the whole process,
14	development and manufacturing, is all done individually or
15	each one.
16	Q If you go back to Appellants' Exhibit 3, please,
17	and I'm going to refer you to page page 20.
18	MR. DIES: Which exhibit is this?
19	MR. ROUSE: It's Appellants' Exhibit 3.
20	THE WITNESS: Yes.
21	BY MR. ROUSE:
22	Q At the bottom of that page it references this
23	project. So I'm going to read from the description of the
24	challenges that the company claims it had?
25	A Yes.

It says, "The company faced uncertainty as to the 1 0 2 optimal design for both the leggings and the ruffle skirt 3 with most challenges arising from the skirt design. 4 example, the company was required to determine the ruffle 5 skirts' fabric management to achieve the desired fit and ensure the skirt fell on the wearer correctly." 6 7 What do you mean by correctly? Where it falls on the body. Where it ends on the 8 9 legs. It can't be too short or you could see the 10 underneath of it. And what is the purpose of ruffles? 11 Q It's part of the garment. 12 Α Do they serve a functional purpose? 13 Q The actual ruffles themselves? 14 Α 15 Yes. No. 16 Α And you've created garments prior to this. 17 18 this was created in 2010, but you've created garments prior to this that had ruffles right? 19 I'm not sure about this specific ruffle. 20 was kind of a unique way this was done. This was done on 21 the fabric. It was kind of unique. 22 23 Q Okay. So you don't know if you've done this 24 specific type of ruffle?

Prior to this?

1	Q Yes.
2	A I'm not sure. I would venture to say no.
3	Q And why would you venture to say that?
4	A Because it was kind of a unique product. And
5	just thinking back to when we were using that, it was kind
6	of like a new thing.
7	Q Okay. Almost done. I'm going to refer you to
8	Appellants' Exhibit 9. And this is relating to style
9	M93771?
10	A Yes.
11	Q So again on the related styles section you have
12	two project numbers there. One is M64201, and then
13	another one is S10171. Do you know if those are there
14	because they're referencing something similar from the
15	past, or is it just related to two separate pieces of this
16	garment?
17	A Those are related to the M is related to the
18	dress and the S is related to the shrug.
19	Q Okay. And then in the referral section, the
20	first one is M64201. So that's the dress again; right?
21	A Yes.
22	Q And then the next one is S10171. That's the
23	shrug?
24	A Yes.
25	Q So why are those in the referral column and the

1	related styles?
2	A I think it's just repetitive. It's just pointing
3	out the style number for each.
4	Q Okay.
5	A I think it's just telling the pattern maker that
6	the self components go to the dress. The shrug components
7	go to that.
8	Q Can you go back to Appellants' Exhibit 9?
9	A I'm on 9.
10	Q Oh, I'm sorry, 8. I'm sorry, 11, which is style
11	D11072?
12	A Yes.
13	Q Do you know why the related style number on that
14	face card, which is D10521, is not mentioned in the
15	referral column?
16	A No. There would be no reason to put it in the
17	referral column. You have only one item here. I think
18	they just put it in the referral column when there was two
19	items to distinguish for the pattern maker which item
20	which pattern pieces went to which.
21	Q Okay. That's all I have, Mr. Greenberg.
22	A Thank you. Stay up or sit down?
23	MR. HUNZIKER: In that regard we have no
24	redirect.
25	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. Thank

1	you, Mr. Greenberg.
2	THE WITNESS: Thank you.
3	MR. DIES: Judge Vassigh, if we'd be allowed a
4	brief restroom break at the hour point?
5	ADMINISTRATIVE LAW JUDGE VASSIGH: What time do
6	we have? It's 1:30.
7	MR. DIES: 1:30.
8	ADMINISTRATIVE LAW JUDGE VASSIGH: It's 1:30
9	right now. You're asking for 2:00 o'clock?
10	MR. HUNZIKER: No, no. Just a couple of minutes.
11	A five-minute restroom break?
12	ADMINISTRATIVE LAW JUDGE VASSIGH: That's fine.
13	Okay. That's okay.
14	(A break was taken.)
15	ADMINISTRATIVE LAW JUDGE VASSIGH: We'll go back
16	on the record.
17	Appellants, when you're ready please call your
18	second witness.
19	MR. SUGGS: Appellants call Connie Nevarez.
20	ADMINISTRATIVE LAW JUDGE VASSIGH: Ms. Nevarez,
21	please spell your name first state and spell your name.
22	THE WITNESS: Connie Nevarez. It's
23	N-E-V-A-R-E-Z.
24	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. I'm
25	going to swear you in, and you will remain under oath

1	until the end of this hearing. Please raise your right
2	hand.
3	///
4	///
5	CONNIE NEVAREZ,
6	produced as a witness by and on behalf of the Appellant,
7	and having been first duly sworn by the Hearing Officer,
8	was examined and testified as follows:
9	
10	THE WITNESS: I do.
11	ADMINISTRATIVE LAW JUDGE VASSIGH: Whenever
12	you're ready.
13	MR. SUGGS: Thank you.
14	
15	DIRECT EXAMINATION
16	BY MR. SUGGS:
17	Q Good afternoon, Ms. Nevarez. How are you?
18	A Good. How are you?
19	Q Good. Will you please introduce yourself for the
20	record?
21	A I am the design coordinator well, not
22	coordinator. Operations. And I do you want me to say
23	what I do?
24	Q Sure. What company do you work for?
25	A Swat-Fame.

	, , , , , , , , , , , , , , , , , , ,
1	Q What is your current job title?
2	A Design operations.
3	Q Okay. How long have you been at Swat-Fame?
4	A 15 years.
5	Q So you didn't start at 12 like Mr. Greenberg?
6	A No, I did not.
7	Q Okay. Have you been in the same role the entire
8	time?
9	A Yes, I have.
10	Q Can you give us an idea of what you do in your
11	current role?
12	A I actually take care of executing from the
13	beginning of that stage, when they start
14	Q I'm sorry. When you say "that stage," what are
15	you pointing to on the board?
16	A The concept.
17	Q Conceptualization?
18	A Yes.
19	Q Okay?
20	A So it's from the minute they start sketching all
21	the way through. I make sure execution is running as we
22	are supposed to be running.
23	Q Okay. And what point does your involvement stop
24	in the development process?
25	A As soon as we go into product performance

1	testing.	·
2	Q	Okay. Who all do you work with during the
3	process?	
4	А	So many people.
5		MR. DIES: Can you move that microphone over
6	closer t	o your mouth just to make it easier.
7		THE WITNESS: Okay.
8		MR. DIES: Thanks.
, 9	BY MR. S	UGGS:
10	Q	So in terms of job titles, do you work with the
11	designer	s?
12	A	I do.
13	Q	Do you work with pattern makers?
14	А	I do.
15	Q	Cutters?
16	A .	Yes.
17	Q	Sewers?
18	А	Yes.
19	Q	Design assistant?
20	Ā	Yes.
21	Q	Executives?
22	A	Yes.
23	· Q	Do you work with Mr. Greenberg?
24	А	Yes, on a daily basis.
25	Q	So Mr. Greenberg testified earlier about the

1	entire development process that's on the boards there
2	behind you. In your 15 years of being at Swat-Fame, has
3	that development process remain somewhat consistent?
4	A Absolutely.
5	Q Okay. So from your perspective, do all new
6	products start with conceptualization?
7	A Yes.
8	Q Go into material selection, testing
9	A Yes.
10	Q pattern making, cut, sew. If there were
11	issues or challenges throughout the process, do you all go
12	back either a step or two or return to conceptualization
13	to revisit and find ways to solve that
14	A Yes, we do.
15	Q Okay. Which division do you work in yourself?
16	A The branding division, which is a denim division.
17	Q Okay.
18	A We do sportswear as well, like that jacket that
19	was there.
20	Q Okay. So can you give us a little bit of
21	understanding of what all is involved in the denim
22	division?
23	A Okay. So based on the concept, we start with
24	making boards. Then the designer, our creative director,
25	who really are mind readers. Sometimes they put it on

1	board and they choose the fabrics that they want on that
2	exact silhouette. And my job is to make it, to execute
3	from beginning to end to try and make it work.
4	Q Okay. Let me take it sort of step-by-step here.
5	So at conceptualization you work with the creative
6	director?
7	A Yes.
8	Q And they will identify a particular fabric.
9	A Yes.
10	Q Will they identify the silhouette?
11	A At that time, yes.
12	Q Okay. Anything else that's identified in terms
13	of components for a new product?
14	A No. That's it at that time.
15	Q Okay.
16	A Just the fabric and sketch.
17	Q At that point in time, do you know if this idea
18	at conceptualization is actually going to work?
19	A No. I wish. No.
20	Q So what is one of the first things that you look
21	at on the execution side to make the determination?
22	A Well, we go into pattern making, number one. We
23	can't really decide at that point. So we don't know if
24	it's going to work.
25	Q Okay.

1	A So we'll start executing with the pattern maker.
2	Q Let me ask you this. I know you're in the denim
3	division. Is all denim created equal?
4	A No.
5	Q Why not?
6	A There's so many variations.
7	Q Can you give me an example?
8	A First of all, all the fabrics have different
9	contents. There are some that have poly. There's some
10	that don't have poly. There's some that is cotton.
11	Spandex, some have more spandex. It's completely
12	different. They're completely different.
13	Q So how would that impact things?
14	A It can impact shrinkage as Jonathan talked about.
15	The fit but what I base it more is on the shrinkage or
16	the components of making sure that the garment is going
17	to be accomplished at the end without the shrinkage,
18	without making sure that it doesn't like in this
19	particular one, it was more about the banding.
20	Q When you say "this particular one," what are you
21	referring to for the record?
22	A The style, the denim style. The only denim style
23	that we're talking about.
24	Q Oh, style of UB636 and
25	A Yes.

1	Q Okay. We'll get to that in one movement.
2	A Oh, sorry.
3	Q Regarding shrinkage though, does that really only
4	come into play when you're dealing with washing?
5	A Yes. Yes.
6	Q Okay. And is there a unique or different washing
7	process for denim than it is for, say, misses?
8	A Can you repeat? I'm sorry.
9	Q The wash process for denim, can you elaborate on
10	what that entails?
11	A It's completely different. We are very unique in
12	our washes. That's the reason we've grown so much. We
13	just do so many variations of washes.
14	Q So what when you say about the wash, are we
15	talking about just putting the jeans into a washing
16	machine?
17	A No.
18	Q What all what all is involved?
19	A There's so much involved. There's a lot of
20	chemicals that you have to take in place.
21	Q Such as what?
22	A We do potassium. We do stones. We there's
23	this chemical called resin that sometimes can make, you
24	know, it can create a rash. We have to test that to make
25	sure it's okay.

1	Q When you say "we have to test it," do you guys
2	test that in-house?
3	A Yes. We do actually.
4	Q Okay.
5	A Sometimes based on our fit model, but I don't
6	know if you want to go there.
7	Q We'll get that in a moment. So you all test the
8	garment for resin. What else do you test for in denim?
9	A The chemicals to make sure that everything is
10	okay.
11	Q What happens if a test fails?
12	A At the end of the process?
13	Q But after you test it?
14	A Well, we don't really say if it fails or not
15	fails. That's how we're going to be able to say do we
16	continue with this wash, or do we go back to step one?
17	Q Let me ask you another question. What would
18	require you to go back to step one?
19	A So many reasons; shrinkage, the wash tore, and
20	whenever they do all this. When they're doing washes,
21	we're not dealing with only a washing machine. We're
22	dealing with actual four people washing this garment,
23	doing every detail on the garment.
24	Q Okay.
25	A So it could be anything. It could be from

1	tearing from the washes from the stones. It could be from
2	the potassium. They sprayed it too much so it tore the
3	fabric. It could be so many variations.
4	Q So the application, these chemicals can actually
5	destroy the denim itself?
6	A Absolutely.
, 7	Q Okay. And then for the record that's a bad
8	thing?
9	A Absolutely.
10	Q Okay. So let's look at this particular project
11	that you referenced a few moments ago, UB636. And for the
12	record we're referring to Appellants' Exhibit No. 10.
13	First, Ms. Nevarez, this style number in the upper
14,	right-hand corner. Can you help us understand the numbers
15	and letters and the style number and what they all mean?
16	A Yes. So the U, the first one, is the brand.
17	It's a division within Swat-Fame.
18	Q What does the U stand for?
19	A For the division, for the brand.
20	Q And what's that division?
21	A That's our junior denim at that time.
22	Q Okay. Why the letter U?
23	A For Underground Soul.
24	Q Got it. Okay.
25	A And the B is for Bermuda, which is a long short.
	,

1	And the 636N3 is our pattern number.
2	Q Got it.
3	A We have to identify the pattern. As the pattern
4	maker is making it, she has to have her own style number.
5	Q Okay. And then I see the fabric type here in the
6	middle of the page towards the top, TY616-2V. What's that
7	mean?
8	A That's a stretched denim. That's indigo stretch
9	denim.
10	Q Okay. So so during this time frame from the
11	document itself, it looks like the last maintain date is
12	May of 2018; correct?
13	A Yes.
14	Q In May of 2018 had you all worked with that
15	particular type of fabrication before?
16	A No, we had not.
17	Q This is a brand brand spanking new
18	fabrication?
19	A That fabric was actually a brand new one at that
20	time.
21	Q So what were some of the challenges that you
22	faced with that new fabrication?
23	A Shrinkage.
24	Q Okay.
25	A It was shrinking too much. Sò we had to make

1	sure that we balance that pattern based on the shrinkage
2	of that fabric.
3	Q So do you know the material composition of this
4	fabric? Was it 100 percent cotton? Was it
5	A No. This was 98/2 cotton to spandex.
6	Q Two percent Spandex?
7	A Yes.
8	Q Okay. Had you dealt with fabrics that had 98/2
9	before?
10	A No, we had not. At this time we had not.
11	Q Okay. So tell me what did you learn about
12	dealing with this particular fabric on this particular
13	garment?
14	A In this case for the fabric it was at
15	obviously, having 2 percent spandex was actually good for
16	the fit of the garment.
17	Q How so?
18	A It actually was able to fit better. After we
19	washed it, it fit it was able to be a little bit more
20	spongier to the body.
21	Q Okay.
	A If that makes any sense.
22	
22	Q Would stretch be another way of saying it?
	Q Would stretch be another way of saying it?  A Yes, yes.

1	A It has a little bit more stretch to it. And
2	because of the banding, we needed that stretch for it.
3	Q Let me ask you this. When you get in broad
4	denim, brand new fabrication, what does that feel like?
5	A Sandpaper. I have some here if you want to touch
6	it.
7	MR. SUGGS: Okay. Permission to approach to feel
8	it?
9	ADMINISTRATIVE LAW JUDGE VASSIGH: Sure.
10	THE WITNESS: It'll bleed in your hands.
11	MR. SUGGS: Would Your Honors like to feel the
12	denim itself?
13	ADMINISTRATIVE LAW JUDGE VASSIGH: Sure.
14	MR. SUGGS: Be careful.
15	BY MR. SUGGS
16	Q So I've just handed the panel raw denim. When
17	you guys purchase denim, does it come in the leg and have
18	the cuts and divots already in there?
19	A No. It literally comes like that.
20	Q Okay. So so why do you have to treat or do
21	anything to it at all?
22	A Because dealing with denim all day, my hands are
23	blue by the end of the day. It bleeds if you don't wash
24	it or do anything to it.
25	Q Okay.

1	A And it's extremely rough on the skin. I don't
2	think anyone wants to wear raw denim.
3	Q Okay. So is one of your objectives with denim
4	make it lack of a better phrase softer?
5	A Yes, much softer.
6	Q Okay. What about the stretch? You mentioned the
7	stretch earlier?
8	A Yes. Well, every type of denim has a different
9	content to it. Some have more stretch than others.
10	Q When you have denim in the raw form, does it all
11	shrink exactly the same?
12	A No. It
13	Q Okay. How do you go ahead. I'm sorry.
14	A It does not.
15	Q Okay. So what do you so help me understand
16	how the washing effects the shrinkage of the denim?
17	A It's depending on all the chemicals that they
18	use. Based on all the chemicals that they use there. The
19	temperature that they put it in the machine, it'll effect
20	the denim.
21	Q So some of the chemicals used could be potassium?
22	You mentioned that?
23	A We do potassium.
24	Q You mentioned resin?
25	A We do resin.

	l
1	Q You mentioned stone washing?
2	A Stone washing, yes.
3	Q The duration of the wash?
4	A Yes.
5	Q What else could affect the wash itself?
6	A If we do laser, it shrinks.
7	Q You guys utilize actual lasers to the denim
8	itself?
9	A Yes, we do. On it's an actual machine that
10	lasers it that lasers the garments for the denim, and
11	it actually shrinks it.
12	Q Okay. And what is the purpose of the laser? To
13	burn the denim?
14	A Actually it all depends on look, because we want
15	to accomplish the first concept.
16	Q Okay.
17	A And that's why it comes back to us to make sure
18	that we are accomplishing the concept.
19	Q What about the temperature of the water?
20	A It all depends.
21	Q Is that is that part of the wash itself?
22	A Yes.
23	Q Okay.
24	A And that actually it all depends on how
25	what the washhouse wants to use. We don't we don't

1	tell them what temperature to use.
2	Q So coming back to Exhibit 10 here in this
3	particular project. For this specific fabric TY6162B, you
4	said you had shrinkage issues?
5	A We did.
6	Q How did you address those?
7	A We had to actually fit it on the garment on
8	the model, looked at the shrinkage. We had to go back to
9	the pattern maker, and she had to adjust the pattern and
10	balance it out and add the shrinkage to it now that we
11	knew what the shrinkage is going to be.
12	Q Okay. So just for purposes of reference to the
13	board behind you there. When you're actually putting it
14	back on putting it onto a model, you are at the
15	functional
16	A Fit and.
17	Q and testing stage?
18	A sample complete.
19	THE COURT REPORTER: Please, I need you both to
20	speak one at a time. You're both stepping on each other.
21	MR. SUGGS: Okay. Thank you.
22	BY MR. SUGGS:
23	Q A little louder, please, for the record.
24	A The fit sample complete, that's where we're at.
25	Q Okay. So once you're at the fit sample, you test
	)

A It didn't fit well or shrunk too much. So we sent it back to pattern maker.  Q Okay. And what was the next step in that process?
Q Okay. And what was the next step in that
process?
A We either see if that fabric was the proper
fabric for that body, or we go back to materials again and
start choosing other materials for that garment.
Q So you have one of two options?
A We do.
Q Change the fabric or change the material?
A Yes.
Q Do you all know what you did in this particular
instance?
A This one was actually very particular because we
didn't go into production because we had such challenges.
Q Okay. Would you consider this project then
for a lack of a better phrase a failure?
A Yes, it was.
Q Okay. What other challenges did you have on this
project?
A The waistband. So because it's a contour
waistband, it has to fit properly on the body around the
waist. And it's a lower waist waistband. So for us to
be able to reinforce it, we had to put fusing on it, which

1	is something else I brought. And we had to put that in
2	between the denim, and that has been tested as well.
3	Q So let's back it up a little bit. When you say
4	"fusing on it," what type of fusing are you referring to?
5	A We only use one type of fusing.
6	Q Okay. Are there more than one type of fusing?
7	A Yes, but for denim we only use one type.
8	Q Okay. And and what is the purpose of fusing?
9	A To be able to make it stable on the body.
10	Q Okay. So more stretchable?
11	A Stretchable. And so when the girl bends down,
12	because it's such a wide waist, it won't you won't have
13	to see her behind.
14	Q And how do you all apply that fusing?
15	A In sewing. In the sewing process. We have
16	Q And is it just I'm sorry. Go ahead.
17	A We have to do a pattern piece for it. Then we
18	have to apply it in the cutter and then sew it.
19	Q Is it sewn within two pieces of denim itself?
20	A Yes.
21	Q Okay. So a customer like myself would never know
22	I had fusing?
23	A Never.
24	Q Okay. And were you able to ultimately accomplish
25	that issue with the fusing?

1	A No, we are not in this case.
2	Q Okay. Any other challenges on this particular
3	project?
4	A In this case the fusion was even shrinking. So
5	we couldn't accomplish this because of that. Those are
6	the challenges we we've actually are we impact
7	ourselves with a lot.
8	Q Okay. Understood. Any other notable challenge
9	on this project?
10	A The back pocket was tearing. That was it at that
11	time. I don't remember it very well to be honest with
12	you, other than the pockets. That's all I remember. It
13	was more the contour waist on it.
14	Q And you mentioned this project never went into
15	production?
16	A It did not.
17.	Q Had you ever produced have you ever duplicated
18	this garment previously to this?
19	A No.
20	MR. SUGGS: One moment. No further questions,
21	Your Honors.
22	Thank you, Ms. Nevarez.
23	THE WITNESS: Thank you.
24	ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you.
25	Please stay.

	•
1	THE WITNESS: Sorry. I thought I was done. I
2	execute everything behind the wheel not in front of the
3	wheel.
4	ADMINISTRATIVE LAW JUDGE VASSIGH: Does
5	respondent have any questions?
6	MR. RILEY: Yes.
7	
8	CROSS-EXAMINATION
9	BY MR. RILEY:
10	Q Okay good afternoon, Ms. Nevarez. My name is
11	Jason Riley?
12	A Good afternoon.
13	Q We heard about your some of your competitors
14	from Mr. Greenberg; and Topson Down and City Triangle. Is
15	H&M a clothing man as a clothing manufacturer, are they
16	a competitor of Swat-Fame?
17	A No, they're not.
18	Q We heard so we heard Mr. Greenberg talk a
19	little bit about related styles. And he said that was
20	something that could be similar to another garment;
21	correct?
22	A Hm-hm.
23	Q Could a related style be a proto sample?
24	A It can be.
25	Q What is a proto sample?

1	A A proto sample is the first sample that we
2	actually assemble.
3	Q Okay. Do you get proto samples from competitors?
4	A No, we don't.
5	Q For example, could you do you guys have I
6	know you submitted some paragraphs to us of the garments.
7	And I'm going to refer to these photographs here because
8	we didn't see it in the video.
9	MR. DIES: Which documents are you referring to?
10	MR. RILEY: These would be photos that you
11	submitted on December 3rd of the sample garments.
12	MR. DIES: Of the demonstratives. All right.
13	MR. RILEY: Of the demonstratives.
14	BY MR. RILEY:
15	Q So could you look at those two?
16	A Absolutely.
17	Q Does one of those depict a proto sample and is
18	one of those a Kut from the Kloth?
19	A They're both Kut from the Kloth.
20	Q They're both Kut from the Kloth?
21	A Yes. And this one, actually, we had to change
22	this. This is one of the challenges that we go through.
23	This one here was had it was opening. So we tried
24	it on the fit model. It was opening too much.
25	ADMINISTRATIVE LAW JUDGE VASSIGH: Pardon me, can

you be clear. It's unclear to us. 1 2 THE WITNESS: Sorry. The one on the left. MR. DIES: What page number are you on as well? 3 MR. RILEY: There are no page numbers, but it is 4 5 the third from the last. MR. DIES: This is not an exhibit. 6 7 ADMINISTRATIVE LAW JUDGE VASSIGH: Which -which -- this is a sample? 8 9 MR. RILEY: This is not an exhibit, but this was -- we would have seen it in the video had we watched 10 the entire video. The videography was putting a spin 11 here. 12 THE WITNESS: It's not here today, but it is part 13 of the video. 14 15 MR. HUNZIKER: Can we take a quick look at that, if you don't mind. I just want to make sure we're looking 16 17 at the same thing. 18 ADMINISTRATIVE LAW JUDGE VASSIGH: No objections to it? 19 20 MR. DIES: No objections to it. MR. HUNZIKER: Keep in mind the purpose of the 21 photos was just to give a sense of the demonstratives we 22 would bring with us. And in the interest of time, we just 23 didn't end up bringing this particular one. But I don't 24 have any problem with asking any questions about it.

25

Then ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. 1 2 we'll allow it. BY MR. RILEY: 3 Okay. So in -- if you wouldn't mind passing it 4 5 back this way. But, so you stated that those are both --Kut from the Kloth. 6 Α 7 -- Kut from the Kloth? 0 8 Yes. 9 And these are the same two bottoms that are depicted in the video? 10 11 Α Yes. Now, in the video isn't the -- isn't one of those 12 documents -- I'm sorry. Isn't one of those bottoms a 13 14 sample garment? Isn't that sample garment an H&M garment? 15 That's our garments. That photo you just No. 16 showed me is our Kut from the Kloth garments. 17 I believe -- I believe if we were to look at the 18 video at about minute 9:30, the sample document -- sorry. 19 The sample garment -- we've got a blowup of it here --20 is -- I mean, the tag on the document -- I mean, garment 21 is an H&M -- yeah. It's an H&M garment? 22 So maybe that is where they got the concept for that bottom. When I executed that bottom that you just 23 24 showed me, that is actually both our prototypes. 25 So you're examining that proto sample there and

1	I I mean, that tag is stitched on. So do you sew that?
2	Do you stitch then the H&M tag onto the proto sample?
3	A No, no, no. Sorry. Can I see that?
4	ADMINISTRATIVE LAW JUDGE VASSIGH: Sure.
5	THE WITNESS: That could maybe be used for
6	concept only. The two that you showed me on your paper,
7	those are both our protos.
8	BY MR. RILEY:
9	Q These are both your protos?
10	A Correct.
11	ADMINISTRATIVE LAW JUDGE VASSIGH: Let's take a
12	moment for Appellants to show that to the witness, and the
13	panel would like to look at that too.
14	ADMINISTRATIVE LAW JUDGE GEARY: You realize this
15	transcript is going to make very little sense since
16	MR. RILEY: I'm yeah. Yes, Your Honor.
17	ADMINISTRATIVE LAW JUDGE GEARY: Okay.
18	MR. DIES: And again, it's not offered as
19	evidence or any part of the record.
20	ADMINISTRATIVE LAW JUDGE VASSIGH: Right.
21	MR. RILEY: That's fine.
22	MR. DIES: We're just trying to help.
23	THE WITNESS: I don't I've never seen it.
24	Sorry. I don't know what that is.
25	ADMINISTRATIVE LAW JUDGE VASSIGH: Mr. Riley,

1	you're saying that this is a blowup of an image
2	MR. RILEY: I'm saying
3	ADMINISTRATIVE LAW JUDGE VASSIGH: from the
4	video
5	MR. RILEY: It's a blow up of the tag.
6	ADMINISTRATIVE LAW JUDGE VASSIGH: of the tag?
7	MR. RILEY: Yes. Sorry for talking over you.
8	It's at about 9:30 in the video.
9	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. So, for
10	the record, what we're looking at is an H&M logo on it
11	looks like two different items with sizes listed.
12	MR. RILEY: Correct.
13	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay.
14	MR. RILEY: And it sounded like the gentleman in
15	the video is referring to this proto sample, and that he
16	said that he stated that the the purpose of looking
17	at the two is that Swat-Fame bottoms needed to be altered
18	from a pleat to a dart to what I think what he
19	exactly what he said was that the H&M bottom had,
20	quote, "More of a dart sewn all the way down as compared
21	to ours. Meaning we made it into a pleat."
22	So I mean is it possible to play the video at
23	about 9:30?
24	ADMINISTRATIVE LAW JUDGE VASSIGH: I think the
25	nanol will take a few minutes to discuss

1	ADMINISTRATIVE LAW JUDGE GEARY: I have a
2	question. May I ask a question?
3	ADMINISTRATIVE LAW JUDGE VASSIGH: Go ahead.
4	Yes, of course.
5	ADMINISTRATIVE LAW JUDGE GEARY: Mr. Hunziker,
6	you've seen this video. You're familiar with its content.
7	Do you disagree that that those statements were made on
8	the video? Is there a dispute about that? Is there a
9	dispute about what this photograph depicts?
10	MR. HUNZIKER: So we want to confer with our
11	client to clarify, but I believe, Your Honor, the item in
12	the video is not exactly the same items that are on the
13	photograph they showed. So I think there is a
14	miscommunication between what's in the photograph with the
15	two pants, and what's actually on the video.
16	MR. RILEY: The left image is a screen grab from
17	. the video. And the right image is an H&M tag showing same
18	size set of sizes.
19	ADMINISTRATIVE LAW JUDGE VASSIGH: Where did the
20	right image come from?
21	MR. RILEY: A Google search of an H&M tag.
22	ADMINISTRATIVE LAW JUDGE VASSIGH: Oh, I see.
23	Okay. I think the panel we'll take a few minutes for
24	panel to discuss this privately.
25	ADMINISTRATIVE LAW JUDGE GEARY: Is there a

1 pending request about -- do you still request that we view 2 a particular part of the video? MR. RILEY: I think it would be beneficial if you 3 watch the video at about minute 9:30 to probably about 4 5 minute 10:00. ADMINISTRATIVE LAW JUDGE VASSIGH: Would 6 Appellants have any objection to watching some part of the 7 8 video? 9 MR. HUNZIKER: We don't have any objection to the watching of the video. I think the challenge is none of 10 this is evidence; right? I mean, we've agreed that the 11 video is to illustrate the process. None of this has 12 anything to do beyond that. We won't get in your all's 13 14 way. If you want to look at it, we encourage you to look 15 at it. It's just -- it can't be a part of the record or 16 the basis for any opinion. So I just think we should be mindful of how much time we spend chasing that. But I'm 17 18 wide open to you guys looking at it. 19 ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. you'll please excuse us we will exit for a few moments, 20 and we will be back. 21 We'll go off the record. 22 23 (There is a pause in the proceedings.) 24 ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. 25 ready to go back on the record.

1 Thank you for waiting for us. The three of us 2 are equal decision makers. So we have to kind of work 3 together. So we discussed the visual aids prior to this 4 hearing, and Appellants did not present them as evidence. 5 They actually objected to them being used as evidence, or at least some of them. 6 7 Mr. Riley, this document seems like new evidence. We're not using the visual aids to base our decision on. 8 9 So we won't be looking at that. We'll just -- if you 10 please just move forward onto your next question. 11 MR. RILEY: Okay. BY MR RILEY: 12 Ms. Nevarez, did you participate in the 13 14 October 29, 2015 audit field -- audit site tour with the 15 auditor? 16 MR. DIES: Let the man finish his questions because she can't take two folks at one time. 17 18 THE WITNESS: Sorry. 19 BY MR. RILEY: 20 So you did not personally select any of the 21 projects that were selected for either alliantgroup to 22 review or that were part of the 68-project sample in this 23 appeal? 24 Correct, I did not. Α 25 Okay. Yeah, do you know who did?

1	A I don't. I'm sorry. I don't.
2	Q What is a minor design change?
3	A Minor design? It could be a stitching, something
4	very minor. It could be the stitching. It could be
5	just it could be stitching on waistband. It could be a
6	stitching on the back pocket. It could be a thread color.
7	Those are changes. Those are minor changes.
8	Q Do you make a prototype of the minor design
9	changes?
10	A Yes, we do.
11	Q How often?
12	A Pretty often.
13	Q Okay. Who among your employees would work on a
14	minor design change on the prototypes?
15	A The designer
16	Q Okay.
17	A design assistant, cutting and sewing, and then
18	I would have a wash.
19	Q With the pattern makers?
20	A No, because it's a minor design. Well, actually,
21	she would just have to change the pat the face card.
22	Q Okay.
23	A So, yes.
24	Q Who makes the decision as to whether a design
25	change is a minor design change?
	, and the second se

1	A The creative director.
2	Q Okay. All right. I'm going to move on to
3	Exhibit 10 of the Appellants' Exhibit 10, which is the
4	Bermuda shorts. Okay. Let's see here. The fabric that
5	was used in this design is we know it's denim
6	TY6166-2B; correct?
7	A Correct.
8	Q And you stated that was a new fabric for
9	Swat-Fame?
10	A At that time, yes.
11	Q Great. And did Swat-Fame manufacture that
12	fabric?
13	A No.
14	Q Okay. Do you know who does manufacture that
15	fabric?
16	A Second party.
17	Q Okay. And you stated that Swat-Fame hadn't used
18	that before project UB636N?
19	A Correct. Mostly for Bermuda.
20	Q Right. Okay. You stated in your testimony
21	earlier on direct that it was actually brand new in May of
22	2007 sorry May 27,2008; correct?
23	A For Bermuda, yes.
24	Q Right. For Bermuda or for Swat-Fame?
25	A For our Bermuda.

1	Q Okay. So you had used so I guess let's
2	let's sort this out. So Swat-Fame had used fabric
3	TY61662B in its products before?
4	A Yes.
5	Q Okay. So have you and it is a denim
6	project product. So you used it on what? Full-length
7	jeans? Did you use it on other
8	MR. DIES: I'm sorry. You have to speak in
9	words. So the question was: Did you use it on
10	full-length denim jeans?
11	THE WITNESS: Yes.
12	BY MR. RILEY:
13	Q And you used it did you use it on other
14	shorts?
15	A No.
16	Q So this is the first time you used it on shorts?
17	A Yes.
18	Q Okay. And does a does denim shrink at a
19	different rate when it's used in shorts versus in a pant?
20	A No.
21	Q Okay.
22	A It all depends on the wash.
23	Q Okay. So with respect to denim, what are
24	sisters?
25	A I'm not quite sure.

1	Q Is it with the respect to denim denim
2	inside it's denim in a different wash but the same cut?
3	A I've never used the term "sisters."
4	Q Okay.
5	A Sorry.
6	Q Do you consider using a different wash on a denim
7	as a minor design change?
8	A No. That's a big design change.
9	Q Okay: In her interview, Ms. Ober stated that she
10	brought, like, ten samples of shorts for the UVN636
11	project to JC Penney; two washes in five styles. Was that
12	five different styles of Bermuda shorts?
13	A That's correct.
14	Q Okay. Are those five styles indicated on the
15	document the the 406, Exhibit 10?
16	A No, they're not.
17	Q Okay. But using a different wash, that is not a
18	minor design change?
19	A No.
20	Q Okay. So in her interview I'm sorry. Was
21	this in her interview, Ms. Ober stated that this
22	project was developed in SeeThruSoul with respect to the
23	Bermuda shorts; correct?
24	A I wasn't there. So if you're telling me that,
25	yes.

1	Q Okay. And she stated that it was just maybe
2	modified a little for Underground Soul in her interview?
3	ADMINISTRATIVE LAW JUDGE GEARY: Can I ask you,
4	Counsel, are you asking this witness if she agrees with
5	the statement attributed to this person? Is that what
6	you're asking?
7	MR. RILEY: Yes.
8	ADMINISTRATIVE LAW JUDGE GEARY: Okay.
9	THE WITNESS: You're asking if I agree to it?
10	MR. DIES: Your Honor, if I may. This witness
11	wasn't present for those statements or in that interview
12	process. I'm not sure she can attest to any sort of
13	knowledge to the accuracy of those statements.
14	ADMINISTRATIVE LAW JUDGE GEARY: Well, to the
15	extent the statement is a statement of fact, she can
16	either agree or disagree with that fact, though, couldn't
17	she?
18	MR. DIES: If she thinks she knows the answer.
19	ADMINISTRATIVE LAW JUDGE GEARY: Yeah.
20	BY MR. RILEY:
21	Q Okay. If this project if this if UBN636
22	was initially developed in SeeThruSoul, which is a
23 -	different brand of Swat-Fame's denim; correct?
24	A Correct.
25	Q If it was developed in SeeThruSoul and then it

was maybe -- just maybe modified a little for Underground Soul, would you consider that a minor design change?

A No, I don't. I'll explain why I don't agree with that. SeeThruSoul was a higher-end junior denim. This one is a lower-end. So we had to still start from the beginning, testing new fabrics. So SeeThruSoul I don't think was done in this fabric.

Q So in her interview Ms. Ober stated that all of the development money had been spent in the better divisions. Is that a typical -- with respect to this Bermuda short, is that a typical practice for Swat-Fame?

A Repeat that one more time. Sorry.

Q All of the development money had been spent in the better divisions. And she's speaking about the -- in her interview about the Bermuda shorts specifically. Is that a typical practice for Swat-Fame?

A I look at overall. So I'm going to agree to disagree. I look at overall importance to me. So we test everything exactly the same exact way. I don't look at it as spending money somewhere else more than we do elsewhere, because we truly spend the same amount of money for the development stages. Nothing changes in the development stages. It still cost us the same amount of money.

Q So even though this -- this short was developed

1 in SeeThruSoul and -- well, let me phrase it this way. 2 her interview -- do you know Ms. Ober to -- to take best sellers from another division and put them into -- from a 3 4 high-end like the See Though Soul and put them in a middle 5 brand like Underground Soul? 6 Yes. And, again, it goes back to what I just 7 finished saying. We still have to test everything because 8 we're going to change the fabrication. So to us, 9 personally, it becomes a brand new style. We have to go 10 through the same process all over again. So it becomes a 11 brand new style from the higher-end to the lower-end. 12 So are you saying that you take the same design with the same fabric? 13 14 MR. DIES: Now you may answer him. 15 THE WITNESS: Sorry. I was waiting for him to 16 finish. 17 MR. DIES: Okay. MR. HUNZIKER: As she should. 18 19 THE WITNESS: I just keep it in my head. 20 She takes the design -- the same silhouette, the same 21 product style, but we change the fabric. So it becomes to 22 us a different style number. BY MR. RILEY: 23 24 So SeeThruSoul does not use TY61662B? 25 No, we don't. A

1	Q Okay. What is the function of the maple wash?
2	A It was a dark wash, and it had potassium on it
3	and sanding. I don't have the information here.
4	Q So what is what does it do to the denim?
5	A What do you mean "what does it do to the denim?"
6	Q I mean, so how is the functionality of the maple
7	wash, how is that different from a dark-stone wash?
8	A The dark-stone wash does not have potassium. It
9	doesn't have those chemicals that this one did.
10	Q And so do the jeans in the maple wash function
11	differently than the jeans in a dark-stone wash?
12	A Absolutely.
13	Q Can you explain how?
14	A Because it has different chemicals to it, so it
15	makes it shrink. It makes it shrink more.
16	Q I'm saying the jeans themselves. Do'the jeans
17	themselves function differently?
18	A I'm so sorry. I don't understand your question.
19	Q What is the purpose of using a maple wash versus
20	using a dark-stone wash? Is it consumer preference? Like
21	the end-buyer likes a darker jean than a lighter jean?
22	A Well, it's just a different wash. You're
23	describing two totally different washes. A dark-washed
24	jean has no chemicals. Not it has, but not as intense
25	as the one the maple wash. Maple wash has more intense

chemicals in it that'll make it shrink more. The fabric 1 2 will react differently. On the end user, the consumer, does a 3 stone-washed jean look different than a maple-washed jean? 4 5 Α Yes. How? 6 7 I just -- the dark-washed jean is going to be Α 8 very light on the -- called sanding. A maple-washed jean 9 has more potassium. You'll see it much lighter on the 10 front. 11 Q So the appearance of the jeans look different? 12 Α Absolutely. What is the function of the Bermuda shorts? 13 0 14 Α The function? The waistband. 15 The function of the Bermuda. What is -- I'm 16 saying what -- what is the function of the Bermuda short? 17 It's just a longer short. It's not as short as a It's between a jean and a very short short. 18 short. 19 Why would someone choose a Bermuda short as 20 opposed to a, you know, a fringy short? 21 It's a preference. 22 Okay. Was this Bermuda short -- I'm going to ask you to look at Exhibit 10 again. Was -- I guess, first of 23 24 all, it states here that Evelyn Ober is the designer; 25 correct?

1	A She's a creative director.
2	Q Okay. But it says on here, "Designer: Evelyn
3	Ober."
4	A She is yes. She designs everything.
5	Q Okay. And it also states here, "Created I
6	guess that's the face card "Created 5/27/2008 by
7	L.J.E.W.S.?
8 .	A That's the pattern maker.
9	Q Do you know who L.J.E.W.S. is?
10	A Yeah. She was there for a very short time.
11	Q So can you look at Exhibit 8, which is D11072,
12	party dress. Did you work on this project?
13	A I did not.
14	Q Okay. Can you look at exhibit which is it
15	here Exhibit 9, which is project M3 sorry M93771.
16	Did you work on this project?
17	A I did not.
18	Q So
19	A Sorry to interrupt you. To make it easy, the
20	only project I worked on is Exhibit 10.
21	Q The only one you worked on is Exhibit 10?
22	A Yes.
23	Q Okay. Thank you. Does Swat-Fame employ any
24	engineers?
25	A We are the engineers.

1	Q	You are the engineers?
2	А	Yes, we are. We engineer that garment from
3	beginnin	g to end.
4	Q	Do you have an engineering degree?
5	А	No, I don't.
6	Q	Do you know
7	А	I don't think
8	Q	of anyone at Swat-Fame?
9	А	for denim. We are the engineers to me. This
10	is our e	engineers.
11	, Q	So do you know if anyone at Swat-Fame is a
12	Califorr	ia structural engineer?
13	А	No. I don't think there is any.
14	Q	Licensed civil engineer?
15	А	No.
16	Q	How about a chemist? Is anyone at Swat-Fame a
17	chemist?	
18	А	No.
19	Q.	Are you a chemist?
20	A	No.
21	Q	Okay. With respect to the I'll go back to the
22	Bermuda	shorts. Where on this where on the face card
23	is the -	- where are the chemical experiments referred to?
24	Á	We don't have it on here.
25	Q	You don't have them on there?

	1	
1	A	No. This was an old system. So we did not
2	actually	provide that in the system?
3	Q	Okay. So on the I'm sorry Exhibit 8 the
4	party dre	ess.
5	A	Yes.
6	Q	Can you tell me where on this sheet the
7	structur	al engineering calculations are?
8	A	You're asking about the specs and measurements?
9	Q	I'm asking you where the structural engineering
10	calculat:	ions are related to the spaghetti straps of this
11	dress?	·
12	А	Oh, it's here. It's on the market section.
13	Q	The market section?
14	А	Yes.
15	Q	So these are which are which of these relates
16	to the we	eight of the dress?
17	А	The weight of the dress?
18	Q	Yeah?
19	А	No. None of them. It does not give you the
20	weight of	f the dress.
21	Q	Which of these refers to the critical load of the
22	spaghett	i straps?
23 ,	А	Contrast one. Yes, contrast one is your
24	spaghetti	i strap.
25	Q	So contrast one relates to and this estimate,
	1	

is this E.S.T. is that?
A Estimate. The estimate yardage of how much
they're going to use.
Q Okay. Are you familiar with principals of
structural engineering?
A I am.
Q Yes?
A By looking at this face card, I can tell you what
it is. But I don't work on this product, but I can tell
you just by looking at this face card what goes where.
What pieces belong to what.
Q Do you know let me ask this a different way?
Do you know what structural engineering involves?
A Well, the instructional are you talking about
assembling the dress.
Q I'm asking about the engineering field of like
Q I'm asking about the engineering field of like a licensed civil engineer. Do you know what that field
a licensed civil engineer. Do you know what that field
a licensed civil engineer. Do you know what that field  A No. No, I don't. I just said I don't know.
a licensed civil engineer. Do you know what that field  A No. No, I don't. I just said I don't know.  Q Okay. Thank you.
a licensed civil engineer. Do you know what that field  A No. No, I don't. I just said I don't know.  Q Okay. Thank you.  MR. RILEY: I have no further questions.
a licensed civil engineer. Do you know what that field  A No. No, I don't. I just said I don't know.  Q Okay. Thank you.  MR. RILEY: I have no further questions.  ADMINISTRATIVE LAW JUDGE VASSIGH: Appellants, do
a licensed civil engineer. Do you know what that field  A No. No, I don't. I just said I don't know.  Q Okay. Thank you.  MR. RILEY: I have no further questions.  ADMINISTRATIVE LAW JUDGE VASSIGH: Appellants, do you have any more questions for Ms. Nevarez?

1	THE WITNESS: Thank you.
2	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay.
3	Appellants we're ready for your third witness.
4	MR. DIES: Yes. Appellants call Ms. Ashley
5	Speice.
6	ADMINISTRATIVE LAW JUDGE VASSIGH: Good
7	afternoon.
8	THE WITNESS: Hi.
9	ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you for
10	waiting all day.
11	THE WITNESS: Of course.
12	ADMINISTRATIVE LAW JUDGE VASSIGH: Please state
13	and spell you name.
14	THE WITNESS: Ashley Speice,
15	A-s-h-l-e-y-s-p-e-i-c-e.
16	ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you.
17	I'm going to swear you in, and you will remain under oath
18	until the end of this hearing. Please raise your right
19	hand.
20	ASHLEY SPIECE,
21	produced as a witness by and on behalf of the Appellant,
22	and having been first duly sworn by the Hearing Officer,
23	was examined and testified as follows:
24	
25	THE WITNESS: Yes.

1	ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you.
2	Appellants when you are ready.
3	
4	DIRECT EXAMINATION
5	BY MR. SUGGS:
6	Q Good afternoon, Ms. Speice, how are you?
7	A Good. How are you?
8	Q Good. Are you currently employed?
9	A Yes.
10	Q Where do you work?
11	A Alliantgroup.
12	Q What kind of company is alliantgroup?
13	A Alliantgroup is an international specialty tax
14	consulting firm.
15	Q How many years have you been there?
16	A It'll be seven years in January.
17	Q What's your current job title at alliantgroup?
18	A I'm a director in our quality control group.
19	Q Quality control, what does that maintain?
20	A It is made up of a different a group of
21	individuals who have different backgrounds from attorneys,
22	to data analytics, statisticians, mathematics, chemist.
23	We have a whole different wide variety of individuals who
24	are involved in our three process of all of our files.
25	Q Have you always been in the quality control

## department?

A No. I -- about seven years ago, I originally started alliantgroup in our implementation group. So I started in our project management group where I was involved in the front end of the studies building on the credit calculations, building out the clients' reports, and then grew to become a team director.

So I oversaw up to about 20, 25 people who are also project managers on different files. I did stay in implementation group for about five years. Then about two years ago moved over into our quality control group because I wanted to have a different, you know, side of things from that perspective of what I was seeing from the studies and being able have more of an impact in our practice.

MR. DIES: Ms. Speice, can you speak a little slower so the court reporter doesn't kill you?

THE WITNESS: Sure. Sorry. Yes.

## BY MR. SUGGS:

- Q And when you say studied, what types of studies are you referring to?
  - A R&D tax credit studies.
- Q How many of those R&D tax credit studies have you either personally worked on or oversaw as the manager?
  - A Personally, over 300 I would say. Oversaw

1	probably close to 1,000 based on the different studies
2	that my teams have worked on. So I would be part of the
3	overseeing those different studies with them.
4	Q Have you received any awards, recognition,
5	certifications based on your experience?
6	A Yes. So I am the industry practice leader in
7	manufacturing at alliantgroup.
8	Q How many of those studies that you worked on are
9	for apparel companies?
10	A Probably about 150, I would say.
11	Q Okay. Were you involved in the R&D study for
12	Swat-Fame?
13	A Yes. I was the project manager.
14	Q Okay. Was your name Ms. Speice at the same time?
15	A No. I was Ashley Ward previously before I got
16	married. It's my maiden name.
17	Q Congratulations.
18	A Thank you.
19	Q So I want to focus in a little bit on this
20	particular taxpayer and that study process. But before we
21	get into the specifics on what was done, can you help me
22	understand what the process is to implement an R&D study
23	at alliantgroup?
24	A So we have a three-tier or we have a three-phrase

This process has been built out with the help

25

off our former R.S. commissioners and our two R.S. commissioners that we have involved in our studies and in our process. So through our guidance, we've come up with our three-phase process.

It starts out with our initial phase one. So this is our value assessment phase. This would begin with the kickoff call with the client, where we would have teleconference with them; talking through their business and getting familiar with how they're tracking different information and their overall process.

At the end of this call we would send them a document request requesting different information, such as tax returns, wages, company organizational charts, contracts, general ledgers; anything that might come up as relevant.

And then when -- once we have received that initial document request, then we would be going through and setting up different teleconferences with them, or going and visiting them in person where we would talk to individuals at the company and get an understanding of the activities that are happening at the company.

So understanding their process. Understanding different roles and responsibilities at the company. Once we have that information, we would prepare a credit estimate for that client; where we would then have another

teleconference with them, talk through what we're seeing and what we're finding.

There may -- there are cases where we don't have an actual credit for them. Then we would move into our phase two. This is going to be focused on building out the project. So we would request what we would call a project list; so figuring out what the client's business component is, how they're tracking it, and -- and ultimately getting a listing of that information from the client.

Once we have the project listing, we'll talk through that information with the client and then go through our process to figure out how we're going to handle project qualification.

Q Mrs. Speice, let me interrupt you just for a moment. You talked through phase one, and a little bit of phase two. And before we get too far ahead of ourselves in phase three, I'd like to break them up a little bit, more specifically regarding what your role and involvement was and the methodology for this particular taxpayer.

A Sure.

Q So from phase one you mentioned the first thing you all do is do a kickoff call?

A Yes.

Q And that was done in this instance?

1	A Yes.
2	Q Okay.
3	A I believe December 2012.
4	Q Okay. And during that kickoff call, what was
5	your purpose of having that kickoff call with the
6	taxpayer?
7	A To gather information regarding their overall
8	process, their company history, who is doing what at the
9	company, and how they're tracking information.
10 ,	Q Okay. You mention typically afterwards you send
11	out a request for information. What type of information
12	did you request from Swat-Fame?
13	A W-2's, job titles, tax returns, organizational
14	chart, I believe, were some of the things that we
15	requested.
16	Q Okay. And then what was the next thing you all
17	did from a project team perspective?
18	A We ended up going on-site and visiting the
19	company within about two weeks or so, I believe, after
20	having done an initial kickoff call with them.
21	Q Let me interject one moment. Referring to
22	Exhibit 6
23	MR. SUGGS: May I approach?
24	ADMINISTRATIVE LAW JUDGE VASSIGH: Yes.
25	///

1 BY MR. SUGGS: Mrs. Speice, I'm handing you four pages of 2 Appellants' Exhibit 6. Can you talk to me about what 3 those documents are? 4 So these would be our site visit agendas. 5 There's two different ones here. So if you look at the 6 7 one that's dated December 18th through the 21st, that would be the one I'm referring to. It's the initial visit 8 that we had. 9 10 Q. Okay. And then Ms. Ward -- that's you? That's me. 11 Α That's your maiden name? 12 13 Α Yes. Okay. And then you were with a colleague, it 14 15 appears? 16 Α That was my team director at the time, Allison Mullins. 17 18 Can you walk us through the, like, the agenda proposed, the purposes of -- I'd like for you to read into 19 20 the record regarding what you got accomplished during that visit? 21 22 So we had laid out the first day getting Α 23 an overview of the employees' activities. So in there we 24 had listed people, such as creative directors, associates, 25 designers. And then there's also an asterisk in there --

in that section that references a listing of the 1 2 additional employees that we had requested to interview while we were on-site. 3 4 Q Okay. And it's about 20 to 30 employees, it looks like, 5 that we requested to interview in addition to that list. 6 7 And that would have been all supposed to be 0 8 conducted on the first day, Tuesday, December 18th; 9 correct? 10 Yes. Α And what about further down, the agenda for the 11 12 following day? 13 We have listed here our base analysis, and then 14 getting interviews with the executives. And then also 15 getting a listing of -- of their project list and their 16 documentation. 17 Okay. And all this was done in those two days? 0 18 Yes. 19 Once you all concluded that site visit, what was 20 the next step in the process? 21 Α We returned to Houston and cataloged the 22 information and put it into the credit calculations. 23 And it appears to be it was right around the Q 24 holiday time? 25 Α Yeah.

Q So Christmas, New Year's, all of that. Turning
back a couple of pages in that same exhibit, No. 6.
A Okay.
Q Can you walk me through what this second agenda
is?
A The one dated January 24th, this would be the
start of our phase two. So we had received the project
list and then completed our fiscal sample. So these were
the projects that were selected from the first fiscal
sample that we completed.
We went on-site to gather or to conduct the
technical interviews with the design team. So people that
were associated with the development of these styles, and
had already received the project documentation from
Swat-Fame.
Q Let me take a couple of steps back. You referred
to a few names. I want to make sure that everyone
understands what we're talking about? You said you
received a project list. What do you mean by that?
A So this was a listing of all the styles that are
designed by individual by Swat-Fame for this specific time
period. It looks like tax years 2009 through 2011.
Q Okay. When you say "all styles," does that
include duplicate styles?

Α

Yes.

1	Q Does that include new styles?
2	A Yes.
3	Q And then what's the purpose of gathering that
4	project list information?
5	A To be able to substantiate the R&D tax credit.
6	The we've got the employees and their activities
. 7	determined, but then we use the projects to substantiate
8	and tie them to the ultimate credit.
9	Q How many projects did you gather during that
10	process, total project?
11	A Total projects in the R&D setting was about 60, I
12	believe.
13	Q 60 total that you gathered from the taxpayer
14	originally?
15	A Oh, from the original. Originally, I believe it
16	was over 30,000.
17	Q Okay. It seems like a lot of project?
18	A Yes. They're busy people.
19	Q Is that typical in the apparel industry?
20	A Yes.
21	Q' Why?
22	A So like Mitchell or excuse me. Like Jonathan
23	mentioned, they are constantly designing and presenting
24	hundreds of styles in a given month, you know, trying to
25	get buyers to buy them. They're only they're only

selling a smaller percentage.

So they are, you know, constantly trying to keep up with -- with the industry and the market. So to stay on top of, you know, their competitors, they've got to be, you know, developing that much.

Q So help me understand. How do you vet through thousands of projects in determining qualification?

A So we need to have conversations with the client. We need to understand how are they tracking their information. What is their style name and style numbers? What do those style numbers mean? Are there any -- how their tracking system works, having those conversations and then using that to figure out how do we determine duplicates. How do we determine, you know, data errors in the lines?

Q What do you mean by data errors?

A So they may have put test numbers in there.

Like, Swat-Fame discussed they -- they made a new system.

They made us put -- have a test number in there as they're transitioning that can accidentally get pulled when they check all the data at once.

Q Okay. So how did you all and your team go about determining qualification? Did you review all 30,000 of those projects?

A No.

1	Q What did you do?
2	A We completed a fiscal sample. We have an outside
3	third party. Her name she's Dr. Gold Deborah
4	Goldwasser. We work with her to determine the appropriate
5	statistical sampling methodology, and then she provides us
6	with information. Or she provides us with a statistical
7	analysis to be able figure out which projects to review.
8	Q So let me if I can get you to return to tab 4
9	of Appellants' exhibits. What's this document?
10	A This is the statistical sampling report from
11	Dr. Goldwasser.
12	Q Okay. Is Ms. Goldwasser a Ph.D. on the
13	A Yes.
14	Q Are you a statistician, Mrs. Speice?
15	A No.
16	Q Okay. Is Ms. Goldwasser a statistician?
17	A Yes. Yes.
18	Q What authority do you does alliantgroup rely
19	on in order to do a statistical sampling methodology to
20	these projects as opposed to doing all 30,000 projects?
21	A Revenue Procedure 2011-42.
22	Q Okay. Is that an Internal Revenue Code
23	procedure?
24	A Yes.
25	Q Okay. Can you maybe help us understand how you

employed the statistical sampling? How did you break up the projects, and did you get to the number of projects that you actually looked at and reviewed?

A So we had two different year -- two different time frames that we looked at for Swat-Fame. So there's two different statistical samples that were completed. So based on the time period, the samples were broken apart. And her report talks through how it doubled up the projects in each of the sampling frame. So we submit the sampling frame to her. She then had --

Q When you say "sampling frame," what do you mean?

A That is after we've received the original list from Swat-Fame, we reviewed it, tried to remove duplicates -- duplicate styles and then narrow down, you know, too ideally have a potential -- a list that's potentially qualified projects.

Q Okay. And you take that list -- that number, which is the 36,189 that's referenced on page SFI0384 of Exhibit 4?

A Yes.

Q When you submit that list to Dr. Goldwasser, do you dictate which projects you want to specifically review?

A No, not at all. We just -- we sent her -- in this case we sent her two different lists. One was made

1 up of 22,856 projects. The other one was made up of 2 13,333 projects -- new products. And she then provides us 3 with the completely random sample that we will then individually review with the client for each of those 4 5 list. And then how many projects were within that 6 randomized sample that you received? 7 8 30 for each list, so a total of 60. 9 Okay. And then just to put it in perspective, we 10 are in phase two at this point of the process? 11 Α Yes. 12 Okay. So you now you have a list of 60 projects for multiple years that were given to you by a 13 statistician? 14 15 Hm-hm. Α What is the next thing you all did in the study 16 17 process? We would -- we e-mailed the list to the client 18 19 letting them know these were the -- the projects that were 20 randomly selected and that's what we want to -- we 21 requested project documentation associated with them, and then figure out, you know, whether we -- for this case we 22 came on-site to conduct individual interviews on each of 23 24 the projects.

Can I get you to refer back to Exhibit 6?

25

1	A Yes.
2	Q What are those first two pages there? The first
3	page, I should say.
4	A The first page with the date, January 24, 2013?
5	Q Yes, ma'am.
6	A So that's the site visited agenda for the first
7	set of interviews that we went out after our first
8	statistical sample was completed. So we wanted to conduct
9	the project interviews.
10	Q And just for the record, this is the second time
11	you went out to Swat-Fame?
12	A Yes.
13	Q Okay. Did you go out to Swat-Fame on any
14	additional occasions?
15	A Yes. We went a third time, I believe, in
16	March 2013 to conduct the second round of project
17	interviews on the additional fiscal sample.
18	Q Okay. And based on your interviews and those
19	subsequent site visits, were there any of the projects you
20	deemed not qualified?
21	A Yes. There was one from each sample that were
22	not qualified.
23	Q Can you tell us why they were not qualified?
24	A Based on the information provided from the
25	company, they were duplicate files.

1	Q For both of those?
2	A Yes.
3	Q So what happens, for us non-statistically savvy
4	folks, when you have a project within your sample that is
5	deemed non-qualified?
6	A So for this statistical sample methodology, we
7	would calculate the total qualified research expenses. So
8	after our interviews and $^\prime$ on the expenses there would be
9	a rescaling factor that gets applied to the total
10	qualified research expenses.
11	And then every time which would be the
12	rescaling factor we would receive from Dr. Goldwasser
13	and then every time you determine a product does not
14	qualify, it would be a reduction in the total qualified
15	research expenses based on the rescaling factor provided
16	from Dr. Goldwasser.
17	Q Is that rescaling factor within her sampling
18	report?
19	A Let me check.
20	Q It would be Exhibit 4 for your reference.
21	A I believe it is. Yes, the rescaling factor would
22	be both of them are provided. I'm on SFI0390.
23	Q And so this instance, there was one error you
24	claim out of each cluster; correct?
25	A Yes.

1	Q So re-scale factors of .85151 and .85157 were
2	applied to those applicable tax years respectively?
3	A Yes.
4	Q Okay. I want to talk a little bit about the
5	cost, and we'll come back to the re-scale factor. So what
6	types of costs do you consider when you're doing an R&D
7	tax credit?
8	A Anything that's allowed under Section 41. So it
9	would be wages, supplies, contractors.
10	Q Okay. So in this instance, you're looking at
11	wages, meaning employees of Swat-Fame?
12	A Yes.
13	Q So did you allocate 100 percent of everyone's
14	time?
15	A No.
16	Q Why not?
17	A Because they're not everyone in the company is
18	not 100 percent of time doing qualified activities.
19	Q When you say "qualified activities," what do you
20	mean?
21	A They, under Section 41, they're not they're
22	not conducting qualified research. They're not involved
23	in the product development process.
24	Q You heard the question earlier of whether or not
25	taxpayer was able to shrink back in this instance. Were

you able to do that in your analysis? 1 2 Α Yes. 3 How so? So in our initial interviews that I mentioned --4 5 that first phase site visit -- we conducted interviews with about 20 or so employees and talked through their 6 7 different job titles, their responsibilities, their 8 day-to-day activities and the time that they're spending 9 on those different activities. Then through those interviews, talking through 10 11 what time they're spending on qualified research, then 12 determining percentages of time that's qualified. And 13 then from there, there would be that shrink back where, 14 you know, out of our 10-hour day or 8-hour day that they 15 have, you know, 6 hours or 4 hours, you know, an average is what we find qualified time. 16 17 So for an individual you determined a percentage of their time dedicated to R&D? 18 19 A Yes. 20 Okay. And in your conversations with employees 21 in determining qualified activities, did you talk to any 22 executives? 23 Α Yes. 24 What was the reason for talking to executives? Q 25 We had several reasons. Α So we were able to speak

1 with, I believe, all of the executive team. So Bruce, 2 Mitchell, Jonathan, and J.P. So with the conversations -and I believe it's Exhibit 6 -- shows that -- the site 3 4 visit agenda, that initial visit. But our intent, 5 understanding their day-to-day activities, their roles, 6 responsibilities in the company, and then also building 7 out our base period analysis that's also listed there in 8 our site visited agenda. 9 Are all the executives allocated towards the research credit? 10 11 Only Jonathan is allocated in credit. 12 What about supply cost? Did you consider any 13 supply cost? 14 A Yes. 15 What types of supply cost did you consider? 16 There were fabrics, I believe, trims, and then 17 the marker grading expenses. 18 Okay. What types of fabrics would you have 19 considered R&D supply cost? 20 So if we're -- I use a chart for fabrics, the 21 sample making. So any of the fabrics that are going into 22 making the actual sample garments throughout the 23 development process. 24 Okay. Do you know if you allocated all supply

cost that they tracked in their system or for specific

25

accounts for supply costs?

A It would have been specific accounts. So we had an interview with Swat-Fame CFO, J.P. Wolk. And so with him we talked through what were -- how they tracked the expenses; what were the -- what were the overall general ledger accounts and determine the appropriate ones that would be dedicated to sample making. And then also talk through what -- what was tracked into those accounts.

So I believe the fabric account did not -- we did not take the entire account because it had shipment cost. So for Swat-Fame to receive the fabric from the mills and -- and the people that manufacture the fabrics for them, they had to pay a shipping cost. That cost is rolled into one account. So we determined, you know, approximately how much of that account would be shipping versus actual fabric material.

- O Okay. What about contractor cost?
- A Yes. We took contractor cost.
- O What would those have been for?
- A I believe it was fit model expenses.
  - Q Per the functional fit sample --
  - A Yes. Yes. So Swat-Fame, they do not have internal fit models. So they use third parties to bring in individual who have standard -- standards for them.
    - Q And of those contractor costs, do you -- are you

A Yes.

1 ^

Q And that's applied to the bottom line total qualified wage expenses; correct?

A Yes. Yes. So after -- after the interviews, after the percentages, you know, that come about out of that, and the total qualified research expenses that are determined, that rescaling factor is taken on top of how we've already shrunk back the overall of expenses.

Q You also, by that same re-scale factor, that 15 percent reduction to supply and contractor calls as well?

A Yes.

Q Okay. And that information ultimately -- what do you do with it? How does it make it to the tax return?

A So from this instance, I was a project manager. So I would complete the credit calculations. At alliantgroup we have a three-tier review process. So any file is gonna go through a project manager review. And then it would go through a team director interview who is going to analyze the credit calculation, the projects, the methodology behind it.

And then once the team director has signed off on it, then it would go through our quality control review who is going to look at it from the -- from the legal standard. Is it going to, you know, meet our requirements and then, you know, calculation model and our

substantiation behind it.

We would then go through our quality control review and get the final sign off from that team. At that point it can then go through and be delivered to the client via e-mail, and it's ready for the tax return. So we would deliver the Form 3523 in this case.

Q And any credits on that -- that return for the entity would flow through to respective shareholders?

A Yes.

Q Okay. What -- have there been many courts that have looked at the methodology approach employed here and sanctioned that approach for tax payers?

A Yes, numerous. I believe McFerren allow, you know -- talks through estimates and allocations. She, I mean, further reiterates McFerren. And then also, you know, she talks about the methodology. And then Suiter as well has -- talks through not only allowing reasonable estimates, you know, with substantiating employee activities.

It also talks through how executives can be involved in research and development activities and using testimony and other information to support their time.

Q So once you complete that credit calculation you provide that to the taxpayer, to their CPA? What do you do with that information?

A We provide the Form 3523 to the taxpayer and the CPA.

Q Okay. And does that conclude your process?

A No. At that point we move into our phase three, which is our reporting and final deliverable phase. So that begins. And in this case we did this for Swat-Fame, drafting the project summary report.

So that is going to detail our analysis; the company's activities; how they're meeting the four-part test under Section 41; the projects that we individually reviewed; the people and the expenses that we capture towards the credit.

That's going to be reviewed and submitted to the taxpayer for their review verification on the terminology and information. Then if they have anything to add we can incorporate that. And then if -- once we have the review and approval on it, we will compile our final report, which is a hardbound deliverable for them, applying the legal analysis behind it, as well as the projects specific information from the project summary report.

Q You mentioned that you draft that report and submit it to the taxpayer for their review. If there were any changes, what would happen?

A It would be incorporated. Well, we would have a discussion in talking through why -- why they would make

it if we -- if we, you know, honestly don't understand why they're making it, but then incorporate it into the final report for them.

Q What about the employee allocation? You mentioned relying on estimation of the folks that you spoke with. Do you -- do you put those allocations also back in front of the taxpayer for them to redetermine their estimates?

A Yes. So any expense that we're taking towards the credit will then -- will be confirmed with the client before -- before ultimately putting it in their tax return. So in this case, we did all the employee interviews, compiled that information, and the appropriate percentages of time for the employees. And then send that via e-mail to them and get their confirmation on it.

Q What types of activities would you qualify for Swat-Fame?

- A Can I use the chart?
- Q Absolutely.

A So it's been discussed, you know, I believe with the other two witnesses. But from the concept phase, that's where a lot of aesthetic, where the market research, where the overall, you know, coming up with the initial idea of what the client — or what the taxpayer is going to put together happens. At that point that's what

we try to carve out.

And then talking through once they're going through on the execution side, they decide, okay. They got the sketch ready to go. They're going to then figure out how do they execute it. So talking through, you know, the different phases of the sampling, talking through the different revisions that are going to be made; from that perspective of the execution side, that's what we would be capturing from the R&D credit.

So every time it's going through the revisions, it's going through the process of experimentation, the conceptualization side, we do need to shrink back and figure out how much time is spent on non-qualified activities. But for the actual execution of making the samples, determining the revisions, figuring out the overall right materials, right washes, the specifications, dimensional requirements, points of measurement, stitching types, reviewing the testing; those are going to be samples of the way we're capturing.

And then once the client is approved for production, then we would cut off, you know, those activities as well as people's time.

Q So you mentioned "shrinking back and conceptualization." How do you that in terms of allocations?

A So talking through different people's roles and responsibilities for Swat-Fame, their company is broken down by division or by brand. So, you know, there's brands such as Speechless. Then there's other brands underneath that. People that are working in those divisions have different levels of activity.

So we could talk through when you're working with a branded product, you know, what's your process. What -- what are the activities, and we're talking through, you know, Speechless.

So determining, you know, based on that type of analysis, where does it fit into, you know, their day-to-day activities on concept, on sample review, testing, revisions, figuring out how much of their time on a per-person basis if it's going to be made up of.

Q You mentioned removing duplicates earlier on in the sampling process. What about anything after production? Did you take any cost after production?

A No.

Q How do you know you're not -- after cost -- it could be an adaptation of existing business components?

A So that was part of the conversations with talking through the different roles and responsibilities of the individuals. So with the allocations, people who are not at 90 percent but also not designers were likely,

you know, that time we're carving back for accounting, for 1 2 repeat work they're going to be touching, adaptations, you 3 know. I believe Connie mentioned, you know, there is 4 5 sometimes that they're just going to have be updating the 6 face cards and the specs for, you know, making minor We talked how much of that time it was taking for 7 tweaks. 8 them. 9 And the current allocation that they were 10 following, took that into account? 11 Α Yes. 12 Does Swat-Fame utilize credits for subsequent years after your study? 13 From my understanding, no. 14 Α 15 Okay. 16 Based on where their business was, it did not 17 make sense from a tax position for them to take additional California credits. 18 19 And once you complete that final summary report 20 that you mentioned earlier, does that conclude your phase three? 21 22 Α Yes. 23 0 Okay. 24 MR. SUGGS: One moment. No further questions of this witness. 25

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1	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. Thank
2	you.
3	FTB, do you have any questions for this witness?
4	MR. RILEY: Yes, we do as soon as I fix this mic.
. 5	
6	CROSS-EXAMINATION
7	BY MR. RILEY:
8	Q Good afternoon.
9	A Hello.
10	Q Again, I'm Jason riley. And you are?
11	A Ashley Speice.
12	Q And the former Ms. Ashley Ward; correct?
13	A Yes.
14	Q Okay. Do you have a technical background?
15	A My background, I have a business degree. My
16	bachelor's degree is a business degree, and I have a law
17	degree and an MBA.
18	Q Okay. What did alliantgroup base its
19	determination of qualification on? Was it solely
20	documents? Was it documents and technical interviews?
21	A Documents and technical interviews.
22	Q Okay. The credit study states at page and the
23	credit study is sorry so at SFI316.
24	ADMINISTRATIVE LAW JUDGE VASSIGH: Mr. Riley, is
25	there and exhibit number?

1	MR. RILEY: 3. I'm sorry, Exhibit 3. I heard
2	Ray say it.
3	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. Thank
4	you.
5	BY MR. RILEY:
6	Q Okay. So the first page that 36,191 projects
7	were identified; correct?
8	A Yes.
9	Q Did you provide any guide and who identified
10	those?
11	A The taxpayer provided the listing of all the
12	styles developed in those years.
13	Q Of the 36,191?
14	A Yes.
15	Q Okay. Did you provide any guidance to Swat-Fame
16	regarding their submission of the 36,000 of these project?
17	A During our tele our initial kick-off call, we
18	talk through the need to have a project list. In this
19	case the client talked through that style numbers would be
20	the best case for them to demonstrate their overall
21	projects. So we talked through them being able to extract
22	an Excel file to provide us with that list.
23	Q So would you say they had a general idea of the
24	legal requirements for what would qualify?

Yes. We talked through the need to substantiate

1 0 So you didn't do any qualified activity analysis of any of the 36,000 projects prior to the statistical 2 3 sample? 4 I don't think so. 5 Okay. And that statistical sample occurred on --6 well, it's dated January 7th, 2013; correct? 7 Yes. Α So you received the list sometime in that first 8 9 week of January? I believe so. It might actually be the end of 10 Α December, based on that being January 7th, that being ran. 11 12 Okay. Thank you. The credit study continues on 13 page SFI0316, that projects that were duplicate styles or 14 styles that had minor design changes were eliminated from 15 the sample population. Does this mean that the minor 16 design changes were eliminated from the 36,191? 17 To the best of our ability. I mean, it's 36,000 18 lines in an Excel file. We would look at the style names. 19 You could see that there could be, you know, similar style 20 names that can come up, you know, in relation to the style 21 numbers. It doesn't necessarily mean that it's a 22 duplicate, but talking through what makes sense, based on 23 that they're tracking of the information. 24 Did the credit study take into account all 25 114,000 Swat-Fame projects performed from 2017 -- sorry --

2007 to 2011?

A You said 114,000?

Q Yes.

A It would be the 36,000. Where is the 114,000 number?

Q So if you could refer to -- and here in Exhibit C in the blue binder -- first at the bottom of page 2. So here in Exhibit C, for the record, this is a Swat-Fame Inc.'s response to audit issue section letter dated, November 2nd, 2015, from Mr. Suggs to FTB's auditor.

And so we're referring to -- sorry -- page 2 of 7 here, where it states at the bottom, "All 36,189 new products were considered potentially qualified research activity. Duplicate projects were eliminated. Projects that were the same design but under different labels were eliminated."

And if you flip to page 3, it states that, "For 2007 and 2008, 22,792 duplicate project entries were removed and 33,977 removed due to minor design changes. And regarding 2009 to 2011 study period, 5,407 duplicate projects were removed, and 16,000 projects were removed due to minor design changes."

And you'll have to trust me, but if you add up at 78,214, which is the numbers here, with 36,189, it equals

114,403, which seems to correspond to page 5 of 7, where we got 336,189 and the approximately 78,000 design changes that were removed from the list before being sent to alliantgroup.

So I guess I'll ask the question again. Did the credit study take into account all 114,000 Swat-Fame projects performed from 2007 to 2011?

A No. So in here the way that the list would have been sent over in Excel, there could have just been duplicate information as the reports were being exported over.

So you would have to look at style numbers that would not be individual projects in there, as well, you know, styles with similar style names or the same style name within there would likely be removed because of not having, you know, much qualified activity.

Q Did you provide them with any guidance as to the exclusion of the 78,000 projects?

A We talked through the methodology of how to remove the projects to figure out where the potential qualified projects were.

Q Okay. The credit -- also then states on page 316, "Then each individual project included in the random samples was analyzed by alliantgroup via the technical interviews conducted during visits to

1	Swat-Fame's office in Los Angeles."
2	Did the technical interviews take place on
3	July January 24th, 2013?
4	A One set of them did.
5	Q Okay. And the other took place
6	A Mid-March.
7	Q mid-March. Okay. Sorry for talking over you.
8	And what tax years did the first set of interviews relate
9	to?
10	A The first set was the tax years '09 through '11.
11	Q Okay. Did you conduct those interviews?
12 .	A Yes.
13	Q Okay. And who from Swat-Fame participated in
14	those technical interviews?
15	A A number of individuals.
16	Q Do you recall Ms. Forge?
17	A Yes.
18	Q Ms. Ober?
19	A Yes.
20	Q And Ms. Coy?
21	A Yes.
22	Q Okay. Which hearing exhibit relates to these
23	technical interviews? Is it Exhibit 5? I guess refer to
24	Appellants' Exhibit 5, which sorry. Appellants' are
25	numbers and respondents' are lettered. If we haven't made

1	Q Who determined these styles were duplicates?
2	A From information provided from the client or
3	from the taxpayer excuse me of development
4	activities. Their feedback on it gave us guidance that it
5	would not meet the requirements of Section 41.
6	Q Were these projects duplicates of other projects
7	within the sample?
8	A No. In the overall statistical sample or the
9	sampling frame?
10	Q Within so the 60 projects you selected the
11	60 projects that Ms. Gold
12	A Goldwasser.
13	Q that she selected with her sample. Were
14	these I mean, the reason that you removed them from
15	qualification was because they were duplicates of those
16	other projects within that 60?
17	A No. They were duplicates of projects Swat-Fame
18	had previously made outside of the 60.
19	Q Okay. So based on the so it was a statistical
20	sample used to substantiate the claimed credit?
21	A Yes.
22	Q Is it your position that the 36,000 projects
23	qualified for the California Research Credit?
24	A No, because there's 2 out of the 60 that did not
25	qualify.

1	Q So is it your position then about 85 percent of
2	the 36,000 projects qualified for the California Research
3	Credit?
4	A' Yes.
5	Q So 30,654 projects qualified
6	A Sure.
7	Q for the California Research Credit?
8	A Sure.
9	Q Okay. Do you recall which duplicate project
10	which was the duplicate project for 2007 and 2008?
11	A I do not know offhand.
12	Q Okay. Do you recall which was the one for the
13	2009 to 2011 tax years?
14	A No. I'm sorry.
15	Q You stated earlier that you conducted interviews
16	for the tax years at issue on for the 2009 to 2011 tax
17	years at issue on January 24th, 2013; correct?
18	A Yes.
19	Q Is that interview part of the record?
20	A I believe it's Exhibit 5 is where we we're
21	looking. Yes.
22	Q Don't these interviews relate solely to the 2007
23	to 2008 projects?
24	A It looks like the notes from this list are for
25	the other statistical sample from March. The notes are

1	from the March interviews, but I can't confirm that right
2	now.
3	Q Are the 2009 to 2011 technical interviews part of
4	the record in this appeal in Appellants' binders or in
5	Respondent's binders?
6	A I don't see them.
7	Q Do you recall taking notes on those interviews?
. 8	A I would have, yes.
9	Q Do you know who wrote the descriptions of the
10	projects in the credit study?
11	A I don't know offhand. There are different
12	people. I believe I was involved in it, but I couldn't
13	tell you what ones I drafted personally. I would have
14	been involved in reviewing the overall document, though.
15	Q Okay. Let's get back to the interviews that
16	we've got. So after examining the interviews in the
17	documents for 2007 to 2008, you determined that just one
18	project was disqualified; correct?
19	A Yes.
20	Q Did you read Ms. Ober's technical interview with
21	respect to the Bermuda shorts?
22	A Did I read the notes that were taken on it?
23	Q Yeah. Did you read the notes that you took with
24	respect to her interview?
25	A I don't know if these are my notes, but these are

1	the notes for the record. Do you know which page it's on?
2	Q It is Exhibit 5, and it is page 0711?
3	A Okay. I see it.
4	Q Do you remember when Ms. Ober stated in the
5	interview that, "This project was developed in
6	SeeThruSoul?"
7	A It says in the notes here, yes.
8	Q And that was maybe just modified a little for
9	Underground Soul; do you remember that?
10	A If it says in the notes. I don't remember the
11	personal interview at this point.
12	Q And does it not also say that Ms. Ober stated
13	with respect to the Bermuda shorts that, "All development
14	money had been spent in the better divisions,"
15	specifically with reference to SeeThruSoul?
16	A Looks like it.
17	Q Does Ms. Ober mention chemistry in her UV636N
18	interview?
19	A In this specific style, no.
20	Q Does
21	A She talks through the two different washes, which
22	would allude to what Connie was talking about of the wash
23	process that they would go to. This was based on where it
24	is in the overall interview process. This would be one of
25	the final styles that we discuss, and the second time I've

1 spoken with Evelyn. 2 So we would already have a good understanding on 3 the overall process that they would go through. So when she tells me she's made about five styles and two washes 4 5 to go through those, I would have an understanding that 6 she has gone through this full process of experimentation 7 that's shown behind me. And she doesn't need to repeat it to me every single time that we talk about a new style. 8 9 So does Exhibit 10, which is page SFI0406. 10 that page mention chemistry? 11 Α It has -- I believe this one don't have the 12 wash listed. So it would still allude to the overall wash 13 process that they -- that they've mentioned, that Connie mentioned before. 14 15 But it doesn't include any chemical testing or what chemicals would have been involved specifically? 16 17 Α Not in this. 18 Okay. Let's move on to QRE's. 19 Α Okay. 20 Were you present today when Ms. Nevarez stated 21 that the pattern makers, cutters, sewers all worked on minor design changes? 22 23 Α Yes. Did you interview any pattern makers in 24

December of 2012?

25

1	A I believe so.
2	Q Are any of them listed on Exhibit 6, SFI0727?
3	A They are not. However, what happened after we
4	sent this list was the client or excuse me. The
5	taxpayer had to make adjustments based on who was still at
6	the company, and gave us guided us to other people who
7	could provide us additional information. This was our
8	initial listing. But I don't know that this was the final
9	list of the people that ultimately were interviewed.
10	Q Do you know if that document was ever provided to
11	the Franchise Tax Board?
12	A I don't know. I would assume so.
13	Q So could you remind me of the so of the
14	114,403 projects for the 2007 to 2011 credit study years,
15	how many did Swat-Fame exclude as duplicate or minor
16	design changes? Do you recall that?
17	A Whatever that math is.
18	Q About 78,214 to be correct?
19	A Okay.
20	Q To be exact, sorry.
21	A Okay.
22	Q So these minor design changes amounted to
23	two-thirds of Appellants' projects; correct?
24	A But like I mentioned, the way the data came over,
25	there would be duplicate style numbers listed in there

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from the way that they are extracting it out of the system. So it's not saying that a 114,000 line items would represent qualified activities.

Q So despite excluding two-thirds of these projects that the taxpayer Swat-Fame selected -- so I'm sorry.

So if these people only worked on a universe of one-third of this -- only worked on about one-third of this universe of projects, okay. Can you explain why alliantgroup included the pattern makers', cutters', and sewers' wages at 100 percent?

A So for how we give them 114,000 to 36,000 is figuring out how the client is tracking the information, their different style number. So 114,000 line items came through to us from the way they extracted the data within the style numbers, but they could be just duplicate line items within that that need to be removed.

We get to the 36,000 projects, and I know Connie mentioned briefly that there were some -- where they're working on some minor revisions. However, it's not a substantial part of their time. It's -- it's a pattern maker isn't going to be spending significant time or any, you know, really making minor adjustment to a computer system.

Q But I think -- well -- but if Ms. Nevarez stated that the pattern makers, cutters, and sewers all worked on

minor changes, and these minor design changes were 1 2 excluded prior to alliantgroup, you know, performing its 3 statistical analyses on the 36,000 remaining projects, wouldn't that mean that you decided that all day, every 4 5 day, the pattern makers, cutters, and sewers were performing qualified services if you've claimed their 6 wages at 100 percent? 7 8 Α Yes. 9 But if we already know that they are -- well, 10 let's move on here. Could you tell me the percent you 11 claimed for the spec writer employees? Let me reference Exhibit 3. That would have the 12 Α percentages in there. On page SFI0375 in Exhibit 3, it's 13 about -- it looks like 95 percent. 14 15 95 percent? 16 Yes. A Okay. So do you know -- I'm sorry. Referring to 17 that same page, could you tell me the percent you claimed 18 19 qualified for marking and grading employees? Is it about 20 90 percent? Α 21 Yes. And could you tell me the percentage of 22 Q Okay. claimed -- the percent you claimed qualified for the 23

associate designers and preproduction employees? Is that

24

25

about 80 percent?

that were potentially qualified activities.

- Q Okay. We'll move on. So you stated on direct that the -- you applied the shrinking back with respect to employees' time on a per-person basis; correct?
  - A Yes.
- Q But you didn't apply -- so does that mean that you did not apply the shrinking back rule to specific research activity?
  - A So what do you mean?
- Q I mean, with respect to the 60 projects that are the sample size, did you apply the shrinking back rule to the activities that are described in those 60 sample projects?
- A So we used the rescaling factor from the statistical sample to determine -- to shrink back the cost.
  - Q Could you define the shrinking back rule?
- A So shrinking back is looking at -- from a business component. You're looking at the business component qualify overall. And then as you shrink back the cost -- if it does not, then you need to shrink back to where -- where the actual cost of experimentation, where you can meet the four-part test within that business component.
  - Q So would you agree that the shrinking back rule

1 applies to research activity under Section 41(d)? 2 Α Yes. Okay. But you stated on direct that you didn't 3 4 apply the shrinking back rule to the 60 projects on the 5 sample. You applied it to employees' time. 6 employees under -- taken under IRC41(b)? 7 So it would be -- you would be double hitting the 8 client or the taxpayer from a methodology because the 9 percentages are accounting for what their work is 10 happening on the projects. . 11 Which you've already stated that the percentages 12 were developed prior to even analyzing anything for 13 qualified research? 14 Correct. But then the statistical sampling is -is used and allowed to substantiate the activities under 15 16 Revenue Procedure 201142, which then has the rescaling 17 factor to account for -- account for projects that do not 18 qualify. 19 Okay. Almost out of time here. You stated that 20 only Mr. Greenberg as an executive. Was -- only 21 Mr. Greenberg's wages of the executives were allocated? 22 Α Yes. 23 Is Mr. Quaranta allocated in the credit? 24. No. 25 Q No?

1	A I don't am I wrong? I do not believe so.
2	Where is
3	Q Like in 2000 so page 17 perhaps.
4	A 17?
5	Q SFI17, which is that.
6	ADMINISTRATIVE LAW JUDGE THOMPSON: I see
7	Exhibit 11.
8	THE WITNESS: Yeah. That's what I have.
9	MR. RILEY: So page 3 I'm sorry. Exhibit 3 at
10	page 03074.
11	MR. DIES: It's page 59 of 66 of the credit
12	study.
13	THE WITNESS: Okay. Sorry. I apologize. Yes,
14	he was at five percent.
15	BY MR. RILEY:
16	Q What about the vice president of sales?
17	A Yes, they were included.
18	Q Okay. And Mr okay. I think that's all.
19	Thank you.
20	ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you.
21	Quick question for Appellants' representatives. Will you
22	have any further questions for this witness?
23	MR DIES: Just a couple.
24	ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. It is
25	3:35. Why don't we take a ten-minute break. And then

2 (There was a pause in the proceeding.) ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. 3 back on the record in the Swat-Fame case. 4 5 Mr. Dies you indicated you had some questions for this witness. 6 7 MR. DIES: I'm not going to redirect. I think 8 Mr. Suggs is going to, but yes, ma'am. We just had a few 9 more. 10 ADMINISTRATIVE LAW JUDGE VASSIGH: Okay. 11 ahead. ADMINISTRATIVE LAW JUDGE THOMPSON: 12 I have a couple of questions for the witness. I thought I would 13 ask them before redirect. 14 15 Could you talk a little more about the initial cut of the duplicate projects, and what was going on and 16 17 why? I mean, were these actual projects that were similar 18 to the projects that you thought were so similar, 19 shouldn't be included? Or were literally duplicate spread 20 sheet entries for the same project that you were removing or is it some mix? Can you just explain that a little so 21 I understand what came out? 22 THE WITNESS: It would be a mix of both. 23 way the client had extracted the data would have this 24 25 duplicate lines items in it, which would look like

we'll have time.

1

duplicate projects because you're gonna have the same exact style number, the same exact style name in there.

And then, additionally, you would have similar style names, which would, like, be indicative of a similar project or duplicate project. I don't remember the makeup of percentage wise what would have been an error in the information or were just duplicate information based on how they provided the report, versus what would be duplicate styles.

ADMINISTRATIVE LAW JUDGE THOMPSON: Okay. Then how did alliantgroup determine or make sure that cost associated were actual duplicate projects? I suppose duplicate style entries were not included when the scale back calculation were performed?

THE WITNESS: So it would be a couple of different ways using the employee interviews. So talking through their overall roles and responsibilities of the people and their different job titles. So having percentages of time associated with that as well as the rescaling factor from the statistical sample then as the additional haircut on top of the total qualified research expenses. So we talk about the 85 -- 85 percent after we've already done the initial interviews.

ADMINISTRATIVE LAW JUDGE THOMPSON: And where 85 percent applies to the whole universe, including

duplicates?

THE WITNESS: So if you -- Exhibit 14, page 17 of that is a good way to show you how it works. So you'll see it lists employee name, job title, department, state, percentage, total gross salary by tax year, and then the QRE's by tax year. And we've got -- this one shows tax year 2010 and tax year 2011.

So in this -- it looks like this page or this exhibit only shows the qualified employees. And it doesn't give you the entire total population of all the employees at the company. But you would see at the bottom of that page 17, you've got the \$5,176,555. That would be the total qualified research expenses before any statistical sampling adjustment is made there.

And then you see the 85.16 percent. That's your sample, the re-scale factor that we'd get from Dr. Goldwasser. So based on the total number of projects that qualify from the statistical sample, that then is utilized after the project qualification phase and multiplied by the \$5 million number there to result in \$4,427,617.

ADMINISTRATIVE LAW JUDGE THOMPSON: Okay. So for example, looking at this, the pattern maker and a sample sewer say --

MR. DIES: Real quick, and I don't mean to cut

1 you off, but if we're going to talk about wages we might 2 need to speak with the client about who can hear what about wages if we're going to talk about specific numbers. 3 4 If we need to, that's okay. I just don't want any 5 embarrassing situation. 6 ADMINISTRATIVE LAW JUDGE THOMPSON: Yeah, I'm not 7 going to talk about specifics. 8. MR. DIES: Oh, okay. Well --9 THE WITNESS: With job titles too. 10 MR. DIES: Names, job titles, or salaries couldbe a challenge to share. 11 (Multiple crosstalk.) 12 13 MR. DIES: Okay. I'm sorry. I don't want an 14 awkward moment. 15 ADMINISTRATIVE LAW JUDGE THOMPSON: So if we look 16 at this column of percentage, anywhere we see 100 percent, 17 is it right that the alliantgroup said none of those 18 100 percents is included in the duplicate project --19 expenses, I believe -- duplicate projects that were thrown 20 out? 21 THE WITNESS: Yes. And the way the calculation 22 overall works, so anyone with 80 percent or more allocation on either of these pages, would be capturing 23 100 percent of their wages under rule Section 41. 24 25

ADMINISTRATIVE LAW JUDGE THOMPSON: But you're

saying -- but -- so if we have a person -- I'm going to 1 take a person. I'm not going to say the name, but third 2 3 up from the bottom. So looking at this chart, the implication is that that person, alliantgroup felt 4 confident, did not work on any of the duplicate projects? 5 6 THE WITNESS: Yes, correct. ADMINISTRATIVE LAW JUDGE THOMPSON: And that was 7 8 determined by the interviews? THE WITNESS: Correct. 9 ADMINISTRATIVE LAW JUDGE THOMPSON: Okay. 10 And then look at Exhibit 15. 11 THE WITNESS: Okay. 12 13 ADMINISTRATIVE LAW JUDGE THOMPSON: So I guess the same question about marking and grading supplies are 14 at 100 percent and display trim is 100 percent? 15 16 THE WITNESS: Yes. ADMINISTRATIVE LAW JUDGE THOMPSON: So how did 17 alliantgroup ensure that those 100 percent figures did not 18 19 include duplicate projects that were thrown out? 20 THE WITNESS: So through conversations with the 21 client determining what the overall materials were, what 22 the overall cost were, they identified that these would be the cost that would be used for the new products. 23 24 ADMINISTRATIVE LAW JUDGE THOMPSON: That's all I 25 I appreciate it. have.

1	MR. ROUSE: Judge, may I clarify based on your
2	questioning?
3	ADMINISTRATIVE LAW JUDGE THOMPSON: Sure.
4	BY MR. ROUSE:
5	Q So you said based on the interviews, you
6	determined that the employees that were claiming a
7	100 percent did not work on any of duplicate projects?
8	A Yes.
9	Q And they also did not work on any of the minor
10	design change projects that were excluded?
11	A Yes.
12	Q And what was said in those interviews or asked in
13	those interviews that gave you that comfort level?
14	A Talking through roles and responsibilities of
15	of what those individuals were doing.
16	Q So they were able to remember specific
17	projects duplicate projects they didn't work on?
18	MR. SUGGS: So, Your Honor, is this a new line of
19	questioning for the witness?
20	MR. ROUSE: It's not a new line. I'm just
21	following I had pertinent understanding based on a
22	previous testimony, but I think different now that
23	Judge Thompson clarified it.
24	ADMINISTRATIVE LAW JUDGE VASSIGH: I'll allow it.
25	THE WITNESS: So can you say repeat the

1 question?

BY MR. ROUSE:

Q What you're saying is the employees that were taken at 100 percent, based on the interviews, you were able to tell that those employees did not work on any of the duplicate projects; right?

A Yes.

Q And also did not work on any of the, quote, unquote, "minor design change projects that were also excluded;" right?

A Yes. So for example, a pattern maker, if there's going to be a revision it's likely they're going to be dealing with the major design changes. If the pattern has to be revised, it's going to take significant work and have a significant impact. And that's why they would get back involved into it.

Q And what was it that gave you your comfort level -- what were these employees able to say to you to give you a comfort level that they had not worked on duplicate projects? Did they remember? Did you give them a project number and say, hey, project TY342. Oh, I remember that. How did it happen?

A Through discussing roles and responsibilities.

If they had -- if they were involved in projects where

there would be minor design revisions, I believe, would be

1	part of the question that we would go through.
2	Q I mean, I'm talking about the duplicates.
3	A Oh, the dupe well, the duplicates. So we
4	would talk through the roles and responsibilities of who
5	would be handling the duplicates.
6	MR. DIES: Can I ask a question since we're doing
7	this a little bit differently. May I ask the context?
8	Assume I'm a pattern maker
9	THE WITNESS: Okay.
10	
11	REDIRECT EXAMINATION
12	BY MR. DIES:
13	Q And I have a duplicate issue. He was the pattern
14	maker who made the first one and duplicate. If I'm a
15	pattern maker, do I need to make another pattern for the
16	duplicate?
17	A No. They're gonna go and pull the old pattern.
18	MR. ROUSE: But he would need to remember that
19	project; right?
20	BY MR. DIES:
21	Q Well, if we know, then the pattern maker cannot
22	work on a duplicate project because they already have the
23	pattern. By definition, every pattern maker's duplicate
24	project wouldn't involve any of their time because it's a
25	duplicate?

A Correct. With how much Swat-Fame needs to

produce on a given annual basis, they're not going to want

to waste anybody's time by recreating the wheel on

something they've already got or already have in-house.

They're just going to take -- they're going to that

pattern from a previous design and create an initial

sample with it.

It then may -- they take that initial pattern from a previous design but then use a different material. But they'll use that first pattern to test it and see how does that material perform and react and function relative to the first product that was made.

That can then trigger additional revisions to the pattern -- the original pattern they started with. But then it's going to be improvements that's being made on the way to achieve the functionality and performance requirements that they have because the fabric is behaving and performing differently than the first one.

So now they need to go to the iterative process that's behind me to -- to then determine what the overall pattern and dimensions and specifications needs to be for that given product.

Q Really quick on some of these 100 percents. You mentioned that they call this the Substantially All Rule?

A Yes.

1	Q Tell me what that means?
2	A So when an employee is spending 80 percent or
3	more of their activity, the Section 41 allows you take 100
4	percent of their wages.
5	Q So if hypothetically a pattern maker spend
6	15 percent of their time making minor changes minor
7	design changes and 85 percent of their time creating new
8	patterns and retooling a product, what would the number
9	for that person be?
10	A 100 percent of their wages.
11	Q Why?
12	A Because the Substantially All Rule would take
13	would allow you to say, okay. 85 percent of their work is
14	qualified. So you still capture 100 percent of their
15	wages for them.
16	ADMINISTRATIVE LAW JUDGE THOMPSON: Could you use
17	two Substantially All test?
18	MR. DIES: Yes.
19	THE WITNESS: Yes.
20	ADMINISTRATIVE LAW JUDGE THOMPSON: So you're
21	talking about the Wages Substantially Test?
22	THE WITNESS: Yes.
23	MR. RILEY: If you will allow me one question.
24	ADMINISTRATIVE LAW JUDGE VASSIGH: I will allow
25	you one question.

## RECROSS-EXAMINATION

BY MR. RILEY:

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Q So are you claiming the 100 percent as -- I mean, we already talked about in cross-examination that you know the difference between 100 percent and 95 and 90, and 80. So if somebody, as you just stated to Mr. Dies, if they are 80, ergo, were claiming h100 percent of their pages, isn't that different than 100 percent of their time is being claimed, ergo -- sorry. 100 percent of their wages, ergo, 100 percent of their time, ergo, 100 percent of their wages.

Isn't it -- aren't you saying with respect to

100 percent all day, every day, every second of the day,
they are engaged in qualified research as opposed to
somebody who you're claiming at 80 who -- well, they meet
the Substantially All Test, so we get all those wages.

A The percentage would be listed differently in the calculation, but result of the total qualified research expenses that you would get in both of those instances would be the same.

MR. RILEY: Nothing further. Thanks.

ADMINISTRATIVE LAW JUDGE THOMPSON: So I guess I have a follow up. When it list 100 percent in this chart, is that after application of the 80 percent Substantially All Rule or is that before?

1	THE WITNESS: That's before. So we would be
2	talking through the employees' roles, responsibilities,
3	day-to-day activities, talking through do you touch
4	duplicate projects. And duplicate projects, these groups
5	would not be touching those. So we would have the
6	100 percent there. The way the calculation model would
7	have formulas built into this the Substantially All Rule
8	mathematically applied, and not at that total qualified
9	research expenses column.
10	ADMINISTRATIVE LAW JUDGE THOMPSON: Thank you.
11	ADMINISTRATIVE LAW JUDGE VASSIGH: Do Appellants'
12	representatives have any more questions for this witness?
13	MR. SUGGS: I think we covered it. Thank you.
14	MR. DIES: We were going to ask real quick. As a
15	courtesy, Mrs. Speice has a brand new baby. Can we
16	release her to go try and catch a flight?
17	ADMINISTRATIVE LAW JUDGE VASSIGH: Yes.
18	THE WITNESS: Thank you. I appreciate it.
19	ADMINISTRATIVE LAW JUDGE VASSIGH: And thank you
20	so much for your participation. Congratulations.
21	THE WITNESS: Thank you.
22	ADMINISTRATIVE LAW JUDGE VASSIGH: I want to see
23	if my co-panels have any questions for the parties or any
24	other business?

ADMINISTRATIVE LAW JUDGE THOMPSON: No.

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ADMINISTRATIVE LAW JUDGE VASSIGH: Judge Geary?

ADMINISTRATIVE LAW JUDGE GEARY: No.

ADMINISTRATIVE LAW JUDGE VASSIGH: No. Thank you. Okay. We're at 4:00 o'clock. Congratulations. We've done a good job. So thank you, everyone. We really hit those time allotments really well.

So parties may now provide closing statements.

Please tell us why you should prevail based on the

evidence provided in this hearing. Each party will have

15 minutes to do so. And Appellants' will then have 5

minutes to respond to anything raised by Respondents in

their closing.

Do parties have any questions before we move onto closing?

MR. DIES: I just have one, Your Honors.

ADMINISTRATIVE LAW JUDGE VASSIGH: Yes.

MR DIES: You had mentioned post-trial briefing, particularly on calculations and what to do with this thing. I'm happy to close if it helps summarize that information. I'm also happy to put that position in writing or/and do both. I would ask though that we be given the opportunity to do a post-hearing brief to lay some of these complex calculation issues out. Flying through in that 15 minutes is probably not going to get us there.

ADMINISTRATIVE LAW JUDGE VASSIGH: What do 1 2 . Respondents think about that? MS. KUDUK: Well, my thought is that we had that 3 opportunity when you asked both parties to clarify what 4 5 percentages and why, and that was in your response order 6 that we submitted and worked very hard on. I think it was 7 dated November 30th, 2018. So I feel like we've had that opportunity. 8 9 We're open to have it -- we're open to 10 Appellants' thoughts, but we've already, you know, worked 11 very hard make sure we made a deadline. ADMINISTRATIVE LAW JUDGE VASSIGH: So the panel 12 13 discussed this, and we're inclined to close the record today subject to further briefing. We would like to take 14 15 a chance to get the transcript from our stenographer, look 16 at the record, look at the evidence again, and we anticipate that we might have questions. 17 MR. DIES. Sure. So you'll tell us if you need 18 19 briefing? 20 ADMINISTRATIVE LAW JUDGE VASSIGH: Yes, we will. 21 MR. DIES: If and then we'll do it, and we're happy to do that. 22 ADMINISTRATIVE LAW JUDGE VASSIGH: And it will 23 not be over the holidays. 24

Thank you very, very much for

MR. DIES: Okay.

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that. The only thing that I would say on this issue is we did walk in here with the belief that we had a method for adjustment. And so to the extent you've receive some briefing from us, I was operating from that understanding.

I don't know that you yet have a rubric for what to do if you qualify a percentage of these projects, and then want to do a deeper dive into, you know, a duplicate issue or a wage issue from a particular class of employee or and adjustment that was made from the stat sampling.

No one has provided you that metric. And the reason we didn't provide it was because we didn't believe it necessary. We thought we already had a methodology. It was sort of agreed. So that's -- just to be clear that's why we would like to brief this and say what should be done, but we'll defer to you guys. You tell us what you want and we'll follow the lead.

ADMINISTRATIVE LAW JUDGE VASSIGH: Great. Appellants, whenever you're ready.

## CLOSING STATEMENT

MR. DIES: Your Honors, thank you for your time today. You have listened to us. You've been attentive. You've asked questions, and you've let us know that you care to give this taxpayer a voice, which is very important to us, not just as their representatives, but to

them as a company.

It's been many years since we first claimed this benefit. It's been many years since we've seen any benefit going through this process, and we look forward to finding a complete and final outcome for these folks.

This morning when I started with you, we talked about the idea that manufacturing is a difficult thing.

Manufacturing, precisely, is even more difficult.

Manufacturing when you're changing the building blocks is even more difficult. And then scaling that manufacturing to make 10,000 or 20,000 or 30,000 of a unit is incredibly difficult. When you add to that short time frames, which become shorter when a client says, "But I'd like it this way." You really put an incredible demand on manufacturing.

So what I'd like to do over the next few minutes is walk you through some of the testimony, walk you through some of the arguments you've seen, and walk you through some of the approach so that you have a better understanding of kind of how we attacked this and what we think the right answer is for this taxpayer.

I guess the first thing I would say is no one would go to Boeing and say, "Boeing, you've been making planes for 40 years. Your planes have wings on them.

Your planes have cockpits on them. Your planes have tails

and rudders. Your planes have engines, therefore, you know how to make a plane."

And yet that's precisely what the State of
California has done to a clothing manufacturer. They said
because you haven't done something different in the past,
you must not have needed a process of experimentation.
You must not have encountered uncertainty. You already
know how to do this. You're really good at it.

Ladies and gentlemen, if the test is that Boeing has to make a toaster to qualify for this credit, no one in California will ever get it. Business is intentionally focused on that which they are good at because that's how they gain the competitive advantage.

But I submit to you that what I told you this morning is still absolutely true, right. If we didn't have uncertainty, why wouldn't we just draw this, make this, and sell this? Why would my chart only have three areas? Why would I employee pattern makers? Why would I buy computer technology? Why would I buy dress forms?

Which by the way, I have a bonus daughter who just graduated. Her gift was a dress form. That thing cost me 600 bucks for one little size 8 dress form. These are incredibly expensive pieces of equipment, right.

And so no one would go through those processes.

No one would hire a lady who takes the trouble to maintain

a perfect size 10, a perfect size 12, or the perfect size 8 to show up every day, to give you nothing but the critical feedback about why your clothing is not working

if they already knew all these outcomes.

The answer is we have uncertainty when we start. We have uncertainty about whether this material will work. We have an uncertainty about whether something we do in this material will fundamentally change it. You've heard about denim. I mean, I like the denim. Maybe it's imperative to start with. I want my jeans to feel like Ralph Lauren wore them for 20 years before I put them on my body. So how do I go about that?

I have to wash them with stones. Well, stones tear up stitches. So I have to go back and fix the stitches, right? Put acid on them. Well, I'm a pretty high allergy dude. If I have acid on my jeans, I'm probably going to catch on fire, right?

So I've got to make that consumer safe, and I've got to test all of these things. And if I make minor changes in that wash, or minor changes in that stitching, or minor changes in that structure, I could have unexpected outcome.

So what I would like to do very briefly is walk through some of the projects that we talked about today and the methodology that was used to get us there. I

guess the first thing I would say is you have seen now all the different ways that a minor change in fabric can affect whether a garment is functional.

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I submit to you, ladies and gentlemen, that a garment that doesn't fit isn't functional. If I'm wearing an incredibly tight miniskirt, and I try to get out of taxicab, we're gonna have a problem. That garment is not going to function because in theory, when I put on that miniskirt, I was doing so to cover up some part of my body. If that miniskirt does not cover up that part of my body for so long as I need that part of my body to be covered up, it's not functional.

If I'm wearing a coat that prevents me from raising my arms, I didn't buy a coat so that I can go outside in the cold with a limited range of motion. I bought a coat so that I could go outside in the cold and be as active as I need to be.

Let me tell you. If I buy a coat for my kid, I need my kid to climb monkey bars. I need my kid to play a sport. I need my kid to do all things that a kid does. If that clothing limits the range of motion, it's a problem. Many little girls don't yet have hips. If I'm making a waist in a skirt that falls straight down my daughter's very straight body because she's not yet developed curves, she's going to be very embarrassed in

recess.

So a manufacturer has to take these things into consideration -- little things. Maybe a little boy can't handle a zipper, right? We have to make a product that meets all the functional requirements of our audience, taking into consideration how they're going to use it.

Now, let's apply some of the other principals that we talked about today to the projects that we've seen. Very often, we aren't just working with one garment or one materials. We're working with two materials. We're merging them together. They have different properties. One of them is stiff. One of them is not.

If we wash them and they shrink differently, we have a problem. We have an unexpected outcome. You heard that the stitches in our project that involved the ruffled skirt were very different than the Lycra pants that went with it. And if they weren't different, neither of those would perform. You would bust the stitches on the Lycra pants and the skirt wouldn't work, right?

This is not a function of do I think the ruffle skirt is pretty. And you've heard this over and over again; because apparel is pretty; because we buy clothes that are attractive, therefore, everything that's associated with the creation of those clothes must be a seasonal or style factor.

As I suggested to you earlier, once we get the concept no one else in the scheme gets a vote. The pattern makers don't get to say, "I think this is pretty." The pattern makers don't get to say, "Let's change the ruffle." The pattern makers don't get to say, "Lets make it longer or shorter," or do this or do that.

They have to create a vision, right. Everything that we have focused on here is the time that is spent by those who are creating a product from a two-dimensional sample. There's a very interesting question today that was asked. Are you an engineer? That was the question that was asked, you know, and I like the answer very much.

"Yes, we're engineering jeans on a constant basis. Jeans have a structure."

A very good friend of mine just finished an engineering under grad, and his final was the boning for a strapless dress. Why? Because garments have to have structure. There is engineering involved. I can't imagine the State of California is going to come before you and say, "You must have an engineering degree to qualify for this."

I will tell you about Eric Suiter, who I was very proud to represent. He had a math degree. He had a sales background, and he also was a self-taught inventor who had 11 patents. And no one said, "Mr. Suiter, your patents

don't count because I don't like your degree or your background."

Farouk Shami was a hairdresser. Turns out he's allergic to ammonia. I don't know how many of you ladies have played with the color of your hair once or twice, but ammonia is incredibly common in hair dyes. So if I'm a hairdresser who is allergic to ammonia, when I go to apply my trade, my hands catch fire.

So his choices were to leave and stop applying his trade, or to come up with a solution. He was a self-taught chemist. Absolutely no academic background. But what he understood was there are probably ladies out there who also have allergies to ammonia. If I can create a product that helps those who can't work with traditional products, I may have an angle. And he built a multi-million business as a self-taught chemist.

These folks have the specialty to create a three-dimensional garment that moves with the wearer in predictable ways that helps them to build their brand by meeting exacting quality standard. That is R&D. There's no degree required to do it.

You've heard some stuff about the qualification, and there was some very interesting questions asked about how we went about gathering this information. I will tell you that in the in McFerren case, we gathered documents.

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When I say "we," we're talking about the same provider. We're talking about the same methodology. We're talking about interviews.

The exact same methodology, it was blessed by the In the Farouk Shami case, they interviewed They talked to the folks who created the witnesses. chemistry, and everyone but two of their witness was blessed. All of their activities were blessed at 100 percent except for two witnesses.

And Eric Suiter's case, a young man named Harvey Winnie was on the stand for three days talking about how each person spent this percentage of time do this or that, and how this qualified and why. And the court blessed that methodology three times.

No court that I know of -- and I've dedicated my life to this, sad as that may be. No court has ever dealt with this methodology more than the alliantgroup methodology that's at issue in this case. And no court has ever said that that methodology is inappropriate or unsupportable. No one has ever said that there's a better one. This methodology has been vetted by two IRS commissioners and three courts. I think the numbers stand for themselves.

Now, let's talk for a moment about the calculation. There has been some assertions that there

was no shrink back. And I think you may recall Mr. Riley asked a number of questions of Mrs. Speice very near the end of this where they said, "You're not taking into account shrink back for activities."

Shouldn't we be shrinking back for activities?

To be clear, there's a ton of shrink back on activities.

How do we know that? If you look at a person's interview for wages, we're asking them what they do. The reason we have a 40 percent allocation for a particular employee is because we had vetted that 40 percent of their time is spent creating, testing, or evaluating new prototypes that have not yet been made.

We have shrunk back 60 percent of their time.

And then on top of that, we've taken an extra haircut.

One of the things that didn't come out about 2011-42 -
but it's very easy to Google if you're -- if you have a

question about it -- is you take a disproportionate hit if

you use a statistical sample.

It may have occurred to you guys that we had two sampling frames where 1 in 30 projects didn't qualify.

And yet, if you look at the math, there was a 15 percent adjustment. One out of 30 should have yielded a three to a third percent adjustment. But because statistical sampling already builds in a margin of error, we took an even more substantial margin of error.

And if you had looked at this, or if you dive into the sampling frame, which we'll see in Dr.

Goldwasser's report, which is a tax review, each new error has a disproportionately high impact on the amount of dollars that can be taken.

So we've already shrunk back these activities.

We've already dove down with these folks about how they're spending their time, and then apply a statistical sample haircut on top of that. That by definition, makes us be more conservative than we would have otherwise had to be.

I can't imagine the State of California is going to take the position that the better course would have been for us to have 30,000 projects. I can't imagine any manufacturer who produces that many items would have to go through that, because the cost of doing so would greatly exceed any benefit they might hope to achieve.

The next thing I want to talk about is this discussion of what the wages did; this 100 percent, the duplicate projects. You heard from Mrs. Speice, and I will tell you, having handled and represented many hundreds of clients over these years, I have never had a client who showed up to me and said, "I know about the R&D credit. Here are my business records, which have been created in the course of further advancing my interest in this credit. They say I keep records so I could keep the

door opens. Do with them what you can, and do with them what you will."

Swat-Fame didn't know about the R&D credit before they started claiming it. It's not that they weren't entitled to it. The reality is that in December of 2015, the Wall Street Journal said less than 90 percent of -- more than 90 percent of companies who qualify for this benefit don't know about it.

They found out about it. They started claiming the benefit. And then we asked them for a list of projects. We said, "What are the projects that you worked on during these years?"

Now, they didn't have a 179 -- or a Section 41 list of projects that perfectly allocates each and every new individual item. So what we had to do was we had to sort them. So it has a cool function that allows you to do that. Every time we had duplicate projects, we removed them.

This is not, by the way, the same thing as

Mr. Riley's cross-examination which says, "You deleted a

third of these, but you didn't account for it in time."

It's not a third new project. We had a massive number of duplicates. As to the question how could I have a pattern maker at 100 percent if duplicates were involved? I would say you looked at the work that a

person is doing. If I'm a pattern maker and I'm dealing with I duplicate, my job is to go get the pattern someone else made.

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I'm not making a new pattern. There's no time involved in that, right? Now, if I am cutting or sewing something, right, and I have to make a duplicate, guess what? I'm making a new product. I am -- I am diving into that product. If you look at these allocations, something very interesting happens. You'll notice that as gross, that is of all the wages we claimed, about 23 percent of our wages were allocated toward R&D credits.

So despite all the work that we do, if there are some illusion that we have overreached or grabbed more than we should have, or qualified people at a higher level, I think that is a mistake. We focused on a very particular group of folks. We focused on that group of folks who creates a new product, sees it through the final vision, and gets it to a place where it can be made again.

I want to talk briefly about adaptation because I'm nearing the end of my time, ladies and gentlemen, to the best of my efforts.

The notion that I told you what happened this morning did happen. I said they won't show you a product we've made before where one of these four products is an adaptation of that. I told you they wouldn't do it, and

they didn't do it. There's no evidence that we took a product all the way through this process and then stole from that knowledge, claimed another product as R&D.

It doesn't exist now. It didn't exist five years ago when we first claimed the benefit. Throughout audit, throughout settlement bureau, throughout the illustrious journey we've spent, that has never come up not one time.

I will also tell you this. You have it easy out here when it comes to adaptation. So when the R&D credit was first created, there was apparent contradiction. You may notice that to qualify for this benefit, you have to have new or improved business component.

By definition, an improved business component is improvement on something that you already make. There were also two exclusions that were kind of confusing. One was research after commercial production. Well, if I'm improving a business component, by definition I'm doing research after commercial production. Adaptation, if I'm adapting a business component, by definition I'm adjusting something that is already made and has already followed this process.

And so practitioners around the world went crazy and said, "You're asking us to apply a standard which is internally contradictory." The thing called TB8930 came out, which said this, if you follow the four-part test on

the new business component, adaptation, research after commercial production, modification, and duplication, don't apply. Otherwise, we are being internally contradictory.

So we beat the junk out of these three boards today, ladies and gentlemen. The 12 parts, which area are we on? Scott drew this illustrious roadmap of a particular project to show you how many times we went back to the drawing board. And what you heard is every time we make a new style, we follow this process.

So if for a moment, in the wee hours of this evening, you might be thinking for a second, we might have adapted a project. The adaptation exclusion would still not apply because we followed this process for every single new style. That testimony has been uncontroverted.

There's been no evidence that we don't follow this process. There's been no evidence that we don't encounter uncertainty. There's been no evidence that when we start our work, we don't know how we're going to do it. In fact, you saw several examples of failures. We don't know the methods we're going to use, and we don't know the ultimate design.

You heard about the three kinds of modeling I told you about, which were computer modeling, systematic trial and error to manipulate the patterns, static

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modeling on the dress forms. We're seeing if this thing sits right and fits the body, and finally dynamic modeling.

We have a process of experimentation where we're testing these garments as we make them, forming them over time. And that's how we overcome the State's allegation that we didn't have uncertainty, that we didn't have a process of experimentation.

In terms of documentation in evidence, there are hundreds of pages in the records before you, the records that we introduced and underlined in the exam. There are tax years. They trace this, right. These are the records that companies like this keep. There is no specific documentation requirement in California or in the fed.

It is merely that you keep reasonable records. So we took these records. We gathered the information. We asked questions. We calculated this credit to the best of our ability. We think it's reasonable. We think in the four projects that you've heard about, there have been examples of each of the kind of challenges that we're facing in doing so.

And so for that reason, we would ask that you honor this claim for credit and award them the research benefit that they've requested. Thank you for your attention, ladies and gentlemen, and I look forward to

hearing what the State has to say.

ADMINISTRATIVE LAW JUDGE VASSIGH: Respondents, please begin when you're ready.

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## CLOSING STATEMENT

MS. KUDUK: Okay. Appellants spent a lot of time describing a development cycle, but what they did not discuss was a scientific process. The key question in this appeal is where is the science? Taxpayers do not qualify for the California Research Credit for any activity. Taxpayers only qualify for the credit for qualified research, a term defined by Internal Revenue Code Section 41.

To be qualified research the activity must be for permitted purpose. Certain purposes are not qualified. That is purposes related to style, taste, cosmetics, or seasonal design factors. The activity must past a four-part test; the business component test, the Section 174 test, which analyzes uncertainty, and most importantly here, the technological and nature test, and the process of experimentation test.

However, even if the activity passes the four-part test, the same activity is excluded from the credit if the taxpayer adapts or duplicates an existing business component. Congress added the process of

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experimentation test to Section 41 because it was concerned that taxpayers were claiming the credit for virtually any expense related to product development.

Congress intended to exclude activities in which a taxpayer has not undertaken experimentation in the scientific or laboratory sense. Further, Congress didn't want certain activities, those relating to style, to get the credits. So Congress excluded them right in the statute.

The documents and testimony today show that Swat-Fame's activity is not for permitted purpose because it relates to style, such as the number of ruffles on a skirt that have no function but style, cosmetic, or seasonal factors. In fact, Mr. Greenberg said, "Meeting a deadline for season designs is so crucial that it could put a company out of business."

Swat-Fame's activity is like example one in Treasury Regulation Section 1.414(a)(8), changing a color of a product was not qualified research. Because that change relate to style, taste, cosmetic or seasonal design factors. Like the company in the example, Swat-Fame's activity was not for permitted purpose making Swat-Fame ineligible for the credit.

We can look to case law where a similar case held that changing the look and the feel of the product through

color, shape, or size does not change the function and was not a permitted purpose. Adjusting color, shape, or size is not qualified research. That's what Swat-Fame did in these project. They adjusted color, shape, and size of the garment.

For example, Mr. Greenberg said that in project D11072, the spaghetti strap dress, Appellants reengineered the top of the dress, but kept the bottom of dress that was made from a previous project. Based on documentation, Swat-Fame's activity relates to style, taste, cosmetic, or seasonal design and is not qualified research.

Under the law, Appellants do not get the credit just from that observation, but that's not all.

Appellants have not substantiated that Swat-Fame met any of the test found in Section 41(d)(1). In fact

Swat-Fame's activity failed each test. That is the second reason that Appellants are not eligible for the credit.

Under the law, a taxpayer must identify exactly what business component is associated with qualified research. Appellants have not identified a business component for each of the four projects. According to bear, Appellants are not entitled to the claimed credit.

Mrs. Speice had talked about the shrinking back rule, but there's no documentation that Appellants shrank back the projects. Appellants have identified their

business component as each garment, rather than a

particular part of the garment. Appellants have not

applied the shrinking back rule.

And Appellants' documentation is so inadequate, we cannot apply the shrinking back rule. Appellants bear the burden of showing that their activity, with respect to each garment as a whole, satisfies Section 41(d)(1) under the all-or-nothing rule Trinity decision, credit must be denied.

And Mr. Greenberg has also stated that aspects of the design are credit research, but the conceptualization of the products is not research. We do not know what part the activity was spent on the conceptualization of the garment and what was spent afterwards. Swat-Fame's activities failed the business component because Swat-Fame did not develop a new or improved business component.

In fact, Ms. Nevarez said that a related project could be a first sample in the development process, or Mr. Greenberg stated a related style refers to a previous style with one or more details that is similar to this project.

It is Appellants' burden to tell us what their business component is, and they haven't done it. And we don't know if it's a related style, or if it's a competitor's style. With respect to the Bermuda shorts,

Swat-Fame took a best seller from the SeeThruSoul line and used it in the Underground Soul line, adapting, duplicating a previous garment.

Two projects were similar to the leggings ruffle skirt project Z1679 and Z1693. The previously acknowledged spaghetti strap dress, project D1107, has a related style. And Mr. Greenberg said this is a dress where they reengineered the top but kept the bottom from a previous style. Further, the spaghetti straps on the dress were send outs, which means Swat-Fame did not make the straps. They just attached them.

Mr. Greenberg said the company had worked on the spaghetti straps -- these types of spaghetti straps in previous projects with a heavier cloth before. Project M93771, the cotton sundress shrug, is similar to projects M64201 and S10171. Appellants have never testified as how the projects differed from these related styles.

Since Appellants have not identified their discrete business component, Appellants have not proven that these projects were not adaptations or duplications of other projects, and they were excluded from the credit.

Under the Section 174 Test, the law requires uncertainty in the experimental or laboratory sense.

Swat-Fame's activity did pass the Section 174 Test because Swat-Fame did not have the type of uncertainty needed to

pass the test.

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Treasury Regulation said uncertainty exist only if the information available to the taxpayer does establish the capability or method for developing or improving the business component or the appropriate design of the business component.

Appellants know the appropriate design at the outset, because as we have heard today they took the design either from a previous project, sometimes from a competitor, and other times took half of the project from one previous design and then modified it for this design.

What Swat-Fame said is it had uncertainty about the optimal design of the four garments. The use of the word "optimal" indicates not if the garment can be produced, but what is the best manner in which it can be produced.

Swat-Fame's own experience in producing similar garments provided the method to develop the garments. As I've said before in relationship to the spaghetti strap dress, the company has worked with spaghetti straps with heavier cloth before. Swat-Fame did not have uncertainty in the experimental laboratory sense.

The evidence demonstrates that Swat-Fame was uncertain as to whether they could make a garment.

Swat-Fame failed the Section 174 Test because this type of

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uncertainty did not meet the test. Appellants have used the words like "the principals of chemistry," "structural engineering, " and "material science." But it is clear from documents and testimony that Swat-Fame did not employee these principals.

For example, Ms. Nevarez stated about the washhouses who performed the wash testing, "We don't tell them what to do." Swat-Fame employs no chemist and no engineers. They make no chemical experiments. made no engineering calculations. And choosing the particular fabric to use in a dress does not seem to be a material science.

The law requires the taxpayer to fundamentally rely on the principles of physical or biological science, engineering, or computer science. The word fundamentally means at its core, the activity must rely on hard science. Using chemicals to wash clothes does not equal a fundamental reliance on science.

Swat-Fame failed the technological and nature test because the information Swat-Fame thought to discover was not technological in nature. It did not fundamentally rely on chemistry. Using computers does not fundamentally rely on computer science.

Figuring out the amount of material needed to construct Bermuda shorts or adding or subtracting ruffles

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on a dress, the location of a spaghetti strap on a dress, and how much pleating is needed in a shirt to make it lay flat does not rely on the principles of biological sciences, engineering, or computer sciences.

They do not fundamentally rely on those principals, therefore, Swat-Fame is not eligible for the credit. Again, what Appellant showed us in the video was a developmental cycle not a process of experimentation. To pass the process of experimentation test, Appellants must show that 80 percent of the activity must constitute elements of a process of experimentation for permitted purpose; meaning related to a new or improved function, performance, reliability, or quality.

Appellants have not proven substantially all of their activities was a process of experimentation. Mr. Greenberg said that the past, the conceptual initial -- that past conceptualization phase, everything else is function.

However, we don't know the amount of time spent on the conceptualization phase. We don't know the amount of time that was spent on the other phases. Mr. Greenberg said that some products were produced in a factory We don't know what percentage of that activity that is, and there is no indication that the conceptual phase was carved out in the credit study.

Further, Appellants have not provided no documentation to show Swat-Fame met the elements of the process of experimentation as I have said. Appellants have not shown that substantially, all of their activities were process of experimentation.

Appellants have no documentation proving -showing they performed scientific experiments. CAD
drawing is not experimentation. Modeling, per se, is not
experimentation. CAD is using a computer to make a
drawing. The use of a computer in itself does not
establish that research has been undertaken.

Shami tells us that Appellants must provide documentation that demonstrates qualified research to claim the credit. The documentation Appellants provided did not show qualified research. Again, we don't know what percentage is preproduction, production, conceptualization, performance testing.

And Appellants have said that they sent out multiple parts of these projects to third parties. We don't know what percentage of this activity was done by a third party. Appellants have not given us the type of research documentation that Fudim gave us. Taxpayers provide scientific letters, journals, publication, and patents.

And Union Carbide, there were e-mail

communications, lab data, notes, monthly reports in which the taxpayer actually recorded and listing the problems be solved. Swat-Fame supplied face sheets and photographs for four garments. These documents did not show experimentation. No structural engineering calculations were shown. No chemical formulas were noted. The documentation Appellants provided was not research documentations like provided in Fudim or Union Carbide.

The documents do not evidence a process of experimentation. What Appellants showed us in their documentation, in their video, was a developmental cycle.

Mr. Greenberg developed -- described a development process, but that process did not reflect the scientific process as required by law.

Appellants' documents do not show an evaluated process involving a systematic testing of alternatives as required by Union Carbide. The documents Swat-Fame provided did not show a hypothesis, the testing of a hypothesis, analyzing the test, refining the hypothesis, discarding the hypothesis as in Union Carbide.

It's Appellants' burden to prove Swat-Fame performed a process of experimentation, and they haven't done it. Here Appellants failed all four tests of Section 41(d)(1). However, if your office finds there was qualified research, there's a third reason that Appellants

do not qualify for the credit. That activity is excluded as adaptation and duplication.

You heard Mr. Greenberg say sometimes they use competitors' projects as prototypes. And you heard Ms. Nevarez say that sometimes they use competitors' projects for conceptualization. Documentation indicates that Swat-Fame copied some styles for the sample projects from other previous styles.

The Bermuda shorts were duplicate of the SeeThruSoul design developed for another line of clothing. And the spaghetti strap dress, again, was a dress whose top was reengineered from another -- from a project, and whose bottoms were used from another project. Not only did Appellants fail to prove qualified research, Appellants failed to substantiate Swat-Fame's qualified research expenses, a fourth reason that Appellants are not eligible for the credit.

For the 2008 to 2012 years, Respondent has identified six employees were executives. Their wages totaled \$2.4 million. Higher-level managers, such as top executives, are presumed excluded from the credit.

Appellants have not overcome the presumption that executive wages are disqualified, therefore, no executive wages should be allowed.

There was no nexus between qualified research and

qualified research expenses. Swat-Fame did not track alleged research cost on a per-project basis. Swat-Fame tracked on a cost-center basis. Employees provided time allocations to calculate qualified employee wages.

Appellants did not provide analyses upon which the time allocations were based, nor documentation showing how the estimates were made. In fact, we don't even have the interviews which were conducted for 2010, '11, and '12. They were never given to FTB. Swat-Fame did not tie its qualified research expenses to its claimed research activity. Therefore, Appellants did not meet their burden to substantiate qualified research expenses.

Additionally, Appellants cannot estimate their expenses under the Cohan Rule. In Fudim the tax court applied the Cohan Rule to research a credit case following a two-step analysis. Did the taxpayer engage in qualified research? And is there a basis to estimate qualified research expenses?

Respondents have already shown that Swat-Fame's activity was not qualified research. Therefore, none of the claimed qualified research expenses are eligible. But if your office does find there is qualified research, Appellants still have not proven that their estimate is reasonable.

You heard Ms. Nevarez's testimony that pattern

makers, cutters, sewers, and creative designers all worked on minor design changes. Those duplications and minor design changes amounted to about 23 percent of Swat-Fame's projects, and were not included in their claim. They also claimed 100 percent of those employees' wages.

Is the burden of proof on Appellant to ensure that their qualified research expenses are reasonable based on the testimony today? These qualified research expenses are not reasonable, and Appellants have not met their burden to prove it. Unsupported assertions cannot satisfy a taxpayer's burden of proof.

Appellants have not proven that they met the statutory requirements to claim the credit, nor have Appellants' proven up their qualified research expenses. As a result, Respondent properly propose a tax adjustment to disallow the California Research Credit for the taxable years at issue. Respondent urges you to uphold the Notices of Action and the denial of refund.

Thank you.

ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you.

Appellants, if you want, you have five minutes.

MR. DIES: Okay. I wanted to be respectful. went slightly more than 15. I'll do my very best to knock this out in 5. Is that fair?

> We'll ADMINISTRATIVE LAW JUDGE VASSIGH: Okay.

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keep this to 5.

MR. DIES: Okay. Okay. Are you ready?

ADMINISTRATIVE LAW JUDGE VASSIGH: Go ahead.

## CLOSING STATEMENT (continued)

MR. DIES: Where is the science? It's physics. This fabric with this weave, composed of this material, will behave differently than that fabric with that weave, composed of that material. This denim, which we know shrinks at this rate when exposed to hot water, shrinks differently than that denim when exposed to the same hot water.

This cloth when exposed to potassium or chemical or resin shrinks at a particular rate that is unexpected. And guess what? When my denim shrinks, it doesn't shrink in both planes, so it doesn't shrink in a proportionate way.

These are all effects of the physical sciences. The way heat, thermodynamics, water, chemicals, and other additives interact with a garment absolutely impact the physics of that garment. There is a reason we don't make bras out of chiffon. Chiffon does not have the ability to bear a load. Period. It's a small very delicate fabric that can't possibly fit that purpose. That's physics.

I could really want my chiffon to make a bra.

could really, really want to make a bra out of something that's so airy as a Kleenex because it would probably be a lot more comfortable, but it can't do the job. It can't be functional and won't work. This is physics, right.

We did have a hypothesis when we tried to make that second striped dress. The hypothesis was we could use a pattern that we had tried before with a similar fabric. We tested that hypothesis by making a dress with that same pattern. That dress grew two inches. We formed another hypothesis despite the assertion that we are not systematically engaged in trial and error.

The hypothesis was let's take two inches off of this skirt. In doing so, if it grows two inches we'll end up in the same place. We went back and changed the pattern. We went back and made a new product. We hung that product up. We draped that product. We modeled that product statically and on a model and guess what? It grew again. And guess what? We had to abandon it.

That wasn't because the fabric didn't want to work with us. That wasn't because we were incompetent. That was because the physics of that fabric proved incapable of creating a garment.

Now, I suggest to you that that belies the assertion of the State that we don't have uncertainty about whether we're capable of creating a product at the

outset. If we knew we couldn't make that dress, we would say, hey, we can't make that dress; right?

The assertion is that our Bermuda shorts are not an adaptation, that the style is something we already seen in a higher brand. You heard the actual testimony from Connie that it was different denim, different fabric, shrunk a different way. And we abandoned the project as a failure.

If this was so easy, why would we fail so regularly? Why would 80 percent of the things that we undertake never get made if we don't have a process of experimentation; if we don't have systematic trial and error? If we don't have to go through this process for everyone, why would we fail the creation of new product 80 times out of a 100?

The government's arguments don't make sense.

They say we didn't offer a business component that they site there. You guys saw our business component. It is a specific style number. Business components may be a product. You could stop there. It could also be a process, a technique, software, invention, right?

But we have a product. Each one of our products is a new garment. We've identified the product, and we claimed the benefits for it. In Bayer, the IRS asked, "Can you name your business components?"

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Their response was, "We have tens of thousands of business components. We can't possibly name them all."

The courts said, "If you want to claim the benefit, you've got to tell me what your business component is."

That is not this case. The assertion is that we're globally lacking in documentation, that we don't have nearly the documentation they had in Fudim and Trinity's documentation was destroyed in Trinity. There was not a lick of it. Trinity was Katrina. presented by a bankruptcy trustee who found a few old employees and took pictures of the boats that existed.

Fudim was an absentminded scientist who is known to be brilliant, but kept no records. All of the testimony came from him, his wife, and his daughter. are well in advance of any of the evidentiary burdens for both of these folks who got credits and benefits.

They say we didn't shrink back, and there's no evidence that we did. You guys see our wages. You quys see how we took 40 percent of this employee and 60 percent of that employee. That's evidence of shrinkage.

They say we didn't break down our 12 product-step process into what percentage is conceptualization and what percentage of these other things. I submit to you that we did because 77 percent of the wages at Swat-Fame never

showed up on a credit claim. We shrunk back in a massive way. There are tons of employees that we've never claimed, who we aren't talking about today because we

don't want to waste your time.

Finally, they say that we don't -- that they can't breakout -- excuse me -- the cost we might have spent overseas or with contractors who are in these other places. False. Swat-Fame has no employees overseas. All of our wages came from employees, therefore, none of our wages come from overseas.

They say we can't break up contractor costs.

False. We actually did break down contractor cost. We told you precisely where they came from. Those are third parties. We took 65 percent of them, and they're on schedule. We've broken down all of these things in ways that have been blessed by every court who has ever looked at that methodology.

There may be similar details in our work, but if you say we've made a sleeve before, therefore, we can't qualify, you got to get rid of Boeing 'cause they make wings. The standard that the FTB has applied to an apparel company would literally wipe out the R&D credit as applied to any discipline, much less that of apparel.

As far as style and cosmetic factors, style starts the journey, but all of the work that's done here

1 has nothing do with any of that. We've applied the sciences. We've shown you our hypothesis. We've shown you systematic trial and error. We have shown you how we test with a computer. We test in a static frame.

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If I was a human factor's engineer, and I was trying to make a car that would be safer for a child, you wouldn't doubt me. But, frankly, every apparel company in the world is a human factor's engineer because they have to make a dynamic product that will move with someone who is living.

Steering wheels have qualified for this credit in TG Missouri. A sharp cheese blade is qualified for the credits in the Internal Revenue Code. In Farouk there were hair dyes that were qualified for the R&D credit.

We don't have to cure cancer or solve, you know, space exploration to qualify for this benefit. the assertion that the act of systematically going through this process isn't trial and error; it isn't a hypothesis; it isn't a process of experimentation belies the intent of Congress first and California second. We re-urge these guys get their credit.

ADMINISTRATIVE LAW JUDGE VASSIGH: Thank you. As I mentioned earlier, we're now going to close the record subject to further briefing. If after reviewing the

briefs and the record and judges determine that further briefing or evidence is required, we may reopen the record to ask you for that. I promise it won't be until 2019. Thank you to the parties and witnesses for providing information and argument today. And I would also like to thank the stenographer, and other folks for their contributions to this hearing. This hearing is now concluded. Thank you. (Proceedings adjourned at 4:45 p.m.) 

## HEARING REPORTER'S CERTIFICATE I, Ernalyn M. Alonzo, Hearing Reporter in and for the State of California, do hereby certify: That the foregoing transcript of proceedings was taken before me at the time and place set forth, that the testimony and proceedings were reported stenographically by me and later transcribed by computer-aided transcription under my direction and supervision, that the foregoing is a true record of the testimony and proceedings taken at that time. I further certify that I am in no way interested in the outcome of said action. I have hereunto subscribed my name this 2nd day of January, 2019. HEARING REPORTER

1 SWAT-FAME DIGITAL VIDEO: PRODUCT DEVELOPMENT WITH MUSIC 2 3 4 (FIT MODEL NO. 1) 5 FEMALE ONE: Okay so this is first fit? 6 THE MODEL: Yes. This is the --7 FEMALE ONE: Okay. 8 THE MODEL: -- this is sin that's quality she gave me for 9 fitting. 10 FEMALE ONE: Okay. 11 14 and a half at the shoulder. MALE: 12 FEMALE TWO: Is that normal for woven dressing? 13 FEMALE ONE: I think we can do 15 if it feels small. 14 FEMALE TWO: Can you do a [UNINTELLIGIBLE]. 15 THE MODEL: -- it's back across [UNINTELLIGIBLE] 16 definitely. 17 MALE: Maybe here we can add it four-inch by side but not 18 too much. 19 THE MODEL: Yeah. 20 MALE: Only here in the -- in the --21 FEMALE TWO: The back. THE MODEL: 22 Yes. Yeah. FEMALE ONE: Probably the neck. Probably the neck too 23 24 then a little. I don't know. 25 I think you might -- you can pin it. THE MODEL: 26 think you might want a little bit. So much better. 27 MALE: Okay. So --28 FEMALE ONE: So let's add two inches to the overlap.

1	then how much we have to lengthen that, like, it's barely
2	covering her bra right here.
3	THE MODEL: Yeah.
4	FEMALE ONE: So I mean it needs like
5	MALE: You you have 16.
6	FEMALE ONE: 16.
7	MALE: Maybe maybe we can make it one inch longer.
8	FEMALE ONE: I would
9	MALE: I need put the elastic here. Elastic to pull
10	it.
11	FEMALE ONE: Add elastic?
12	MALE: Yeah, elastic.
13	FEMALE ONE: Okay. All right. Let's add
14	MALE: It hold it here
15	FEMALE ONE: I think that's a good idea.
16	MALE: In the top maybe we can we can play with the
17	tie.
18	FEMALE ONE: Okay.
19	MALE: But bottom I need something to hold it.
20	FEMALE ONE: And then we just don't want it to weigh
21	it
22	THE MODEL: it's just got like
23	FEMALE ONE: from her body like this.
24	THE MODEL: this. It's gonna look weird.
25	FEMALE TWO: Should take some out.
26	FEMALE ONE: So I don't know. If we need to add a dart,
27	I'd rather I'd like to add it I'd rather add it now.
28	MALE: Add elastic here. Maybe we can put a dart and put

1 elastic in here --2 FEMALE ONE: Okay. 3 MALE: -- to come in better. FEMALE ONE: Okay. 4 5 MALE: Better fit. 6 THE MODEL: This guy is definitely too tight. 7 pull it past there. FEMALE TWO: [UNINTELLIGIBLE] start from top to bottom. 8 Let's talk about the armhole. 9 10 THE MODEL: I think it might be able to go up an armhole 11 more if this was cut. Right now it can't 'cause it's too 12 tight. So um --FEMALE TWO: Okay. 13 14 MALE: Are you --15 I can't tell exactly how high. Actually, it's MODEL: 16 definitely too high for sure. Yeah, now that it -- you can 17 do that it's definitely high. Because yeah --18 Male: [UNINTELLIGIBLE] over here shave it here. Go in and lower. 19 20 THE MODEL: Yeah. So if we cut that I'd want to pull this down a little bit, I think, because this -- it's way too 21 22 open there. 23 MALE: Yeah. So how's the -- so we're going to raise 24 FEMALE: Okay. the waste one inch. And then how's the measurement of the 25 elastic? 26 27 THE MODEL: I think it's too tight.

28

FEMALE ONE:

It's hard to tell but -- too tight.

1 we're gonna be adding to elastic. So I would just try to 2 do --3 FEMALE THREE: An arm whole length measurement. 4 FEMALE ONE: Try to do it a --5 I normally -- I put 26 and a half. MALE: Yeah. So let's start with 26 and a half and 6 FEMALE ONE: Okay. 7 see where that gets us. And then the rise is too short? THE MODEL: Yeah. 8 FEMALE ONE: And what about the through? 9 Like this one? 10 THE MODEL: I think I agree. Like I think it's 11 cutting --FEMALE ONE: Cutting in okay. 12 FEMALE TWO: And this --13 14 (FIT MODEL NO. 2) 15 THE MODEL: This back is huge. 16 Okay. So how much do you think I should 17 FEMALE ONE: 18 take out? THE MODEL: You can do about an inch and a half in the 19 20 waste. Inch and a half, okay. And how about the 21 FEMALE ONE: 22 hip? I would do like two inches on the hip, easy. 23 THE MODEL: 24 FEMALE ONE: Okay. THE MODEL: And two inches on the leg opening. 25 FEMALE ONE: Two inches at the leg opening. Okay. 26 going to take out -- I'm gonna put out an inch and a half. 27 Two at the bottom, right? 28

1 2 (FIT MODEL NO. 3) 3 FEMALE ONE: Okay. So she's supposed to be about nine 4 and a quarter, nine and a half? 5 FEMALE TWO: She's supposed to be ten. She's supposed to be ten. 6 FEMALE ONE: She had yeah. 7 She's at ten. 8 FEMALE TWO: She's at ten. Okay right now it's a little 9 bit [UNINTELLIGIBLE] it's quite long. 10 THE MODEL: Okay. It feels like maybe in here it's a 11 little bit straight. 12 FEMALE ONE: Okay. The fly is super-super low. 13 FEMALE TWO: It looks like 14 all the way down. 15 Yeah. It looks really long. THE MODEL: 16 FEMALE TWO: Rise right now is happening too long. 17 THE MODEL: Okay. So you want me to take out the back hook? 18 FEMALE TWO: 19 THE MODEL: I think so. 20 FEMALE ONE: Okay. 21 It feels like it needs to come closer to the THE MODEL: 22 body. 23 FEMALE ONE: Okay. 24 THE MODEL: Make it shorter. 25 FEMALE TWO: Yeah. 26 It's gonna come up to about here. THE MODEL: 27 FEMALE ONE: Okay. So if I make it shorter, what is the --28 FEMALE TWO:

1	how's the leg opening?
2	THE MODEL: I feel like I have plenty of room Izzy
3	(SOUNDS LIKE). I mean it kind of feels like it's caving in.
4	FEMALE TWO: Okay.
5	FEMALE ONE: Make it out.
6	THE MODEL: Yeah like it needs I don't know if it
7	needs the pick up or it just looks like [UNINTELLIGIBLE].
8	FEMALE TWO: Okay. I see on this side more than that
9	side. Yeah.
10	FEMALE ONE: This side is uh, this side is that ways.
11	Can you pull down this side just a little bit here. Okay.
12	So this is rest relax. You can step yeah.
13	FEMALE TWO: And you need it.
14	FEMALE ONE: I think I need one inch. This is one inch.
15	THE MODEL: Okay. But it is going to grow. So that
16	is
17	FEMALE TWO: Yeah. Yeah.
18	THE MODEL: Okay.
19	FEMALE TWO: How is it now?
20	THE MODEL: It feels better, and you're gonna bring this
21	closer.
22	FEMALE TWO: Uh-huh.
23	THE MODEL: Okay. Yeah.
24	FEMALE TWO: Yeah.
25	THE MODEL: I think so.
26	FEMALE TWO: Okay.
27	
28	(BERMUDA SHORTS)

MALE: So we need to change the -- the pleat out of this. When a model is wearing it, it's opening up. And what I'm finding is this should not actually be a pleat. This should be a dart. So we need to continue the sewing all the way down here. This will close it up, so when the model is wearing it, it won't open, and it'll look too baggy on her.

And that's just how our proto sample was. Found out the construction was different. They are more of a dart sewn all the way down as compared to ours. We made it into a pleat, which is not looking so well on her. So we're gonna make this change on the next sample.

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